

Level Plus[®]

Magnetostrictive Liquid Level Transmitters
with Temposonics[®] Technology

SoCLEAN[®]
Operation Manual



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1. Contact information

United States

General

Tel: +1-919-677-0100
Fax: +1-919-677-2343
E-mail: info.us@mtssensors.com
<http://www.mtssensors.com>

Mailing and shipping address

MTS Systems Corporation
Sensors Division
3001 Sheldon Drive
Cary, North Carolina, 27513, USA

Customer service

Tel: +1-800-633-7609
Fax: +1-800-498-4442
E-mail: info.us@mtssensors.com

Technical support and applications

24 Hour Emergency Technical Support
Tel: +1-800-633-7609
E-mail: levelplus@mts.com

Germany

General

Tel: +49-2351-9587-0
Fax: +49-2351-56491
E-mail: info.de@mtssensors.com
<http://www.mtssensors.com>

Mailing and shipping address

MTS Sensor Technologie, GmbH & Co. KG
Auf dem Schüffel 9
58513 Lüdenscheid, Germany

Technical support and applications

Tel: +49-2351-9587-0
E-mail: info.de@mtssensors.com
<http://www.mtssensors.com>

2. Terms and definitions

6A Heavy Oils

'Generalized Crude Oils', Correction of Volume to 60 °F against API Gravity.

6B Light Oils

'Generalized Products', Correction of Volume to 60 °F against API Gravity.

6C Chemical

'Volume Correction Factors (VCF)' for individual and special applications, volume correction to 60 °F against thermal expansion coefficients.

6C Mod

An adjustable temperature reference for defining VCF.

A

API gravity

The measure of how heavy or light a petroleum liquid is compared to water. Allowable values are 0 to 100 degrees *API* for (6A) and 0 to 85 degrees *API* for (6B).

D

DDA (Direct Digital Access)

The proprietary digital protocol developed by MTS for use in intrinsically safe areas.

Density

Mass divided by the volume of an object at a specific temperature. The density value should be entered as lb / cu. ft..

E

Explosion proof

Type of protection based on enclosure in which the parts which can ignite an explosive gas atmosphere are placed within, and which can withstand the pressure developed during an internal explosion of an explosive mixture, and which prevents the transmission of the explosion to the explosive gas atmosphere surrounding the enclosure.

F

Flameproof

Type of protection based on enclosure in which the parts which can ignite an explosive gas atmosphere are placed within and which can withstand the pressure developed during an internal explosion of an explosive mixture, and which prevents the transmission of the explosion to the explosive gas atmosphere surrounding the enclosure.

G

GOVI (Gross Observed Volume of the Interface)

The total volume of the tank occupied by the interface liquid. The *GOVI* is only given when measuring two liquids and is calculated by subtracting the volume of the product from the total volume of liquid in the tank ($GOVT - GOVP$).

GOVP (Gross Observed Volume of the Product)

The total volume of the tank occupied by the product liquid. When measuring only one liquid, it is also the total volume of liquid in the tank (*GOVT*). When measuring two liquids it is the total volume of liquid in the tank minus the volume of the interface liquid ($GOVT - GOVI$).

GOVT (Total Gross Observed Volume)

The total volume of liquid in the tank. When measuring only one liquid it is equal to the volume of the product (*GOVP*). When measuring two liquids it is equal to the volume of the product and interface liquids ($GOVP + GOVI$).

GOVU (Gross Observed Volume Ullage)

The difference in volume between the working capacity of a tank and the total volume in the tank ($Working\ Capacity - GOVT$).

H

HART®

A *Bidirectional communication protocol* that provides data access between intelligent field instruments and host systems.

I

Interface

Noun; The measurement of the level of one liquid when that liquid is below another liquid.

Interface

Adj.; The Software *Graphical User Interface* (GUI) that allows the user to access software protocols (*HART®*, *DDA*, *MODBUS*).

Intrinsic safety

'Intrinsically safe' - Type of protection based on the restriction of electrical energy within apparatus of interconnecting wiring exposed to potentially explosive atmosphere to a level below that which can cause ignition by either sparking or heating effects.

M

Mass

The property of a body that causes it to have weight in a gravitational field, calculated by density at the reference temperature multiplied by the volume correction factor ($Density \times VCF$).

MODBUS

A *serial communications protocol* published by Modicon in 1979 for use with its programmable logic controllers (PLCs). It has become a de facto standard communications protocol in industry, and is now the most commonly available means of connecting industrial electronic devices.

N

NEMA Type 4X

A product *Enclosure* intended for indoor or outdoor use primarily to provide a degree of protection against corrosion, windblown dust and rain, splashing water, and hose-directed water; and to be undamaged by the formation of ice on the enclosure. They are not intended to provide protection against conditions such as internal condensation or internal icing.

NPT

U.S. standard defining tapered pipe threads used to join pipes and fittings.

NSVP (Net Standard Volume of the Product)

The temperature corrected volume for the product liquid in the tank, requires the transmitter to be ordered with temperature measurement capabilities. The *NSVP* is calculated by multiplying the volume of the product liquid by a volume correction factor based on temperature ($GOVP \times VCF$).

R

Reference Temperature

The *temperature* at which the density measurement is given, the allowable values are 32 °F to 150 °F (0 °C to 66 °C).

S

Specific Gravity

The *density ratio* of a liquid to the density of water at the same conditions.

Sphere Radius

The *internal radius* of the sphere that contains the liquid, the value is used to calculate the volume along with the *Sphere Offset*.

Sphere Offset

An *offset value* that accounts for additional volume in a sphere from non-uniform sphere geometry, the value is used to calculate the volume along with the *Sphere Radius*.

Strap Table

A *table of measurement* correlating the height of a vessel to the volume that is contained at that height. The transmitter can contain up to 100 points.

T

TEC

'Thermal Expansion Coefficient' - a value correlating the change in temperature for an object with the change in its volume. Allowable values are 270.0 to 930.0. TEC units are in 10 E-6/Deg F.

Temperature Correction Method

One of five *product correction methods* used to correct the product volume in the tank due to changes in temperature from 60 °F including (6A, 6B, 6C, 6C Mod, and Custom Table).

V

Volume Calculation Mode

One of two methods use to calculate volume measurements from level measurements, including *Sphere* and *Strap Table*.

VCF (Volume Correction Factor)

A table of measurements correlating temperature points with correction factors for the liquids expansion/contraction. The transmitter can contain up to 50 points.

W

Working Capacity

The *maximum volume of liquid* that the user desires for their vessel to hold, typically 80% of the vessels maximum volume before overflow.

3. Introduction

3.1 Purpose and use of this manual


Important:

Before starting the operation of the equipment read this documentation thoroughly and follow the safety information.

The content of this technical documentation and of its various annexes is intended to provide information on mounting, installation and commissioning by qualified service personnel according to IEC 60079-14 and local regulations or MTS trained service technicians.

