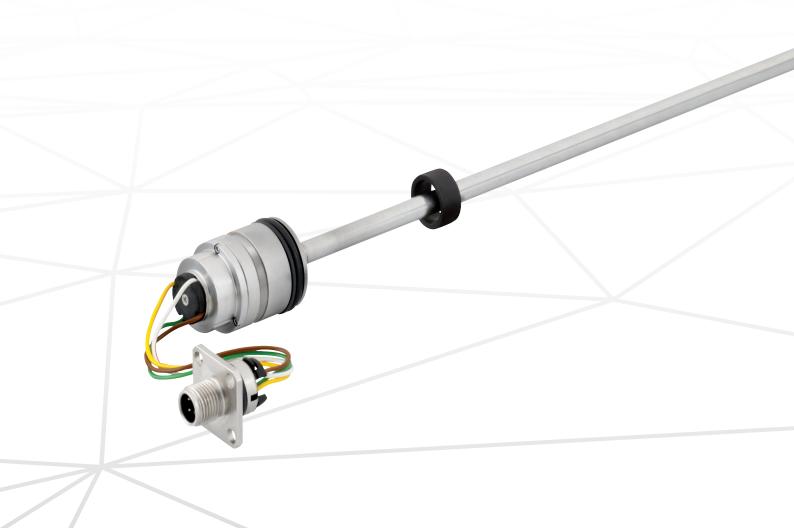


Data Sheet

MH-Series MS Analog/CANbus Magnetostrictive Linear Position Sensors

- Compact sensor housing
- Stroke length up to 2500 mm
- High reliability due to EMC, shock & vibration resistance



MEASURING TECHNOLOGY

The absolute, linear position sensors provided by Temposonics rely on the company's proprietary magnetostrictive technology, which can determine position with a high level of precision and robustness. Each Temposonics® position sensor consists of a ferromagnetic waveguide, a position magnet, a strain pulse converter and supporting electronics. The magnet, connected to the object in motion in the application, generates a magnetic field at its location on the waveguide. A short current pulse is applied to the waveguide. This creates a momentary radial magnetic field and torsional strain on the waveguide. The momentary interaction of the magnetic fields releases a torsional strain pulse that propagates the length of the waveguide. When the ultrasonic wave reaches the beginning of the waveguide it is converted into an electrical signal. Since the speed of the ultrasonic wave in the waveguide is precisely known, the time required to receive the return signal can be converted into a linear position measurement with both high accuracy and repeatability.

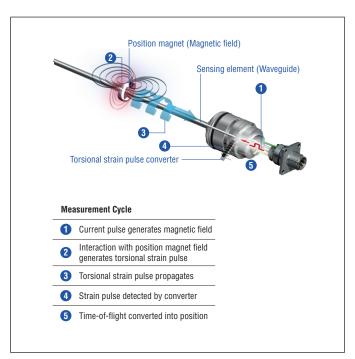


Fig. 1: Time-of-flight based magnetostrictive position sensing principle

MH SENSOR

Temposonics® sensors can be used in versatile mobile machines without any restriction and replace contact-based linear sensors like potentiometers. Highly dynamic systems are controlled safely by means of Temposonics® sensors, thus enhancing the productivity, availability and quality of the working process of the machine. Insensitive to vibration, shock, dust and weathering influence and electro-magnetic disturbances. Temposonics® MH sensors are successfully used in front axle and articulated frame steering cylinders, hydraulic jacks and in steering systems for hydraulic units on agricultural and construction machinery.

DESIGNED FOR THE MOBILE WORLD

MH sensors are designed for mobile machines and intended for IN cylinder use. They are validated in the field by worldwide OEM's and replace linear potentiometers and inductive sensors.



