

Data Sheet

GB-Series with pressure-fit flange Analog

Magnetostrictive Linear Position Sensors

- High pressure resistant sensor rod
- High operating temperature up to +100 °C (+212 °F)
- Flat & compact ideal for the valve market



MEASURING TECHNOLOGY

The absolute, linear position sensors provided by Temposonics rely on the company's proprietary magnetostrictive technology, which can determine position with a high level of precision and robustness. Each Temposonics® position sensor consists of a ferromagnetic waveguide, a position magnet, a strain pulse converter and supporting electronics. The magnet, connected to the object in motion in the application, generates a magnetic field at its location on the waveguide. A short current pulse is applied to the waveguide. This creates a momentary radial magnetic field and torsional strain on the waveguide. The momentary interaction of the magnetic fields releases a torsional strain pulse that propagates the length of the waveguide. When the ultrasonic wave reaches the beginning of the waveguide it is converted into an electrical signal. Since the speed of the ultrasonic wave in the waveguide is precisely known, the time required to receive the return signal can be converted into a linear position measurement with both high accuracy and repeatability.

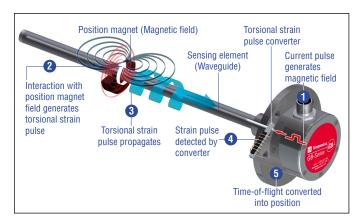


Fig. 1: Time-of-flight based magnetostrictive position sensing principle

GB SENSOR

Robust, non-contact and wear free, the Temposonics® linear position sensors provide best durability and accurate position measurement solutions in harsh industrial environments. The position measurement accuracy is tightly controlled by the quality of the waveguide which is manufactured by Temposonics. The position magnet is mounted on the moving machine part and travels non-contact over the sensor rod with the built-in waveguide.

Temposonics® GB is a rod-style sensor for installation into hydraulic cylinders, e.g. in power engineering. With its flat and compact sensor housing and side-mounted signal connection, the sensor is ideal for small spaces. Due to the pressure-resistant sensor rod and its high operating temperature the Temposonics® GB sensor is perfectly suitable for use in fluid technology. For improved signal quality the sensor automatically adapts to the strength of the magnet used in the application.

The set points, start and end position of the measurement, can be modified after installation of the Temposonics® GB sensor.

Programming can be carried out using the standard connection cable.

TECHNICAL DATA

Output	
Voltage	010 VDC and 100 VDC (minimum load controller: > 5 k Ω)
Current	4(0)20 mA or 204(0) mA (minimum/maximum load: 0/500 Ω)
Programming	Programming of set points using optional accessories
Measured value	Position
Measurement parameters	
Resolution	16 bit (minimum 1 µm depending on stroke length) 1
Cycle time	Cycle time 0.5 ms 1.0 ms 2.0 ms Stroke length ≤ 1200 mm ≤ 2400 mm > 2400 mm
Linearity deviation ²	≤ ±0.02 % F.S. (minimum ±60 µm) typical
Repeatability	\leq ±0.005 % F.S. (minimum ±20 μ m) typical
Operating conditions	
Operating temperature	-40+90 °C (-40+194 °F); options: -40+75 °C (+167 °F)/-40+100 °C (+212 °F)
Ingress protection	IP67 (connectors correctly fitted); IP68 (for cable outlet)
Shock test	100 g (single shock), IEC standard 60068-2-27
Vibration test	15 g/102000 Hz, IEC standard 60068-2-6 (excluding resonant frequencies)
EMC test	Electromagnetic emission according to EN 61000-6-4 Electromagnetic immunity according to EN 61000-6-2 The GB sensors fulfill the requirements of the EMC directives 2014/30/EU, UKSI 2016 No. 1091 and TR CU 020/2011
Operating pressure	350 bar (5,076 psi), 700 bar (10,153 psi) peak (at 10 × 1 min), GB-J: 800 bar (11,603 psi)
Magnet movement velocity	Any
Design/Material	
Sensor electronics housing ³ with flange	GB-J/GB-K/GB-S: Stainless steel 1.4305 (AISI 303), GB-N: Stainless steel 1.4404 (AISI 316L)
Sensor rod	GB-J: Stainless steel 1.4301 (AISI 304), GB-K/GB-S: Stainless steel 1.4306; 1.4307 (AISI 304L), GB-N: Stainless steel 1.4404 (AISI 316L)
RoHS compliance	The used materials are compliant with the requirements of EU directive 2011/65/EU and EU regulation 2015/863 as well as UKSI 2022 No. 622 with amendments
Stroke length	253250 mm (1128 in.)
Mechanical mounting	
Mounting position	Any
Mounting instruction	Please consult the technical drawings and the operation manual (document number: 551511)
Electrical connection	
Connection type	M12 male connector (5 pin) or M16 male connector (6 pin) or cable outlet
Operating voltage	+24 VDC (-15/+20 %); The GB sensors must be power supplied via an external Class 2 power source in accordance with the UL approval
Ripple	≤ 0.28 V _{pp}
Current consumption	100 mA typical, dependent on stroke length
Dielectric strength	500 VDC (DC ground to machine ground)
Polarity protection	Up to –30 VDC
Overvoltage protection	Up to 36 VDC