3.2 Used symbols and warnings

Warnings are intended for your personal safety and for avoidance of damage to the described product or connected devices. In this documentation, safety information and warnings to avoid dangers that might affect the life and health of personnel or cause material damage are highlighted by the preceding pictogram, which is defined below.

| Symbol | Meaning |
|--|---|
|  | This symbol is used to point to situations that may lead to material damage and/or personal injury. |

4. Safety instructions

4.1 Intended use

The liquid level transmitter is intended to be used to measure the level of liquid(s) contained by a structure as well as the temperature of the liquid. The product may only be used for the applications defined under item 1 to item 4 and only in conjunction with third-party devices and components recommended or approved by MTS Sensors. As a prerequisite of proper and safe operation, the product requires correct transport, storage, mounting and commissioning and must be operated with utmost care.

1. Application does not exceed product's performance specification in chapter 5.7.
2. Product may only be installed in hazardous areas as specified by approval certifications in chapter 13 following special conditions of use outlined in chapter 13 or in safe areas.
3. The liquid(s) being measured are compatible with the selected wetted parts of the product.
4. MTS floats should be used for proper functionality and safety approval.

4.2 Foreseeable misuse

| Foreseeable misuse | Consequence |
|---|---|
| Wrong sensor connection | Possible damage to electronics See chapter 7 for Electrical Connections |
| Improper Installation | Physical damage to packaging See chapter 6 for installation |
| Installation in unapproved Hazardous Area | Potential Spark See chapter 13 for Agency Information |
| Process Temperature out of range | Signal degradation, possible damage to sensor See chapter 5.6 for specifications |
| Power Supply out of range | No communication, possible damage to sensor See chapter 5.6 for specifications |
| Process Pressure out of range | Possible damage to sensor, See chapter 5.6 for specifications |
| Improper Chemical Compatibility | Possible damage to sensor, customer must select wetted material that is compatible with liquid(s) in tank |
| Modifying Sensor | Warranty void, hazardous approval void customer should contact factory for custom unit |
| Improper Grounding | Possible damage to sensor, full protection compromised, See chapter 7.6 for grounding |

Table 1: Foreseeable misuse

4.3 Installation, commissioning and operation

1. Wear proper personal protection equipment such as hard hat, safety shoes, flame resistant clothing, safety glasses, gloves, and hearing protection.
2. Follow the specifications given in the technical documentation.
3. Two (2) individuals are recommended to conduct proper installation, commissioning, and repair of the level transmitter.
4. Ensure the equipment used in a hazardous environment is selected and installed in compliance with regulations governing the geographical installation and facility. Only install equipment that complies with the types of protection relevant to the applicable classes, division, zones, category, gas group, and temperature code.
5. Protect the sensor against mechanical damage during installation and operation.
6. Do not use damaged products and secure them against unintentional use. Mark damaged products as being defective.
7. Connect the sensor very carefully and pay attention to the polarity of connections. MTS recommends to not make connections while power is live.
8. Before turning on power, ensure that nobody's safety is jeopardized by starting level transmitter and/or process.
9. Regularly follow preventative maintenance to prevent safety risks

10. Make sure that no wire strands are loose or sticking out of the terminal block connection which could short and cause a problem.
11. Make sure that no wire strands, including shield, are in contact with the electronic module enclosure.

5. Product overview

The Level Plus® SoCLEAN® Liquid-Level transmitter is a continuous multi-functional magnetostrictive transmitter that provides product level, interface level, temperature and volume to the user via Modbus, DDA, Analog (4...20 mA), or HART®. Magnetostrictive technology is one of the most accurate and repeatable level technologies available to date.

MTS is the inventor and purveyor of magnetostrictive technology and has been serving the level industry for over 35 years.

Industries

- Pharmaceutical
- Food & Beverage
- Cosmetics

Applications

- Bioreactor
- Day Tanks
- Storage Tanks
- CIP Tanks

Features

- 4-in-1 Measurement
 - Product Level
 - Interface Level
 - Temperature
 - Volume
- No scheduled maintenance or recalibration
- Field Repairable
- Inherent Accuracy ± 1 mm
- 200 Point Strap Table
- API Temperature Corrected Volumes

5.1 Components

The Level Plus® SoCLEAN® liquid level transmitter consists of four main components; a housing, outer pipe, float, and electronics. Varying the components of the transmitter allows the transmitter to be customized to almost any application.

Housings

Level Plus® SoCLEAN® transmitters are available in three housing configurations; NEMA Type 4X 316L stainless steel, single and dual-cavity housings as shown below:

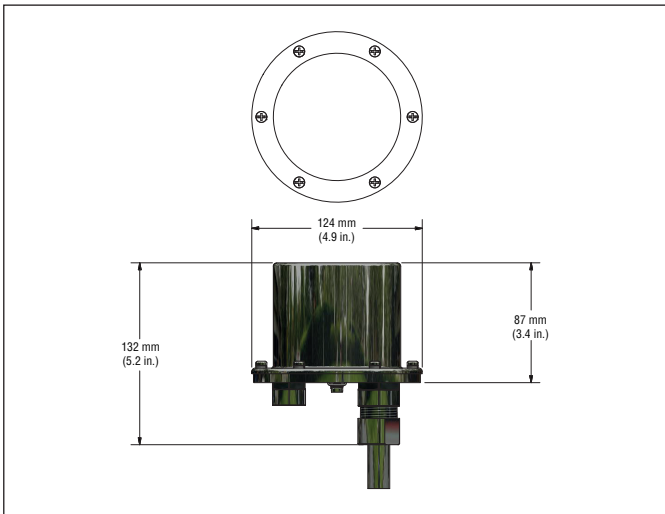


Fig. 1: NEMA Type 4X 316L stainless steel housing

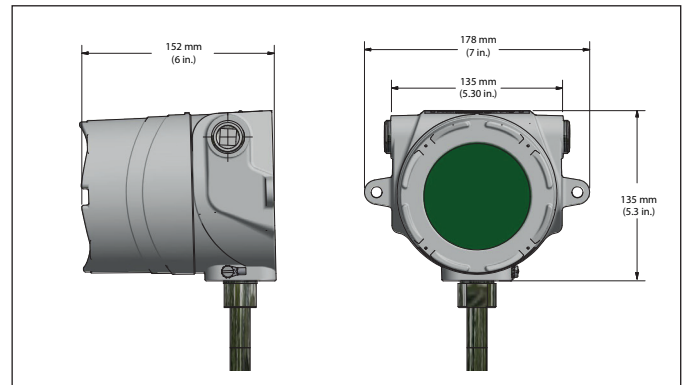


Fig. 4: Stainless steel single cavity housing

Outer pipe configurations

The outer pipe is constructed of a variety of configurations. The SoClean® is available in a sanitary pipe. For other pipe options please consult other MTS options such as RefineMe®, Tank Slayer®.