Fig. 2: Typical applications

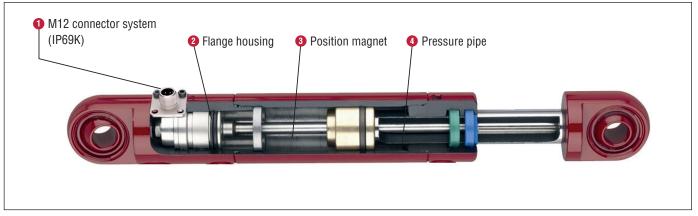


Fig. 3: IN cylinder installation

TECHNICAL DATA – ANALOG

Output	
Voltage	0.254.75 VDC / 0.54.5 VDC
Current	420 mA
Measured value	Position
Measurement parameters	
Stroke length	502500 mm
Resolution	Better than 0.1 mm
Power up time	250 ms (typical)
Linearity	00500250 mm ≤ ±0.1 mm 02552000 mm ±0.04 % (F.S.) 20052500 mm ≤ ±0.8 mm
Internal sample rate	2 ms
Setpoint tolerance	≤1 mm
Repeatability	±0.1 mm
Operating conditions	
Operating temperature electronics	-40+105 °C
Humidity	90 % relative humidity, no condensation, EN60068-2-30
Ingress protection - Connector	M12 connector: IP67/IP69K (connectors correctly fitted), EN60529 DT connector system: IP67/IP69K, EN60529
Ingress protection – Sensor housing	IP67, EN60529
Shock	100 g (6 ms) single shock per axis, IEC 60068-2-27 50 g (11 ms) at 1000 shocks per axis, IEC 60068-2-29
Vibration	Operational sine vibration test IEC 60068-2-6: 15 g (52000 Hz)* Survival random vibration test IEC 60068-2-64: 15 g RMS (202000 Hz) 12 h per axis*
EMC	Compliant with: ISO 13766-1:2018 Earth-moving and building construction machinery EN ISO 14982:2009 Agricultural and Forestry Machinery EN 13309:2010 Construction machinery ISO 16750-2:2012 Road vehicles
EMI	200 V/m (ISO 11452-2:2019 2002000 MHz) 200 mA (ISO 11452-4:2011 20200 MHz)
Operating pressure ratings	Pressure (according to DIN EN ISO 19879)**
PN (nominal operating)	300 bar
Pmax (max. overload)	400 bar
Pstatic (proof pressure)	525 bar
Design / Material	
Sensor electronics housing	Stainless steel 1.4305 (AISI 303)
Sealing	O-ring: HNBR 70
Sensor rod	Stainless steel 1.4306 (AISI 304L)

^{*/} Resonance frequencies excluded
**/ According to calculations under use of the FKM guideline

Cycles	Ø 7 mm sensor rod
Dynamic pressure: < 2 × 10 ⁶ pressure cycles	300 bar
Static pressure: < 2 × 10 ⁴ pressure cycles	400 bar

Proof pressure: Maximum 5 minutes testing time for cylinder pressure test 525 bar

Temposonics® MH-Series MS Analog/CANbus Data Sheet

Electrical connection	
Connection type	M12 connector or DT connector system or single wires or cable outlet
Operating voltage	12/24 VDC nominal (832 VDC)
Min Load resistance (output VDC)	10 kΩ
Max Load resistance (output mA)	250 Ω (500 Ω if supply > 13 V)
Max Inrush current	4.5 A/2 ms (2.5 A/2 ms if supply < 13 V)
Supply voltage ripple	< 1 % _{PP}
Power drain	< 1 W
Over voltage protection (GND-VDC)	Up to +36 VDC
Polarity protection (GND-VDC)	Up to –36 VDC
Insulation Resistance	R ≥ 10 MΩ @ 60 sec
Electric strength	500 VDC (DC GND to chassis GND)

