

Temposonics®

Magnetostrictive Linear Position Sensors

C-Series Off-Highway Data Sheet

- 4...20 mA output for mobile hydraulic standards
- Rugged design for off-highway applications
- Stroke length up to 275 mm



MEASURING TECHNOLOGY

The absolute, linear position sensors provided by MTS Sensors rely on the company's proprietary Temposonics® magnetostrictive technology, which can determine position with a high level of precision and robustness. Each Temposonics® position sensor consists of a ferromagnetic waveguide, a position magnet, a strain pulse converter and supporting electronics. The magnet, connected to the object in motion in the application, generates a magnetic field at its location on the waveguide. A short current pulse is applied to the waveguide. This creates a momentary radial magnetic field and torsional strain on the waveguide. The momentary interaction of the magnetic fields releases a torsional strain pulse that propagates the length of the waveguide. When the ultrasonic wave reaches the end of the waveguide it is converted into an electrical signal. Since the speed of the ultrasonic wave in the waveguide is precisely known, the time required to receive the return signal can be converted into a linear position measurement with both high accuracy and repeatability.

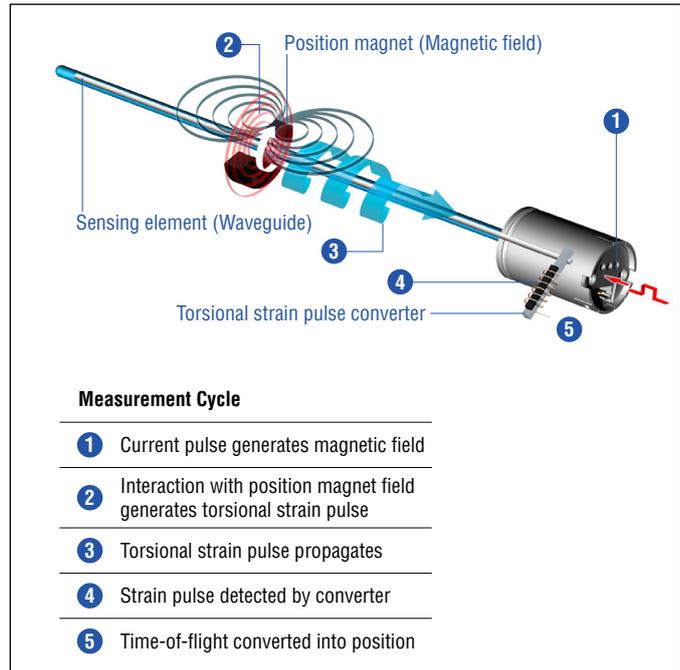


Fig. 1: Time-of-flight based magnetostrictive position sensing principle

C-SERIES SENSOR

The Temposonics® C-Series is the smallest sensor series on the market that offers all the advantages of magnetostrictive measurement technology. The C-Series mobile sensor is designed for battery powered off-highway applications found on mobile paving machines, agricultural equipment, watercraft, recreational vehicles, and others. It is ideal for measuring small cylinder strokes that are restricted by size and weight. Due to the contact-free measuring principle, the sensor is completely wear-free and does not have to be readjusted again.