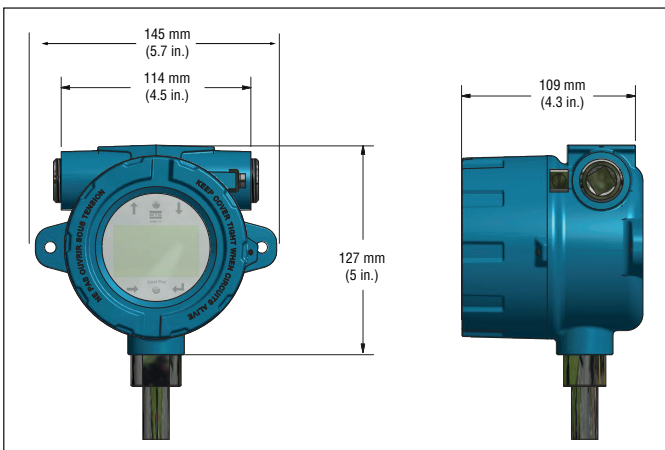


Fig. 2: Single cavity housing

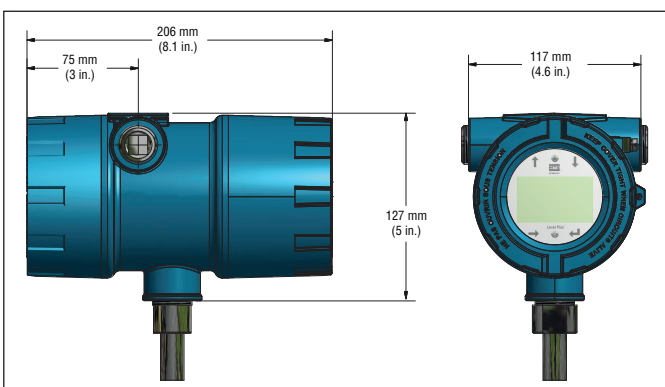


Fig. 3: Dual cavity housing

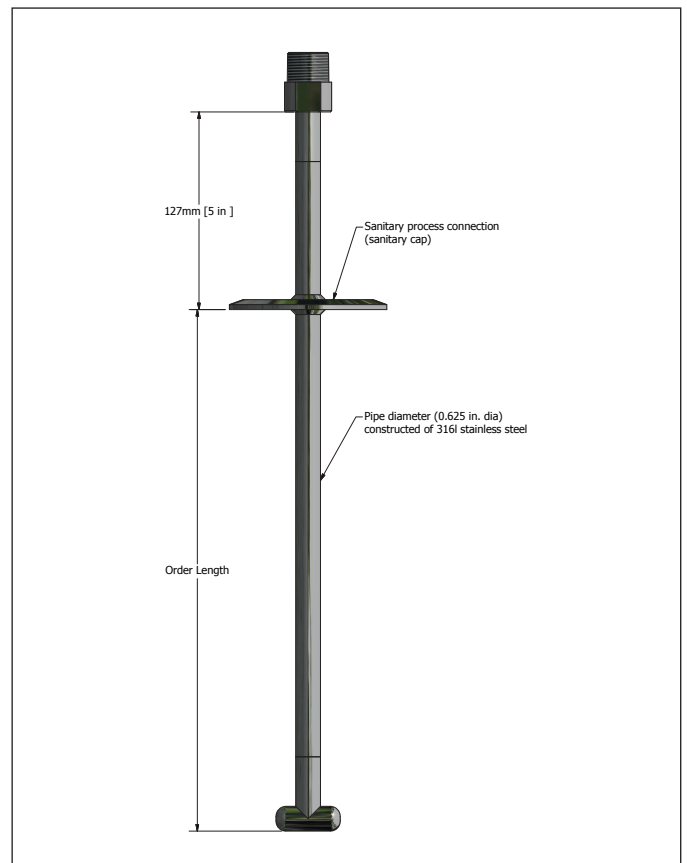


Fig. 5: Outer pipe configuration

Floats

SoClean® transmitters offer numerous floats for different applications such as stainless steel, 3-A sanitary, Hastelloy®, Teflon, and Nitrophyll for both product level and interface level. To be able to accurately detect the interface level there needs to be a difference of at least 0.05 in specific gravities between the product and interface liquids. For detailed information about floats, refer to the 'Accessories Catalog' (MTS Part #551103).

For assistance with selecting a specific float for your application, please contact technical support with the following information:

- Specific gravity of liquid(s) being measured
- Process temperature
- Process opening size
- Vessel pressure

SoClean® transmitters should be used with a float having an offset weight and made of stainless steel or Hastelloy® C. This allows the float to stay in contact with the pipe to prevent the buildup of an electrostatic charge. Non-metallic floats with a projected surface area of less than 5,000 mm² should only be used in Zone 0, Gas group IIA such as float part numbers 201643-2, 201649-2, 201650-2, 201109, 251115 and 251116. All other non-metallic floats offered by MTS such as, 251939, 251119 and 251120 should not be used in a hazardous area application.

Internal electronics

All transmitters come with two electronic components of a sensing element and a board set. Rigid sensing elements are standard on SoClean®. Flexible sensing elements are available upon request. The board set consists of up to three electronic boards and a display.

A temperature sensing function is optional with the SoClean® transmitter. The temperature sensing device is a Digital Thermometer mounted inside the transmitter's outer pipe assembly. The SoClean® can be ordered with 1, 5, 12, or 16 temperature points.

Display

All LP-Series liquid level transmitters are shipped with a stylus (MTS Part # 404108) to be used for manipulating the display. For single and dual cavity housings, the stylus is designed to allow for programming of the unit without removing the housing. When using the stylus make sure to align the stylus with the shape outline around the buttons in the same orientation. Failure to correctly align the stylus can cause the display to not function properly. Password for entering the menu is

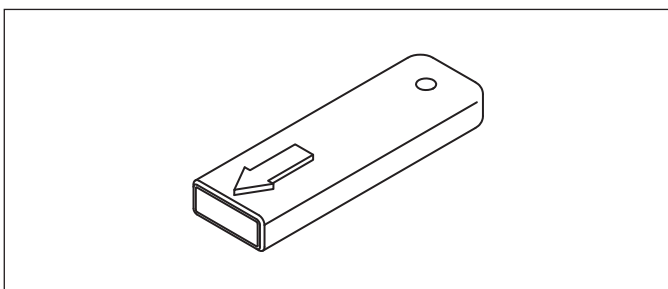


Fig. 6: Stylus (MTS Part # 404108)

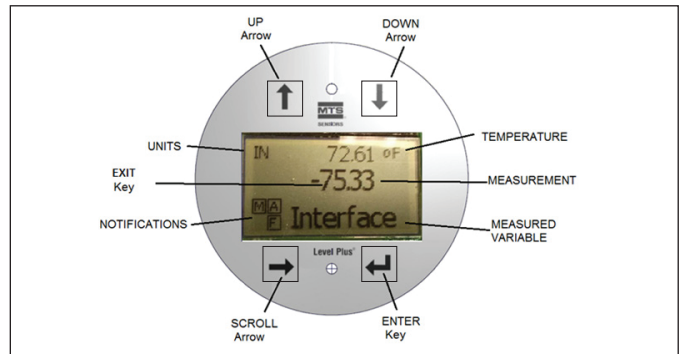


Fig. 7: Display

27513. For additional details consult the protocol specific Modbus Interface Manual (MTS Part #551700), DDA Interface Manual (MTS Part #551701), and HART® Interface Manual (MTS Part #551702).