TECHNICAL DATA – CANbus

Output	
Bus-protocol	SAE J1939, CANopen protocol according to CiA DS-301 V4.1, device profile DS-406 V3.1
Measured value	Position and velocity
Measurement parameters	
Stroke length	502500 mm
Resolution (position)	0.1 mm
Resolution (velocity)	1 mm/s
Boot up Time	400 ms (typical)
Cycle Time	CANopen: 1 ms (default) SAE J1939: 20 ms (default)
Linearity	$00500250 \text{ mm} \le \pm 0.1 \text{ mm}$ $02552000 \text{ mm} \pm 0.04 \% \text{ (F.S.)}$ $20052500 \text{ mm} \le \pm 0.8 \text{ mm}$
Internal sample rate	1 ms
Setpoint tolerance	±0.2 mm
Operating conditions	
Operating temperature electronics	−40+105 °C
Humidity	90 % relative humidity, no condensation, EN 60068-2-30
Ingress protection - Connector	M12 connector: IP67/IP69K (connectors correctly fitted), EN60529 DT connector system: IP67/IP69K, EN60529
Ingress protection – Sensor housing	IP67, EN60529
Shock	100 g (6 ms) single shock per axis, IEC 60068-2-27 50 g (11 ms) at 1000 shocks per axis, IEC 60068-2-29
Vibration	Operational sine vibration test IEC 60068-2-6: 15 g (52000 Hz)* Survival random vibration test IEC 60068-2-64: 15 g RMS (202000 Hz) 12 h per axis*
EMC	Compliant with: ISO 13766-1:2018 Earth-moving and building construction machinery EN ISO 14982:2009 Agricultural and Forestry Machinery EN 13309:2010 Construction machinery ISO 16750-2:2012 Road vehicles
EMI	200 V/m (ISO 11452-2:2019 2002000 MHz) 200 mA (ISO 11452-4:2011 20200 MHz)
Operating pressure ratings	Pressure (according to DIN EN ISO 19879)**
PN (nominal operating)	300 bar
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Sensor electronics housing	Stainless steel 1.4305 (AISI 303)
Sealing	O-ring: HNBR 70
Sensor rod	Stainless steel 1.4306 (AISI 304L)

*/ Resonance frequencies excluded
**/ According to calculations under use of the FKM guideline

Cycles	Ø 7 mm sensor rod
Dynamic pressure: < 2 × 10 ⁶ pressure cycles	300 bar
Static pressure: < 2 × 10 ⁴ pressure cycles	400 bar
Proof pressure: Maximum 5 minutes testing time for cylinder pressure test	525 bar

Temposonics® MH-Series MS Analog/CANbus Data Sheet

Electrical connection	
Connection type	M12 connector or DT connector system or single wires or cable outlet
Operating voltage	12/24 VDC nominal (832 VDC)
Max Inrush current	1.5 A/2 ms (1.0 A/2 ms if supply < 13 V)
Supply voltage ripple	< 1 % _{PP}
Power drain	< 1.5 W
Over voltage protection (GND-VDC)	Up to +36 VDC
Polarity protection (GND-VDC)	Up to –36 VDC
Insulation Resistance	$R \ge 10 \text{ M}\Omega \ @ \ 60 \text{ sec}$
Electric strength	500 VDC (DC GND to chassis GND)

TECHNICAL DRAWING

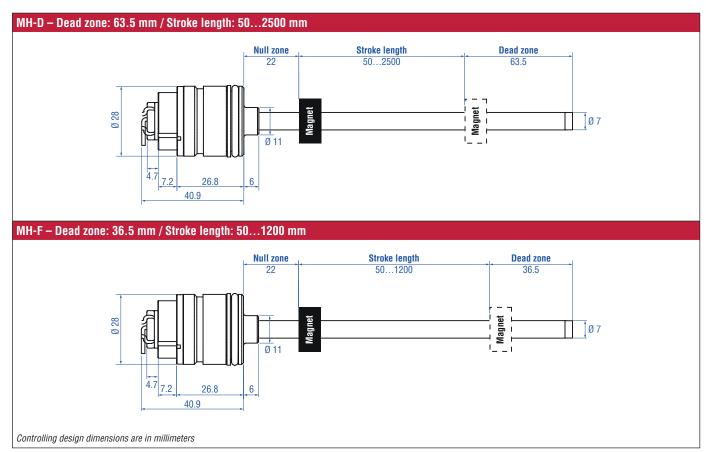
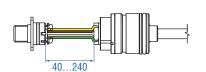


Fig. 4: Temposonics® MH-Series MS sensor

CONNECTOR WIRING - ANALOG

M12 connector system (N...E)



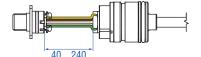
- Single lead wires 0.22 mm²
- Attached A-coded M12 connector attached
- Toolless assembly
- · Sealing IP67, up to IP69K with plugged mating connector

Connector wiring



Pin	Wire	Function
1	YE	not connected
2	BN	VDC
3	WH	GND
4	GN	SIG

M12 connector system (N...G)



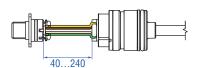
- Single lead wires 0.22 mm²
- Attached A-coded M12 connector attached
- · Toolless assembly
- · Sealing IP67, up to IP69K with plugged mating connector

Connector wiring



Pin	Wire	Function
1	BN	VDC
2	YE	not connected
3	WH	GND
4	GN	SIG

M12 connector system (N...H)