Fig. 2: Typical applications

TECHNICAL DATA

Output	
Analog	4...20 mA
Measured variable	Position
Measurement parameters	
Resolution	< 0.3 mm
Linearity	0.5 mm
Zero tolerance	±1 mm
Hysteresis	< 0.3 mm
Repeatability	< 0.3 mm
Update time	500 Hz (2 ms)
Operating conditions	
Storage temperature	-20...+85 °C
Operating temperature standard	-40...+85 °C
Ingress Protection	IP30
Shock test	Survival test with pressure pipe: IEC 60068-2-27, 100 g (6 ms) single shock per axis; IEC 60068-2-29, 50 g (11 ms) at 1000 shocks per axis
Vibration test	Survival random vibration test with pressure pipe: IEC 60068-2-64 15 g RMS 20...2000 Hz 12 h per axis Operational sine vibration test with pressure pipe: IEC 60068-2-6 (5...2000 Hz) 25 g (10 mm) 6 sweeps per axis
EMC test	Compliant with: ISO 13766-1:2018 EN ISO 14982:2009 EN 13309:2010 ISO 16750-2:2012
EMI	Tested with bare sensor and unshielded harness: 200 V/m (ISO 11452-2: 2019 200...2000 MHz) 200 mA (ISO 11452-4: 2011 20...200 MHz)
Pressure	Up to 300 bar according DIN EN ISO 19879 (with optional pressure pipe)
Design	
Screw mounting	User determined, provisions for two M3 screws, 37 mm or longer (knock out of plastic seal barriers required)
Stroke length	72, 109, 128, 148, 162, 186, 194, 217, 250, 275 mm
Electrical connection	
Operating voltage	12/24 VDC (8...32 VDC)
Power consumption	Max. 1 W
Overvoltage protection (VDC-GND)	Up to +36 VDC
Polarity protection (GND-VDC)	Up to -36 VDC