Accessories

MTS also offers a series of displays, housings, converters, and other accessories, please refer to the 'Accessories Catalog' (MTS Part #551103).

5.2 Accuracy

For magnetostrictive transmitters inherent accuracy is measured in terms of non-linearity. Non-linearity is a measurement of any imperfections in the waveguide that are reflected in the linearity of the transmitter's output. MTS tolerances reflect a maximum non-linearity of ± 1 mm. MTS is able to achieve such strict tolerances by manufacturing all of its own waveguide from a proprietary alloy and testing 100% of all transmitters before shipping.

5.3 Warranty

Important:

Contact Technical Support or Customer Service for assistance if you suspect that the transmitter is not working correctly. Technical support can assist you with troubleshooting, part replacement, and Returned Material Authorization (RMA) information if required.

All Level Plus® transmitters come with a two year limited warranty from the factory shipment date. An additional extended warranty can be purchased. A Return Materials Authorization (RMA) number is required and must accompany any transmitter returns. Any unit that was used in a process must be properly cleaned in accordance with OSHA standards, before it is returned to the factory. A Material Safety Data Sheet (MSDS) must also accompany the transmitter that was used in any process.

5.4 Storage

If storage is required prior to installation, store indoors in a dry environment at ambient temperature range not to exceed $-40...+71^{\circ}\text{C}$ ($-40...+160^{\circ}\text{F}$).

5.5 CRN Specifications

Below are the pressure calculations of the pressure ratings for Tri-clamps available on the SoClean® level transmitter according to Tri-clamp size, material of construction, and CRN calculations under ASME B31.3-2016.

| Tri-Clamp Size | Material of Construction | | | |
|----------------|--------------------------|----------|-----------|----------|
| | Stainless Steel | | Hastelloy | |
| No Fitting | 928 psig | 64.0 bar | 1149 psig | 79.2 bar |
| 1-1/2" | 760 psig | 52.4 bar | 1045 psig | 72.1 bar |
| 2" | 589 psig | 40.6 bar | 809 psig | 55.8 bar |
| 2-1/2" | 361 psig | 24.9 bar | 499 psig | 34.4 bar |
| 3" | 361 psig | 24.9 bar | 499 psig | 34.4 bar |
| 4" | 316 psig | 21.8 bar | 450 psig | 31.0 bar |
| 6" | 293 psig | 20.2 bar | 325 psig | 22.4 bar |

Do note, that there are two pressure ratings on the SoClean® level transmitter. One pressure rating is for use in hazardous areas and the other pressure rating is for use in pressure vessels. Depending on the application one, both, or neither rating may be needed. If installed in a hazardous area then the maximum pressure rating to maintain the hazardous area rating is 1000 psi (68.9 bar). If installed in a pressure vessel then the calculations shown above must be followed. However, if the pressure vessel is in a hazardous area then the hazardous area maximum still applies.

5.6 Model number identification

| | | | | | | | | | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|----|----|----|----|----|----|----|----|----|----|----|----|----|
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 |
| L | P | S | | | | | | | | | | | | | | | | | | | |
| a | | | b | c | d | e | f | g | h | i | j | k | l | m | n | o | | | | | p |

| a | Sensor model |
|-------|----------------------------|
| L P S | SoClean® Level Transmitter |

| b | Output |
|---|---|
| M | Modbus |
| D | DDA |
| 1 | 1 Loop with HART® |
| 2 | 2 Loop with HART® |
| 5 | 1 Loop with HART® and SIL 2 |
| 7 | 2 Loop with HART® and SIL 2 (loop 1 only) |

| c | Housing type |
|---|----------------------------|
| A | NEMA housing w/cable |
| B | NEMA housing w/terminal |
| C | NEMA housing w/connector |
| D | Single cavity with display |
| E | Dual cavity with display |
| L | SS single cavity w/display |

| d | Electronics mounting |
|---|----------------------|
| 1 | Standard |

| e | Sensor pipe |
|---|-------------------------------------|
| C | Sanitary T-bar, TB |
| D | Sanitary drain-in-place DP |
| E | Sanitary clean-in-place CP |
| F | Sanitary drain-in-place no hole, DN |

| f | Materials of construction (Wetted parts)* |
|---|---|
| 1 | 316L stainless steel |
| 2 | Electropolished 316L stainless steel |
| 3 | Hastelloy® C |

| g | Process connection type |
|---|--------------------------------|
| 1 | NPT adjustable (¾ in. only) |
| 2 | BSPP adjustable (¾ in. only) |
| 4 | Sanitary Tri-Clamp, Welded |
| 5 | Sanitary Tri-Clamp, Adjustable |

| h | Process connection size |
|---|--|
| A | ¾ in. - NPT or BSPP only |
| C | 1.5 in. (DN40) (* Only for for Pipe option C or F) |
| D | 2 in. (DN50) |
| E | 2 ½ in. (DN65) |
| F | 3 in. (DN80) |
| G | 4 in. (DN100) |
| J | 6 in. (DN150) |
| X | None |

| i | Number of DT's (Digital Thermometers) |
|---|---------------------------------------|
| 0 | None |
| 1 | One DT |
| 5 | 5 DTs (Modbus or DDA) |
| K | Twelve DTs (Modbus only) |
| M | Sixteen DTs (Modbus only) |

| j | DT's placement |
|---|-----------------------|
| F | Evenly spaced per API |
| C | Custom |
| X | None |

| k | Notified body |
|---|---------------|
| C | CEC (FMC) |
| E | ATEX |
| F | NEC (FM) |
| I | IEC |
| X | None |
| B | INMETRO |
| N | NEPSI |
| P | CCOE |
| T | CML/TIIS |
| K | KC |

| l | Protection method |
|---|---|
| F | Explosionproof / Flame proof (only for housing type D, E, or L) |
| I | Intrinsically safe |
| X | No approval |

Continued on next page...