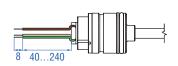
- Single lead wires 0.22 mm²
- Attached A-coded M12 connector attached
- Toolless assembly
- Sealing IP67, up to IP69K with plugged mating connector

Connector wiring



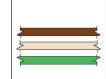
Pin	Wire	Function
1	BN	VDC
2	GN	SIG
3	WH	GND
4	YE	not connected

Single wires pigtail (N...A)



- Single lead wires 0.5 mm²
- Insulation PVC

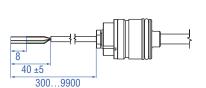
Connector wiring



Color	Function	
BN	VDC	
WH	GND	
GN	SIG	

Fig. 5: Connector wiring

Pigtail cable (T...A)



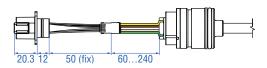
- TPE cable black 3×24 AWG (0.34mm²) Ø 5 mm, non-shielded, 3×0.5 mm²
- · Flexible, oil resistance

Connector wiring



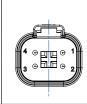
Color		Function	
	BN	VDC	
	WH	GND	
	GN	SIG	

DT connector system E (A...E)



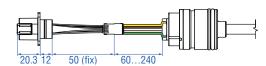
- Single lead wires 0.22 mm²
- Attached DT compatible connector
- Sealing IP69K (with or without mating connector)
- · Wiring sequence controlled at sensor

Connector wiring



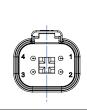
Wire	Pin	Function
YE	1	not connected
BN	2	VDC
WH	3	GND
GN	4	SIG

DT connector system G (A...G)



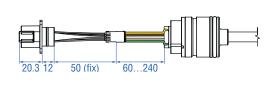
- Single lead wires 0.22 mm²
- Attached DT compatible connector
- Sealing IP69K (with or without mating connector)
- · Wiring sequence controlled at sensor

Connector wiring



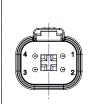
Wire	Pin	Function
BN	1	VDC
YE	2	not connected
WH	3	GND
GN	4	SIG

DT connector system H (A...H)



- Single lead wires 0.22 mm²
- Attached DT compatible connector
- Sealing IP69K (with or without mating connector)
- · Wiring sequence controlled at sensor

Connector wiring

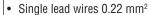


Wire	Pin	Function
BN	1	VDC
GN	2	SIG
WH	3	GND
YE	4	not connected

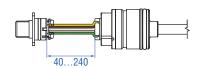
Fig. 6: Connector wiring

CONNECTOR WIRING - CANbus

M12 connector (N...F)



- Attached A-coded M12 connector attached
- Toolless assembly
- · Sealing IP67, up to IP69K with plugged mating connector



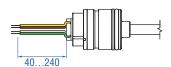


Connector wiring

(9 g)	
View on connector	

Pin	Wire	Function
1	-	not connected
2	BN	VDC
3	WH	GND
4	YE	CAN_H
5	GN	CAN_L

Single wires pigtail (N...A)



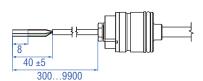
- Single lead wires 0.5 mm²
- Insulation PVC

Connector wiring



Wire	Function	
BN	VDC	
WH	GND	
GN	CAN_L	
YE	CAN_H	

Pigtail cable (T...A)



• PUR cable, black

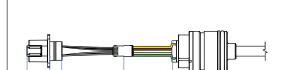
Connector wiring

- Ø 5 mm, non-shielded, 4 × 0.5 mm²
- · Flexible, oil resistance

Wire	Function	
BN	VDC	
WH	GND	
GN	CAN_L	
YE	CAN_H	

DT connector system S (A...S)

50 (fix)



60...240

- Single lead wires 0.22 mm²
- Attached DT compatible connector
- Sealing IP69K (with or without mating connector)
- · Wiring sequence controlled at sensor

Connector wiring

Pinout		S
	Pin	Function
4 😠 🖂 1	1	VDC
3 @ 11 @ 2	2	CAN_L
	3	GND
View on connector	4	CAN_H

Connection schematics To ensure proper operation of the sensor, the hydraulic cylinder must be connected to the machine ground. Grounding is oftern ensured by the machanical contact between the cylinder and other machine elements. If the cylinder is connected with the machine separately, separate grounding, for example via a grounding strap directly on the cylinder must be ensured.