^{1/} The internal digital value is transferred via a 16-bit D/A converter into a proportional, analog current or voltage signal.

^{2/} With position magnet # 251 416-2

^{3/} For option \fbox{H} (-40...+100 °C / -40...+212 °F) an aluminum cover plate is used

Data Sheet

TECHNICAL DRAWING

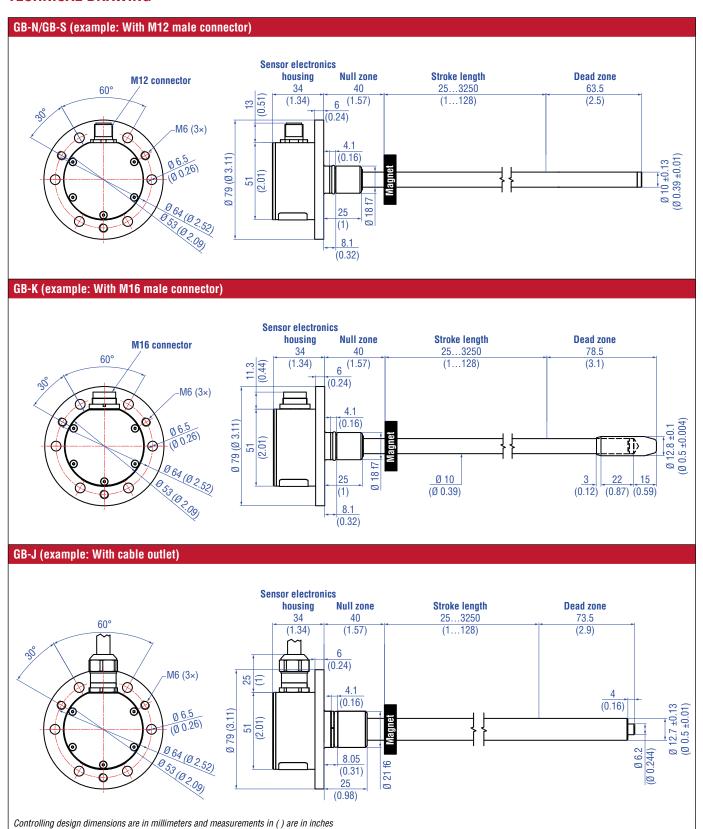


Fig. 2: Temposonics® GB-N / GB-S / GB-K / GB-J with ring magnet

CONNECTOR WIRING

D34 (for outputs: V0	, A4 in o	rder	code)	
Signal + power supp	ly			
M12 male connector (A-coded)	Output	Pin	Voltage	Current
		1	+24 VDC (-15 /+20 %)	+24 VDC (-15 /+20 %)
6	1	2	010 VDC	420 mA*
(466)		3	DC Ground (0 V)	DC Ground (0 V)
	2	4	100 VDC	204 mA
View on sensor		5	Signal Ground for Output 1/2	Signal Ground for Output 1/2
*/ Connect the first outpu	ıt to grour	nd, if y	ou only use the secon	d output.

Fig. 3: Connector wiring D34 (M12) for outputs V0, A4

D34 (for outputs: A0,	A1, A2,	A3 in order code)
Signal + power supply	1	
M12 male connector (A-coded)	Pin	Current
	1	+24 VDC (-15 /+20 %)
	2	4(0)20 mA or 20 4(0) mA
(466)	3	DC Ground (0 V)
	4	Do not connect *
View on sensor	5	Signal Ground
*/ Connection necessary fo	r progra	mming with hand or cabinet programmer.