*/ Contact factory for other materials

| | | | | | | | | | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|----|----|----|----|----|----|----|----|----|----|----|----|----|
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 |
| L | P | S | | | | | | | | | | | | | | | | | | | |
| a | | | b | c | d | e | f | g | h | i | j | k | l | m | n | o | | | | | p |

| | |
|----------|---|
| m | Gas group |
| A | Group A (not available with “C = CEC (FMC)” notified body and “F = Flameproof/Explosion“ proof protection method) |
| B | Group B |
| C | Group C |
| D | Group D |
| 3 | IIC (Intrinsically Safe only) |
| 4 | IIB + H2 (Explosion Proof / Flameproof only) |
| X | None |

| | |
|----------|------------------------|
| n | Unit of measure |
| M | Millimeters (Metric) |
| U | Inches (US customary) |

| | | | | | |
|----------|-----------------------------------|----------|----------|----------|---|
| o | Length (no decimal spaces) | | | | |
| X | X | X | X | X | Rigid pipe: 305...7620 mm (code as 00305 to 07620) |
| X | X | X | X | X | Rigid pipe: 12...300 in. (code as 01200 to 30000) |

| | |
|----------|------------------|
| p | Special |
| S | Standard product |

NOTICE

Accessories such as floats, cables, and remote displays have to be ordered separately. All accessories are shown in the Accessories Catalog (551103).

5.7 Technical data

| Level Output | |
|--------------------------------------|--|
| Measured Variable | Product level and interface level |
| Output Signal /Protocol | Modbus RTU, DDA, Analog (4...20 mA), HART® |
| Order Length | 305 mm (12 in.) to 7620 mm (300 in.) (order length equals the measurement range plus the inactive zone / contact factory for longer lengths) |
| Inherent Accuracy | ±1 mm (0.039 in.) |
| Repeatability | 0.001% F.S. or 0.381 mm (0.015 in.) whichever is greater (any direction) |
| Temperature Output | |
| Measured Variable | Average and multipoint temperatures (Modbus, DDA) Single point temperature (Analog, HART®) |
| Temperature Accuracy (Modbus, DDA) | ±0.2 °C (0.4 °F) range -40...-20 °C (-40...-4 °F), ±0.1 °C (0.2 °F) range -20...+70 °C (-4...+158 °F), ±0.15 °C (0.3 °F) range +70...+100 °C (+158...+212 °F), ±0.5 °C (0.9 °F) range +100...+105 °C (+ 212 ...221 °F) |
| Temperature Accuracy (Analog, HART®) | ±0.28 °C (0.5 °F) range -40...+105 °C (-40...+221 °F) |
| Electronics | |
| Input Voltage | 10.5...28 VDC |
| Fail Safe | High, Full scale (Modbus, DDA) Low, 3.5 mA default or High, 22.8 mA (Analog, HART®) |
| Reverse Polarity Protection | Series diode |
| EMC | EN 61326-1, EN 61326-2-3, EN 61326-3-2, EN 61000-6-2, EN 61000-6-3, EN 61000-4-2, EN 61000-4-3, EN 61000-4-4, EN 61000-4-5, EN 61000-4-6, EN 61000-4-8, EN 61000-4-11 |
| Environmental | |
| Enclosure Rating | NEMA Type 4X, IP65 |
| Humidity | 0...100% relative humidity, non-condensing |
| Operating Temperatures | Electronics: -40...+71 °C (-40...+160 °F) Sensing element: -40...+125 °C (-40...+257 °F) (contact factory for specific temperature ranges) Temperature element: -40...+105 °C (-40...+221 °F) |
| Vessel Pressure | Rigid pipe: 69 bar (1000 psi) |
| Materials | Wetted parts: 316L stainless steel, Hastelloy® C (contact factory for alternative materials) Non-wetted parts: 316L stainless steel, Epoxy coated aluminum |
| Field Installation | |
| Housing Dimensions | Single cavity: 145 mm (5.7 in.) W × by 127 mm (5 in.) D × 109 mm (4.3 in.) H Dual cavity: 117 mm (4.6 in.) W × by 127 mm (5 in.) D × 206 mm (8.1 in.) H Stainless steel single cavity: 178 mm (7.1 in.) W × by 135 mm (5.3 in.) D × 153 mm (6 in.) H NEMA Type 4X: 87 mm (3.4 in.) W × by 124 mm (4.9 in.) D × 132 mm (5.2 in.) H |
| Mounting | |
| Rigid pipe | Tri-Clamp, 3/4 in. Adjustable MNPT or BSPP fitting |
| Wiring | |
| Connections | 4 wire shielded cable or twisted pair, 4570 mm (180 in.) integral cable with pigtail Daniel Woodhead 6 pin male connector |
| Electrical connections | |
| Single and dual cavity | ¾ in. FNPT conduit opening, M20 for ATEX/IECEx version |
| NEMA Type 4X | ½ in. FNPT conduit opening |
| Display | |
| Measured variables | Product level, interface level and temperature |

6. Installation and mounting

6.1 Training

Warning:

When the pipe/hose of the LP-Series level transmitter is installed or removed from the tank the release of flammable vapors will occur. Take all necessary precaution when installing or removing the level transmitter due to the release of flammable vapors.

Installation should only be conducted by qualified service personnel according to IEC 60079-14 and local regulations or MTS trained service technicians. MTS offers web based and in person training for installation, commissioning, maintenance, and repair. MTS also offers factory direct services for these same functions. Contact MTS to discuss training or factory direct services before starting.

6.2 Stilling wells and guide poles

Level Plus® transmitters can be mounted in slotted or unslotted stilling wells but a slotted stilling well is always preferred. Using a unslotted stilling well will negatively affect performance of any level device as the level in the stilling well can differ from the level in the tank. The Level Plus® transmitter can also be installed to one side of the stilling well to also allow for sampling and manual gauging from the same opening as the automatic tank gauging. Contact technical support for details.

Level Plus® transmitters do not require a stilling well for installation. Our transmitters are installed in numerous tanks without stilling wells with no loss in performance due to our patented flexible waveguide and hose. A stilling well is highly recommended for agitated, turbulent, and/or fast filling tanks.

6.3 Tools

- Channel Lock pliers
- Common head screwdriver, slotted screwdriver
- 3/4" Open End wrench
- Phillips head screwdriver, plus screwdriver

6.4 Installation steps

Caution:

It is recommended that assembly and mounting of this transmitter should not be done alone. To ensure proper and safe assembly of the SoClean® transmitter, a minimum of two (2) individuals are recommended. Gloves are also recommended. PPE may be required for work areas such as safety shoes, safety glasses, hard hat, and fire resistant clothing.

1. Consult chapter 4.3 before starting.
2. Perform steps 1-10 in chapter 8.4.1 for Modbus or DDA. Perform steps 1-9 in chapter 8.4.2 for Analog.
3. For CP end plug, remove hitch pin and install float. For DN end plug, install float but be careful as float is not retained and will fall off. For TB and DP end plugs, the float is already installed. Secure the Tri-Clamp onto the mating connection on tank.
4. Tighten the Tri-Clamp to hold the transmitter in place.
5. Terminate the field wire cables noting proper wire orientation.

6.5 Mounting

The method of mounting the transmitter is dependent on the vessel or tank in which it is being used, and what type of transmitter is being mounted. There are two typical methods for mounting; threaded flange mounting and welded flange mounting.