Fig. 7: Connection schematics

MECHANICAL INSTALLATION

Installation in a hydraulic cylinder

The robust Temposonics $^{\otimes}$ MH sensor is designed for direct stroke measurement in hydraulic cylinders.

The Temposonics® MH sensor can be installed from the head side or the rod side of the cylinder depending on the cylinder design.

In both installation methods, the sensor seals the cylinder by using an O-ring and backup ring which is installed on the sensor housing.

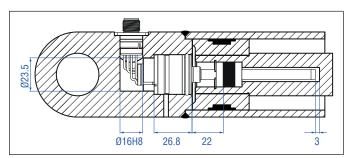


Fig. 8: Example of In-Cylinder assembly with M12 connector system

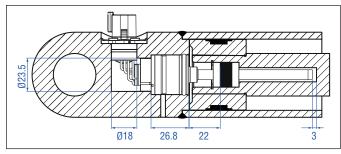


Fig. 9: Example of In-Cylinder assembly with DT connector system

NOTICE

Installation Manual for MH sensors (document part no. 551289)
Installation Manual for DT connector system
(document part no. 552093)

NOTICE

Sealing:

- Take action against water ingress by sealing the cavity on the cover side.
- · Cable glands should have IP69K rating.

Pressure:

• Do not exceed the operating pressure.

Avoid part collision:

- The bore depth in piston:
- Null zone + stroke length + dead zone + > 3 mm
- The position magnet shall not touch the pressure pipe.
- Note the piston rod drilling: $\geq \emptyset$ 10 mm

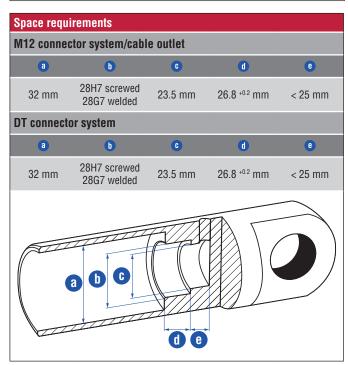


Fig. 10: Space requirements for cylinder

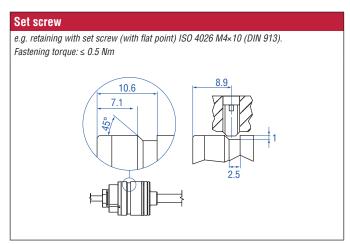


Fig. 11: Set screw

NOTICE

To Avoid sensor damage:

- · Do not select a screw with a sharp point
- Tightening torque: ≤ 0.5 Nm.

Set screw:

- M5 or M4 screw (with flat or cup end) are typically used
- For M5, ensure that the screw lands on the angled side of the set screw channel
- Note: M5 screw may not seat completely into the set screw channel, but will properly retain the sensor

M4 screw (with flat or cup end) will seat completely

Sealing

It is recommended to seal the set screw cavity against water ingress

MECHANICAL INSTALLATION – POSITION MAGNET

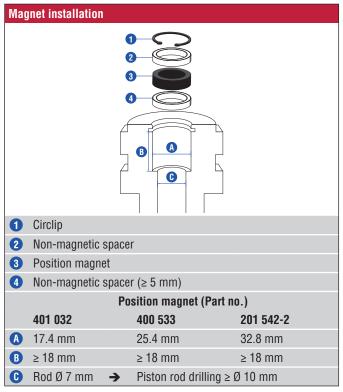
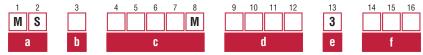


Fig. 12: Dimensions for magnet mounting

NOTICE

Spacers, circlip, pretension parts etc. are not part of shipment!

ORDER CODE - ANALOG



	ocuon monei
M	S Pressure fit flange
b	Design
D	Rod: Ø 7 mm / Dead zone: 63.5 mm / Stroke length: 502500 m

C					
X	Χ	Х	X	M	00502500 mm (in 5 mm steps)