TECHNICAL DRAWING

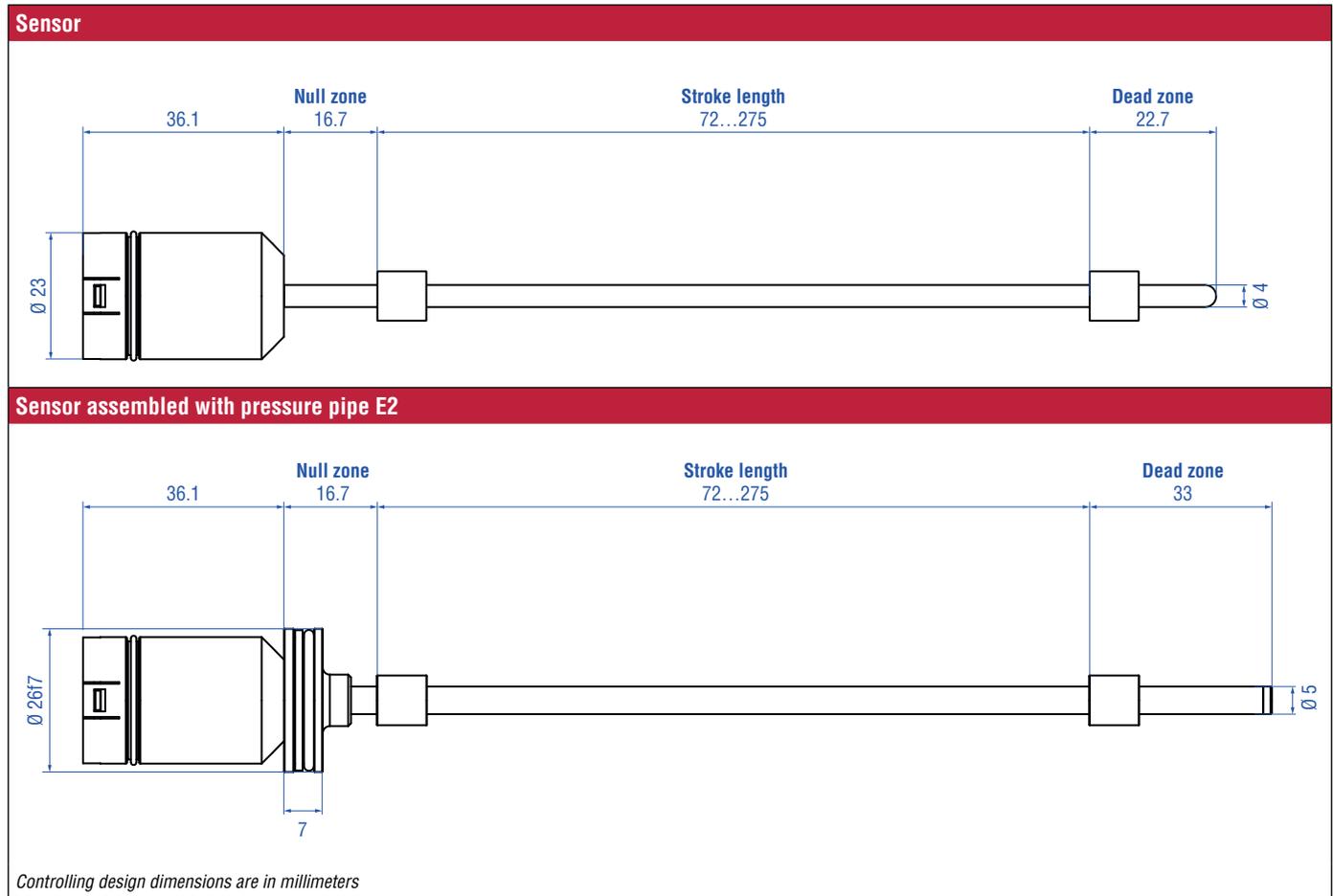


Fig. 3: Temposonics® C-Series sensor

CONNECTOR WIRING

Connector	Pin	Function
	1	DC Ground
	2	Signal
	3	VDC
	4	not connected

Fig. 4: Connector wiring

ORDER CODE

1	2	3	4	5	6	7	8	9
C	T				A	A		
a	b	c			d	e	f	

a	Type
C	C-Series Off-Highway

b	Operating voltage
T	12/24 VDC

c	Stroke length		
0	7	2	72 mm
1	0	9	109 mm
1	2	8	128 mm
1	4	8	148 mm
1	6	2	162 mm
1	8	6	186 mm
1	9	4	194 mm
2	1	7	217 mm
2	5	0	250 mm
2	7	5	275 mm

d	Connection type
A	Standard (Integrated Connector)

e	Output
A	4...20 mA

f	Housing Type
S	1 Sensor only
E	2 Sensor assembled with pressure pipe

DELIVERY



- Position sensor

Accessories have to be ordered separately

FREQUENTLY ORDERED ACCESSORIES

Position magnets		
Ring magnet OD9 Part no. 401 842	Ring magnet OD28 Part no. 400 424	Ring magnet OD20 Part no. 254 012
Material: Strontium ferrite compound nylon 12 Weight: ca. 1 g Operating temperature: -40...+85 °C (-40...+185 °F)	Material: Composite PA ferrite GF20 Weight: Approx. 6 g Surface pressure: Max. 20 N/mm ² Operating temperature: -40...+100 °C (-40...+212 °F)	Material: Composite neobonded Weight: Approx. 8.5 g Surface pressure: Max. 20 N/mm ² Operating temperature: -40...+75 °C (-40...+167 °F)

Cable	Flange
C-Series Sensor to M12 connector Part no. 201 989-1 (50 mm) Part no. 201 989-2 (75 mm) Part no. 201 989-3 (100 mm) Part no. 201 989-4 (150 mm)	M12 Flange Part no. 253 769
M12 flange ordered separately	Material flange: Brass nickel-plated Material O-ring: 13x1.6 NBR70

Wiring		
M12 Connector (Pinout G)	Pin	M12 male connector (4 pin)
	1	VDC
	2	not connected
	3	DC Ground
	4	Signal

UNITED STATES 3001 Sheldon Drive
MTS Systems Corporation Cary, N.C. 27513
Sensors Division Phone: +1 919 677-0100
Americas & APAC Region E-mail: info.us@mtssensors.com

GERMANY Auf dem Schüffel 9
MTS Sensor Technologie 58513 Lüdenscheid
GmbH & Co. KG Phone: +49 2351 9587-0
EMEA Region & India E-mail: info.de@mtssensors.com

ITALY Phone: +39 030 988 3819
Branch Office E-mail: info.it@mtssensors.com

FRANCE Phone: +33 1 58 4390-28
Branch Office E-mail: info.fr@mtssensors.com

UK Phone: +44 79 44 15 03 00
Branch Office E-mail: info.uk@mtssensors.com

SCANDINAVIA Phone: +46 70 29 91 281
Branch Office E-mail: info.sca@mtssensors.com

CHINA Phone: +86 21 2415 1000 / 2415 1001
Branch Office E-mail: info.cn@mtssensors.com

JAPAN Phone: +81 3 6416 1063
Branch Office E-mail: info.jp@mtssensors.com

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