Threaded flange mounting

In some applications, the SoClean® transmitter can be mounted directly to the tank or flange via a NPT or BSPP threaded fitting, assuming there is a proper threaded connection available. If the float will not fit through the flange opening when the flange is removed, there must be some alternative means to mount the float on the transmitter from inside the vessel; this may require an access port nearby the entry point of the transmitter as shown in Fig. 8.

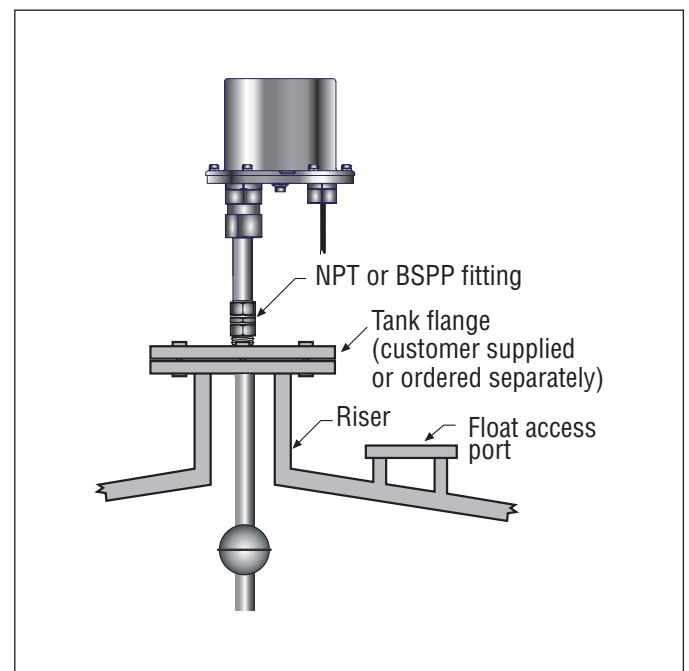


Fig. 8: Threaded flange mounting for flexible pipe

Tri-Clamp mounting

The SoClean® transmitter can also be mounted to a Tri-Clamp as shown in Fig. 9. First, install float(s) onto the transmitter. Second, install the float retaining hardware on the tip of the transmitter. To complete the installation, mount the transmitter, Tri-clamp and float(s) as a unit in to the tank.

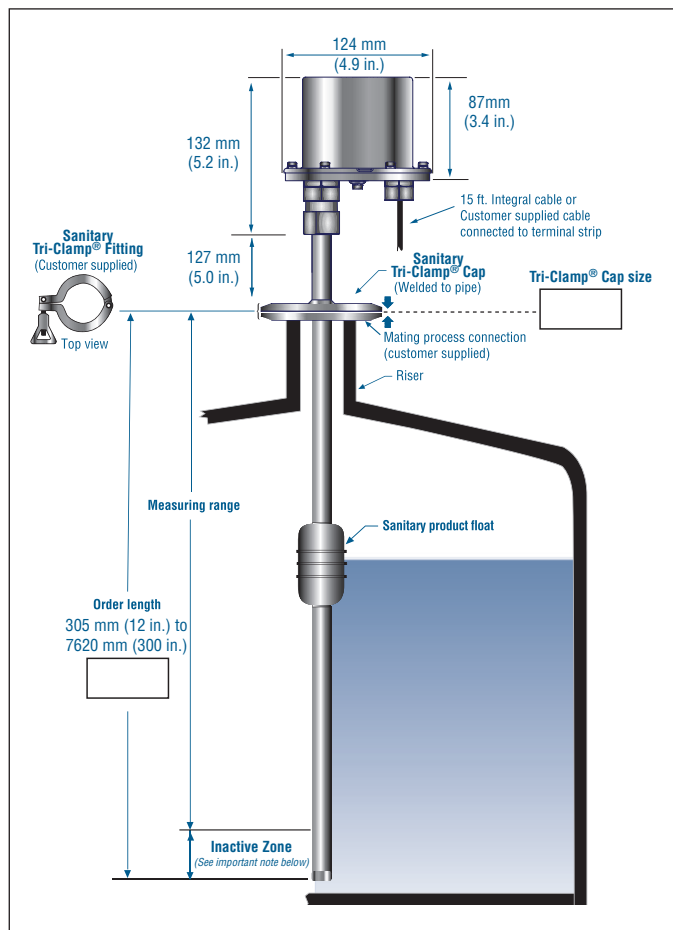


Fig. 9: Tri-Clamp mounting for pipe

7. Electrical connections

7.1 Basic information

A typical intrinsically safe connection for the Level Plus® SoClean® transmitter includes protective safety barriers, a power supply and a reading or monitoring device. Refer to Agency information in chapter 13.

A typical Explosionproof/flame proof connection for the Level Plus® SoClean® transmitter includes a power supply and a reading or monitoring device. All cabling is in approved conduit with sealoffs as specified by local electrical code. Refer to agency information in chapter 13.

7.2 Safety recommendations

Be sure to:

1. Always follow applicable local and national electrical codes and observe polarity when making electrical connections.
2. Never make electrical connections to the Tank Slayer® transmitter with power turned on.
3. Make sure that no wire strands are loose or sticking out of the terminal block connection which could short and cause a problem.
4. Make sure that no wire strands, including shield, are in contact with the electronic module enclosure.
5. The electronics module enclosure is grounded through internal circuitry and is electrically isolated from the explosionproof housing.

7.3 Industrial topologies

There are four topologies described and illustrated below. However, the daisy chain topology is not recommended by MTS.

Point-to-point

The point-to-point topology consists of having only one device on the loop as shown in Fig. 10. This topology is not usually used with a bus network since it does not take advantage of placing multiple devices on a loop.

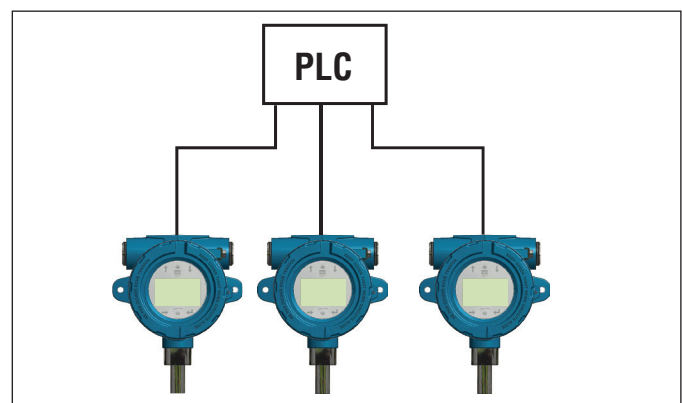


Fig. 10: Point-to-point topology

Bus with spurs

The bus with spurs topology has a main trunk cable that has each device connected via its own spur at a junction box as shown in Fig. 11. The bus with spurs and tree topologies can also be used together to form a hybrid topology.