F Rod: Ø 7 mm / Dead zone: 36.5 mm / Stroke length: 50...2500 mm

X X X W U0502500 mm (in 5 mm steps)
d Electrical wiring
M12 connector system (VDC – GND – SIG) incl. flange
N E 40240 mm wire length (in 20 mm steps) Examples wire length N06E= 60 mm
Connector wiring E: 2-3-4
N 40240 mm wire length (in 20 mm steps) Examples wire length N20G = 200 mm Connector wiring G: 1-3-4
N H 40240 mm wire length (in 20 mm steps) Examples wire length N10H = 100 mm Connector wiring H: 1-3-2
Single wires
N 40240 mm wire length (in 20 mm steps) Examples wire length N22S = 220 mm
Cable outlet
T A 3009900 mm cable length (in 100 mm steps) Examples wire length T10A = 1000 mm
DT connector system (VDC – GND – SIG)
A E 60240 mm wire length (in 20 mm steps) Examples wire length A06E= 60 mm Connector wiring E: 2-3-4
A G 60240 mm wire length (in 20 mm steps) Examples wire length A20G = 200 mm Connector wiring G: 1-3-4

H 60...240 mm wire length (in 20 mm steps) Examples wire length A10H = 100 mm

Connector wiring H: 1-3-2

е	Ope	erati	ng voltage
3	12/	24 V	/DC nominal (832 VDC)
f	Out	put	
٧	1	1	0.254.75 VDC

1 2 0.5...4.5 VDC **0 1** 4...20 mA

DELIVERY



- Position sensor
- Accessories (e.g. position • 0-ring magnets) have to be ordered

separately

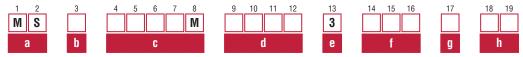
- backup-ring
- M12 connector system incl. M12 flange (when option selected)
- DT connector system incl. connector assembly and retainer (when option selected)

Manuals, Software & 3D models available at: www.temposonics.com

Temposonics® MH-Series MS Analog/CANbus

Data Sheet

ORDER CODE - CANbus



a	Sei	nsor model
M	S	Pressure fit flange
h	Des	sinn

Rod: Ø 7 mm / Dead zone: 63.5 mm / Stroke length: 50...2500 mmRod: Ø 7 mm / Dead zone: 36.5 mm / Stroke length: 50...2500 mm

C Stroke length

X X X M 0050...2500 mm (in 5 mm steps)

d Electrical wiring

M12 connector (VDC - GND - HI - LO) incl. flange

N F 40...240 mm wire length (in 20 mm steps)

Examples wire length N06F = 60 mm

Connector wiring: F: 2-3-4-5

Single wires

A 40...240 mm wire length (in 20 mm steps)

Examples wire length N20A = 200 mm

Cable outlet

T 300...9900 mm cable length (in 100 mm steps)

Examples wire length T10A = 1000 mm

DT connector system (VDC - GND - HI - LO)

A 60...240 mm wire length (in 20 mm steps)

Examples wire length N22S = 220 mm

Connector wiring: 1-3-4-2

e Operating voltage

3 +12/24 VDC (8...32 VDC)

f Output

- C 0 1 CANopen with cycle time 1 ms (default setting)
- J 0 1 SAE J1939 with cycle time 20 ms (default setting)

g Baud rate

CANopen (CO1)

- **0** 1000 kbit/s
- 1 800 kbit/s
- 2 500 kbit/s
- 3 250 kbit/s (default)
- 4 125 kbit/s
- 6 50 kbit/s
- **7** 20 kbit/s
- 8 10 kbit/s

SAE J1939 (J01)

- 2 500 kbit/s
- 3 250 kbit/s (default)

h Node ID (CANopen) / Source address (SAE J1939)

CANopen (CO1)

Hex 01...7F (default: 7F)

SAE J1939 (J01)

Hex 01...FD (default: FD)

DELIVERY



- · Position sensor
- 0-ring
- backup-ring

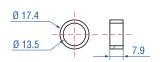
Accessories (e.g. position magnets) have to be ordered separately

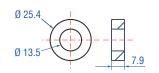
- M12 connector system incl. M12 flange (when option selected)
- DT connector system incl. connector assembly and retainer (when option selected)

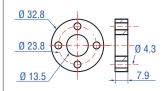
Manuals, Software & 3D models available at: www.temposonics.com

FREQUENTLY ORDERED ACCESSORIES

Position magnets







Ring magnet 0D17.4 Part no. 401 032

Material: PA neobond Weight: Approx. 5 g Surface pressure: Max. 20 N/mm² Operating temperature: -40...+105 °C (-40...+221 °F)