Fig. 4: Connector wiring D34 (M12) for outputs A0, A1, A2 and A3

D60 (for outputs: V0, A4 in order code)							
Signal + power supp	ply						
M16 male connector	Output	Pin	Voltage	Current			
	1	1	010 VDC	420 mA*			
	1	2	Signal Ground	Signal Ground			
	2	3	100 VDC	204 mA			
(0,0)	2	4	Signal Ground	Signal Ground			
View on sensor		5	+24 VDC (-15 /+20 %)	+24 VDC (-15 /+20 %)			
		6	DC Ground (0 V)	DC Ground (0 V)			
*/ Connect the first outp	ut to arour	nd. if v	ou only use the secor	id output.			

Fig. 5: Connector wiring D60 (M16) for outputs V0, A4

D60 (for outputs: A0, A	A1, A2,	, A3 in order code)
Signal + power supply	1	
M16 male connector	Pin	Current
	1	4(0)20 mA or 20 4(0) mA
	2	Signal Ground
(0 G G)	3	Do not connect *
(9 0)	4	DC Ground
View on sensor	5	+24 VDC (-15 /+20 %)
VIOW OII SOIISOI	6	DC Ground (0 V)
*/ Connection necessary fo	r progra	mming with hand or cabinet programmer.

Fig. 6: Connector wiring D60 (M16) for outputs A0, A1, A2 and A3

HXX/TXX /VXX (for outputs: V0, A4 in order code)							
Signal + power supply							
Cable	Output	Color	Voltage	Current			
	1	GY	010 VDC	420 mA*			
	'	PK	Signal Ground	Signal Ground			
	2	YE	100 VDC	204 mA			
		GN	Signal Ground	Signal Ground			
		BN	+24 VDC (-15 /+20 %)	+24 VDC (-15 /+20 %)			
		WH	DC Ground (0 V)	DC Ground (0 V)			
*/ Connect the first outp	ut to DC G	round (0	V), if you only use	he second output.			

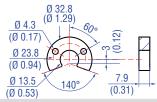
Fig. 7: Connector wiring cable outlet for outputs V0, A4

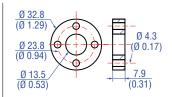
H <i>XX</i> /T <i>XX</i> /V <i>XX</i> (for o	utputs: A	O, A1, A2, A3 in order code)
Signal + power supp	ly	
Cable	Color	Current
	GY	4(0)20 mA or 20 4(0) mA
	PK	Signal Ground
	YE	Do not connect *
	GN	DC Ground
	BN	+24 VDC (-15 /+20 %)
	WH	DC Ground (0 V)
*/ Connection necessary	for prograr	nming with hand or cabinet programmer.

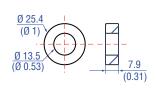
Fig. 8: Connector wiring cable outlet for outputs A0, A1, A2 and A3

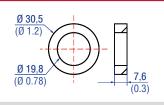
FREQUENTLY ORDERED ACCESSORIES - Additional options available in our Accessories Guide 551444

Position magnets









U-magnet OD33 Part no. 251 416-2

Material: PA ferrite GF20 Weight: Approx. 11 g Surface pressure: Max. 40 N/mm² Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+105 °C (-40...+221 °F)

Ø 4.5 (Ø 0.18)

Ring magnet OD33 Part no. 201 542-2

Material: PA ferrite GF20 Weight: Approx. 14 g Surface pressure: Max. 40 N/mm² Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+105 °C (-40...+221 °F)

Ring magnet OD25.4 Part no. 400 533

Ø 17

(Ø 0.67)

Material: PA ferrite Weight: Approx. 10 g Surface pressure: Max. 40 N/mm² Operating temperature: -40...+105 °C (-40...+221 °F)

Ring magnet Part no. 402 316

Material: PA ferrite coated Weight: Approx. 13 g Surface pressure: Max. 20 N/mm² Operating temperature: -40...+100 °C (-40...+212 °F)

Position magnet

ø

97°

Ø 63.5

(Ø 2.5)

Ø 41.3

(Ø 1.63)

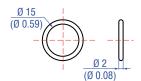
Ø 16

(0.63)

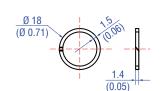
9.5

(0.37)