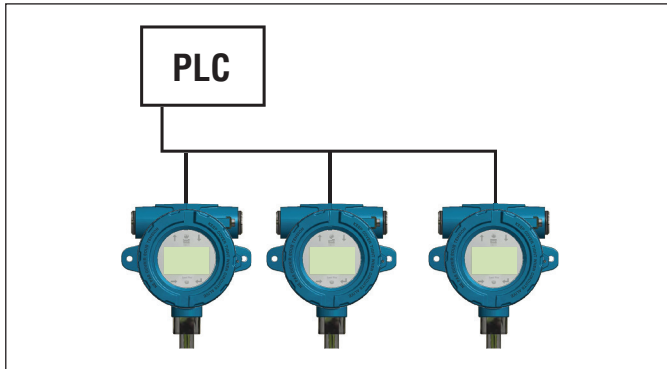


Fig. 11: Bus with spurs topology

Tree alignment

The tree topology is very similar to the bus with spurs topology with the main difference of having a common junction box for all of the transmitters as shown in Fig. 12. Bus with spurs and tree topologies can also be used together to form a hybrid topology.

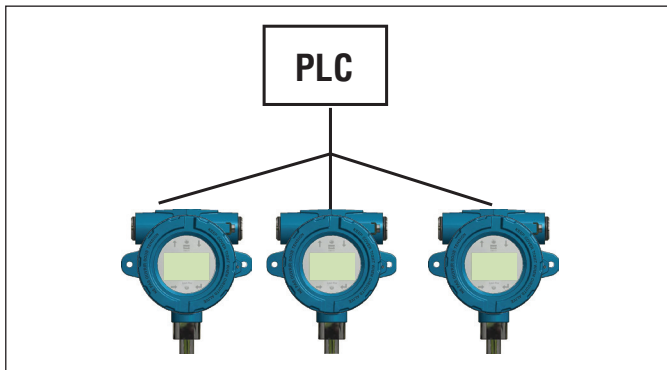


Fig. 12: Tree topology

Daisy chain

The daisy-chain topology utilizes a single cable that is connected to all of the transmitters with the cable being interconnected at each field device. When using this topology make sure that the wiring practice allows for one transmitter to be disconnected without disconnecting the entire loop as shown in Fig. 13. MTS does not suggest using the daisy-chain topology.

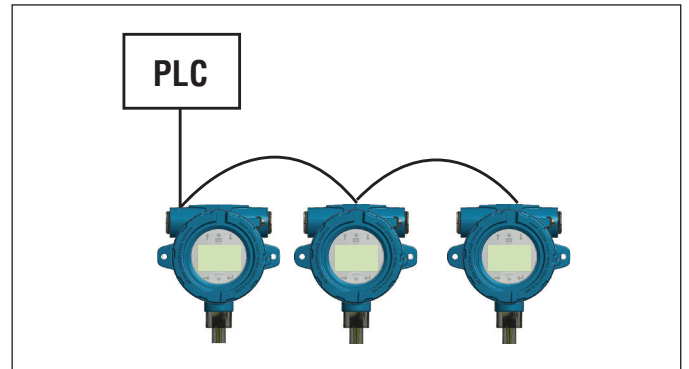


Fig. 13: Daisy-chain topology

7.4 Cable recommendations

Refer to 'Table 2' below for general requirements of cable types for the Level Plus® SoClean® analog transmitter.

Cable specifications

| Parameter | Specification |
|--------------------|---|
| Minimum cable size | Ø 0.51...1.6 mm (24...14 AWG) |
| Cable type | Single pair shielded or multiple pair with overall shield; minimum 0.25 mm (0.010 in.) insulation thickness |
| Capacitance | Less than 98 pF/m (30 pF/ft) |

Table 2: Cable specification and parameters

7.5 Electrical conduit

NOTICE

1. Tighten housing cover (both front and back covers if dual cavity) to full stop against the O-ring.
2. Do not over-tighten compression fittings.
3. Use side conduit entry only.
4. In high humidity areas, use a breather drain type conduit sealing fitting to minimize moisture intrusion.
5. For Division Installations, an approved conduit seal is required within 457 mm (18 in.) of the enclosure.
6. For Zone Installations, an approved conduit seal is required within 50 mm (2 in.) of the enclosure.

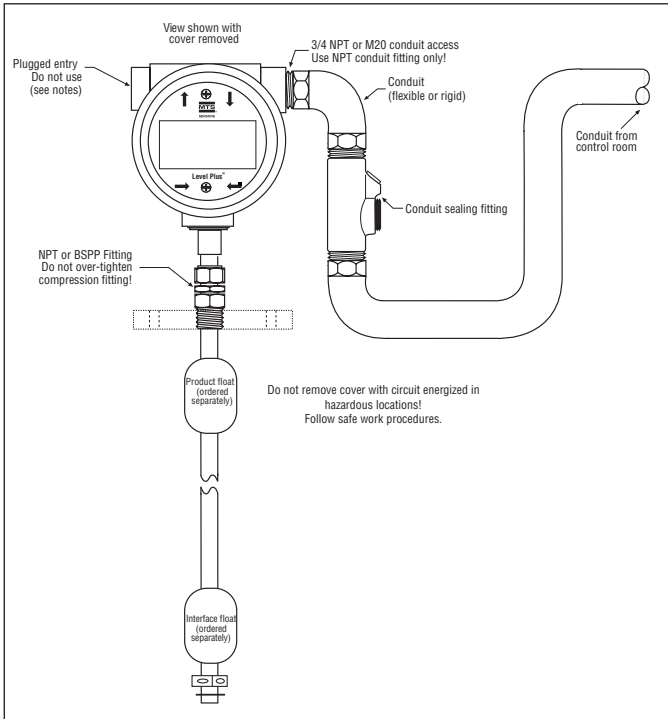


Fig. 14: Electrical conduit installation

7.6 Grounding

7.6.1 Safety grounding

Warning:

Grounding the transmitter through a threaded conduit connection does not meet the requirements as a grounding of the sensor for safety.

There are two methods to provide an earth ground connection to the earth ground of the electronics. Either method must result in a resistance of less than 1 Ω.

- Run an earth ground through the conduit and connect directly to the earth ground lug inside the housing.
- Run an earth ground directly to the ground lug on the outside of the housing.

7.6.2 Shield grounding

Warning:

The shield ground does not meet the requirements as grounding of the sensor for safety.

Immunity performance of the sensor from external sources of surge, burst, RF, radiated emissions and other noise is dependent on a proper ground for the shield of the communications cable. The communications cable shield should be of a braided type and connected to the internal ground lug of the sensor housing.

Runs in a continuous metallic conduit

When installed inside a dedicated continuous metallic conduit, the conduit provides a level of shielding protection from external interference and a level of ground to the sensor housing. In this case a foil type shielded cable with a drain wire connected to the internal ground lug may be sufficient. Sharing of the metallic conduit with other cables will result in loss of effective shielding performance of the communication cable and possible degradation in performance of the sensor. In this case a braided type shielded cable connected to the sensor internal ground lug would be recommended. In all cases paralleling the communications cable with any noise generating cable inside of a conduit or with noise generating cables in close proximity to the conduit may degrade the performance of the sensor.