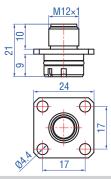
Ring magnet OD25.4 Part no. 400 533

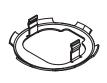
Material: PA ferrite Weight: Approx. 10 g Surface pressure: Max. 40 N/mm² Operating temperature: -40...+120 °C (-40...+248 °F)

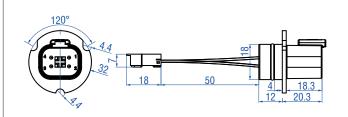
Ring magnet 0D33 Part no. 201 542-2

Material: PA ferrite GF20 Weight: Approx. 14 g Surface pressure: Max. 40 N/mm² Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+120 °C (-40...+248 °F)

Connector accessories







M12 flange Part no. 253 769

Material: Brass, nickel-plated Weight: Approx. 5 g Operating temperature: -40...+105 °C (-40...+221 °F)

DT connector system retainer Part no. 520 101

Material: 1.4310 Weight: Ca. 1.7 g Operating temperature: -40...+105 °C (-40...+221 °F)

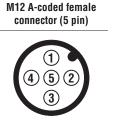
DT connector assembly Part no. 255 098

Material: PA66 Weight: Approx. 6 g Operating temperature: -40...+105 °C (-40...+221 °F)

Cables



Wiring			
Wires	Color		Pin
	BN	\leftrightarrow	1
	WH	\leftrightarrow	2
	BU	\leftrightarrow	3
	BK	\leftrightarrow	4
	GY	\leftrightarrow	5



Cable with M12 A-coded female connector (5 pin), straight – pigtail Part no. 370 673

Material: PUR jacket; black Feature: Shielded Cable length: 5 m (16.4 ft) Ingress protection: IP67 (correctly fitt

Ingress protection: IP67 (correctly fitted)
Operating temperature:
-25...+80 °C (-13...+176 °F)



Cable with M12 A-coded female connector (5 pin), angled – pigtail Part no. 370 675

Material: PUR jacket; black Feature: Shielded Cable length: 5 m (16.4 ft) Ingress protection: IP67 (correctly fitted) Operating temperature: -25...+80 °C (-13...+176 °F)

Wiring			
Wires	Color		Pin
	BN	\leftrightarrow	1
	WH	\leftrightarrow	2
	BU	\leftrightarrow	3
	BK	\leftrightarrow	4
	GY	\leftrightarrow	5

(1) (4) (5) (2) (3)

M12 A-coded female connector (5 pin)

Test kit









MH test kit (analog) Part no. 280 618

Kit includes:

- 12 VDC battery charger with adapter (EU & UK)
- Cable with M12 connector
 Cable with pigtailed wires
- Carrying case

Testkit CANbus for EU Part no. 254 267

Kit includes:

- 1 × USB CAN-Modul
- 1 × Manual
- 1 × USB cable with M12 connector and D-SUB connector
- 1 × cable with D-SUB connector
- 1 × carrying case 1 × 12 VDC power supply

Testkit CANbus for US Part no. 253 879

Kit includes:

- 1 × Software 1 × USB CAN-Module
- 1 × Manual
- 1 × USB cable with M12 connector and D-SUB connector
- 1 × cable with D-SUB connector
- 1 × carrying case
- 1 × 12 VDC power supply

Testsoftware CANbus Part no. 625 129

Software for MH CANbus



UNITED STATES 3001 Sheldon Drive

Temposonics, LLC Cary, N.C. 27513

Americas & APAC Region Phone: +1 919 677-0100

E-mail: info.us@temposonics.com

GERMANY Auf dem Schüffel 9

Temposonics 58513 Lüdenscheid GmbH & Co. KG Phone: +49 2351 9587-0

ITALY Phone: +39 030 988 3819

Branch Office E-mail: info.it@temposonics.com

FRANCE Phone: +33 6 14 060 728 Branch Office E-mail: info.fr@temposonics.com

UK Phone: +44 79 21 83 05 86 Branch Office E-mail: info.uk@temposonics.com

SCANDINAVIA Phone: +46 70 29 91 281

Branch Office E-mail: info.sca@temposonics.com

CHINA Phone: +86 21 3405 7850 Branch Office E-mail: info.cn@temposonics.com

JAPAN Phone: +81 3 6416 1063 Branch Office E-mail: info.jp@temposonics.com

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