0-rings



Back-up ring



U-magnet OD63.5 Part no. 201 553

Material: PA 66-GF30, magnets compound-filled Weight: Approx. 26 g Surface pressure: 20 N/mm² Fastening torque for M4 screws: 1 Nm Operating temperature: -40...+75 °C (-40...+167 °F)

O-ring for pressure fit flange Ø 18 mm Part no. 560 853

Material: Fluoroelastomer Durometer: 75 Shore A Operating temperature: -40...+392 °F)

Ø2 (0.07)

O-ring for pressure fit flange Ø 21 mm Part no. 561 438

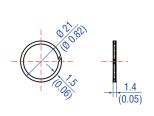
Material: FKM Durometer: 75 Shore A Operating temperature: -18...+200 °C (-0.4...+392 °F)

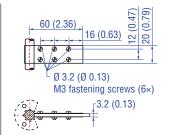
Back-up ring for pressure fit flange Ø 18 mm Part no. 561 115

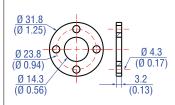
Material: PTFE + 60 % bronze

Back-up ring

Mounting accessories







Back-up ring for pressure fit flange Ø 21 mm Part no. 561 439

Material: PTFE

Fixing clip Part no. 561 481

Application: Used to secure sensor rods (Ø 10 mm (Ø 0.39 in.)) when using an U-magnet or block magnet Material: Brass, non-magnetic

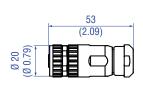
Magnet spacer Part no. 400 633

Material: Aluminum Weight: Approx. 5 g

Surface pressure: Max. 20 N/mm² Fastening torque for M4 screws: 1 Nm

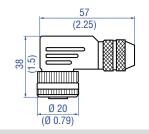
Controlling design dimensions are in millimeters and measurements in () are in inches

Cable connectors*



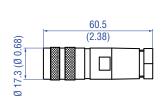
M12 A-coded female connector (4 pin/5 pin), straight Part no. 370 677

Material: GD-Zn, Ni Termination: Screw Contact insert: CuZn Cable Ø: 4...8 mm (0.16...0.31 in.) Wire: max. 1.5 mm2 (16 AWG) Operating temperature: -30...+85 °C (-22...+185 °F) Ingress protection: IP67 (correctly fitted) Fastening torque: 0.6 Nm



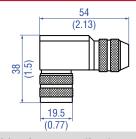
M12 A-coded female connector (5 pin), angled Part no. 370 678

Material: GD-Zn, Ni Termination: Screw Contact insert: CuZn Cable Ø: 5...8 mm (0.2...0.31 in.) Wire: max 0.75 mm² (18 AWG) Operating temperature: -25...+85 °C (-13...+185 °F) Ingress protection: IP67 (correctly fitted) Fastening torque: 0.6 Nm Fastening torque: 0.4 Nm



M16 female connector (6 pin), straight Part no. 370 423

Material: Zinc nickel plated Termination: Solder Cable Ø: 6...8 mm (0.24...0.31 in.) Operating temperature: -40...+212 °F) Ingress protection: IP65/IP67 (correctly fitted)



M16 female connector (6 pin), angled Part no. 370 460

Material: Zinc nickel plated Termination: Solder Cable Ø: 6...8 mm (0.24...0.31 in.) Wire: 0.75 mm² (20 AWG) Operating temperature: -40...+95 °C (-40...+203 °F) Ingress protection: IP67 (correctly fitted) Fastening torque: 0.6 Nm

Cables



PUR cable Part no. 530 052

Material: PUR jacket; orange Features: Twisted pair, shielded, highly flexible, halogen free, suitable for drag chains, mostly oil & flame resistant Cable Ø: 6.4 mm (0.25 in.) Cross section: 3 × 2 × 0.25 mm² Bending radius: 5 x D (fixed installation) Operating temperature: -20...+80 °C (-4...+176 °F)



FEP cable Part no. 530 112

Material: FEP jacket; black Features: Twisted pair, shielded, flexible high thermal resistance, mostly oil & acid resistant Cable Ø: 7.6 mm (0.3 in.) Cross section: $4 \times 2 \times 0.25 \text{ mm}^2$ Bending radius: 8 - 10 x D (fixed installation) Operating temperature: -100...+180 °C (-148...+356 °F)



Silicone cable Part no. 530 113

Material: Silicone jacket; red Features: Twisted pair, shielded, highly flexible, halogen free, high thermal resistance Cable Ø: 7.2 mm (0.28 in.) Cross section: $3 \times 2 \times 0.25$ mm² Bending radius: 5 x D (fixed installation) Operating temperature: -50...+180 °C (-58...+356 °F)

Color of connectors and cable jacket may change. Color codes for the individual wires and technical properties remain unchanged. Controlling design dimensions are in millimeters and measurements in () are in inches

^{*/} Follow the manufacturer's mounting instructions

Temposonics® GB with pressure-fit flange Analog

Data Sheet

Programming tools



Hand programmer for analog output Part no. 253 124

Easy teach-in-setups of stroke length and direction on desired zero/span positions. For sensors with 1 magnet.



Cabinet programmer for analog output | Programming kit Part no. 253 408

Features snap-in mounting on standard DIN rail (35 mm). This programmer can be permanently mounted in a control cabinet and includes a program/run switch. For sensors with 1 magnet.



Part no. 254 555

Kit includes:

- 1 × interface converter box
- 1 × power supply
- 1 × cable (60 cm) with M12 female connector (5 pin), straight D-sub female connector (9 pin), straight
- 1 × cable (60 cm) with M16 female connector (6 pin), straight D-sub
- female connector (9 pin), straight 1 × cable (60 cm) with 3 × terminal clamp - D-sub female connector (9 pin), straight
- 1 × USB cable

Software is available at: www.temposonics.com

ORDER CODE

1	2							12			
G	В							1			C
a		b		C			d	е	f	g	h

a Sensor model

G B Rod

b Design

- J Housing material stainless steel 1.4305 (AISI 303), rod material stainless steel 1.4301 (AISI 304)
 Pressure fit flange Ø 21 mm, Ø 12.7 mm rod, 800 bar
- K Housing material stainless steel 1.4305 (AISI 303), rod material stainless steel 1.4306; 1.4307 (AISI 304L)

 Pressure fit flange Ø 18 mm, Ø 10 mm rod with bushing on rod end
- N Housing material stainless steel 1.4404 (AISI 316L), rod material stainless steel 1.4404 (AISI 316L)

 Pressure fit flange Ø 18 mm, Ø 10 mm rod

 This design option is only available with following option:

 \$\$ (-40...+90 °C/-40...+194 °F)\$
- S Housing material stainless steel 1.4305 (AISI 303), rod material stainless steel 1.4306; 1.4307 (AISI 304L)

 Pressure fit flange Ø 18 mm, Ø 10 mm rod

c Stroke length

					00253250 mm
Х	χ	Х	χ	U	001.0128.0 in.

Standard stroke length (mm)	Ordering steps
25 500 mm	5 mm
500 750 mm	10 mm
7501000 mm	25 mm
10002500 mm	50 mm
25003250 mm	100 mm
Standard stroke length (in.)	Ordering steps
Standard stroke length (in.) 1 20 in.	Ordering steps 0.2 in.
• ,	• •
1 20 in.	0.2 in.
1 20 in. 20 30 in.	0.2 in. 0.5 in.

d Connection type

Connector

- D 3 4 M12 male connector (5 pin)
- **D** 6 0 M16 male connector (6 pin)

Cable outlet

- H X XX m/ft. PUR cable (part no. 530 052)
 H01...H30 (1...30 m/3...99 ft.)
 (Note the temperature range of the cable!)
 See "Frequently ordered accessories" for cable specifications
- X XX m/ft. FEP cable (part no. 530 112)
 T01...T30 (1...30 m/3...99 ft.)
 See "Frequently ordered accessories" for cable specifications
- XX m/ft. Silicone cable (part no. 530 113)
 V01...V30 (1...30 m/3...99 ft.)
 See "Frequently ordered accessories" for cable specifications

Encode in meters if using metric stroke length.

Encode in feet if using US customary stroke length.

e Operation voltage

1 +24 VDC (-15/+20 %)

f Output

- **V** 0 0...10 VDC and 10...0 VDC
- **A 0** 4...20 mA
- **A 1** 20...4 mA
- **A 2** 0...20 mA
- **A 3** 20...0 mA
- **A** 4 4...20 mA and 20...4 mA

g Operating temperature

- **H** -40...+100 °C (-40...+212 °F)
- **S** -40...+90 °C (-40...+194 °F)
- L | -40...+75 °C (-40...+167 °F)

h Programming

C Via cable

DELIVERY



- Sensor
- 0-ring
- · Back-up ring

Accessories have to be ordered separately.



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