Runs without a conduit

In some rare applications, or where safety may not be required, a metallic conduit may not exist. The communications cable shield should be of a braided type and connected to the internal ground lug of the sensor housing. Alternatively a safety approved EMC Cable Gland can be used for grounding the shield. Contact MTS for information before using one of these cable glands.

NEC

Undesirable currents (ground loops) is a violation of the NEC and is a safety hazard.

7.7 Safety barriers

Refer to Table 3 for entity parameters and Table 4 for example safety barriers

| Entity parameters | |
|-------------------------------------|--------------|
| Digital supply (1 per LT) | Ui = 28 VDC |
| | li = 100 mA |
| | Ci = 0.0 µF |
| | Li = 0 mH |
| | Pi = 700 mW |
| Digital communication (2 per LT) | Ui = 8.6 VDC |
| | li = 10 mA |
| | Ci = 0.0 µF |
| | Li = 0.0 mH |
| | Pi = 21.5 mW |
| Analog (1 per loop) | Ui = 28 VDC |
| | li = 120 mA |
| | Ci = 0 µF |
| | Li = 5 µH |
| | Pi = 840 mW |

Table 3: Safety barrier entity parameter references

| Supplier | STAHL | STAHL | STAHL |
|--------------------------------|---------------------|---------------------|---------------------|
| Type | 9001/01-280-100-101 | 9001/51-280-110-141 | 9001/01-086-010-101 |
| Maximum voltage | 28 VDC | 28 VDC | 8.6 VDC |
| Maximum current (each channel) | 100 mA | 110 mA | 10 mA |
| Maximum power (each channel) | 700 mW | 770 mW | 21.5 mW |
| Number of channels | 1 | 1 | 1 |
| Interface | Modbus/DDA | HART® | Modbus/DDA |

Table 4: Safety barrier entity parameter references

8. Commissioning

8.1 Training

Commissioning should only be conducted by qualified service personnel according to IEC 60079-14 or MTS trained service technicians and local regulations. MTS offers web based and in person training for installation, commissioning, maintenance, and repair. MTS also offers factory direct services for these same functions. Contact MTS to discuss training or factory direct services before starting.

8.2 Tools

- Channel Lock pliers
- RS485 to USB Converter (MTS Part # 380114)[Modbus and DDA]
- Windows Based PC
- Linear Regulated Power Supply
- MTS Setup Software
- HART® to USB Converter (MTS Part # 380068)

8.3 Setup software

MTS offers Setup Software that is shipped with the level transmitter and is also available for download from www.mtssensors.com. The Setup Software is to be used for installation, commissioning, and troubleshooting. For further details on how to use the setup software consult the Modbus Interface Manual (MTS Part# 551700), the DDA Interface Manual (MTS Part# 551701), and HART® Interface Manual (MTS Part#: 551702).

8.4 Commissioning steps

NOTICE

For Additional details consult the protocol specific Modbus Interface Manual (MTS Part #551700), DDA Interface Manual (MTS Part #551701), and HART® Interface Manual (MTS Part #551702).

8.4.1 Modbus or DDA

1. Consult chapter 4.3 before starting.
2. Remove level transmitter from shipping container.
3. Insert pipe into float(s) making sure float(s) are in the active range. Install product float first.
4. Connect power, RS485 to USB converter, and PC.
5. Open MTS Setup Software.
6. Establish Communication.
7. For DDA Interface – Set Address.
8. For Modbus Interface – Set Address, Enter Strap Table, Setup Volume Correction Method.
9. Disconnect Power and Communication. Remove floats. Prepare level transmitter for transport to the top of the tank.
10. Complete Installation in chapter 6.4.
11. Have qualified technician perform hand measurement. Enter hand measurement into MTS Setup Software and calibrate.
12. Store all settings as backup file according to site name and tank number.

8.4.2 HART®

1. Consult chapter 4.3 before starting
2. Remove level transmitter from shipping container.
3. Insert pipe into float(s) making sure float(s) are in the active range. Install product float first.
4. Connect power, HART® to USB converter, and PC
5. Open MTS Setup Software.
6. Establish Communication.
7. Set/Update 4 and 20 mA setpoints
8. Disconnect Power and Communication. Remove floats. Prepare flexible level transmitter for transport to the top of the tank.
9. Complete Installation in chapter 6.4.
10. Have qualified technician perform hand measurement. Enter hand measurement into MTS Setup Software and calibrate.
11. Store all settings as backup file according to site name and tank number.

9. Maintenance

9.1 Training

Maintenance should only be conducted by qualified service personnel according to IEC 60079-14 and local regulations or MTS trained service technicians. MTS offers web based and in person training for installation, commissioning, maintenance, and repair. MTS also offers factory direct services for these same functions. Contact MTS to discuss training or factory direct services before starting.

9.2 Tools

- Channel Lock pliers
- Phillips screwdriver, plus screwdriver
- Common head screwdriver, slotted screwdriver

9.3 Inspection

Below are some standard items that should be inspected on a regular basis to make sure that the level transmitter and surrounding environment are in operating condition.

- Hazardous Area Label is present and legible
- Hazardous Area approval is correct for installation
- There are no visible unauthorized modifications
- Electrical connections are tight
- Condition of enclosure gasket is satisfactory
- No water ingress (white powder)
- No obvious damage to cable
- Sealing of conduit or cable gland is satisfactory
- Earth ground is satisfactory
- Single or Dual Cavity Enclosure threads are not damaged
- Housing and O-ring are not damaged or cracked
- No corrosion on visible parts
- Printed circuit boards are clean and undamaged

9.4 Preventative maintenance

Level Plus® level transmitters do not typically require preventative maintenance but may require preventative maintenance dependent on the application. For general purpose applications where there is no potential for buildup on the pipe and/or float there is no need for preventative maintenance but routine inspection is still suggested. For severe service applications where there is potential for buildup on the pipe and/or float then preventative maintenance is required.

9.4.1 General purpose applications

9.4.1.1

Perform Inspection suggested in chapter 9.3.

9.4.1.2

No additional preventative maintenance is necessary. Preventative maintenance suggested for Severe Service Applications may be performed.

9.4.2 Severe Service Applications

9.4.2.1

Perform Inspection suggested in chapter 9.3.

9.4.2.2

Disconnect Power.

9.4.2.3

Disconnect process connection from tank. Remove pipe from tank.

NOTE

It is best to clean the pipe as it is removed from the tank to minimize the amount of product that is removed from the tank. The user should take caution and abide by all regulations so that product is not spilled and the environment is not contaminated.

9.4.2.4

When the bottom of the pipe is reached inspect the floats.

9.4.2.4.1

If the floats are highly contaminated then remove the assembly from the tank and remove the floats from the pipe. This is not possible with TB and DP end plugs.

9.4.2.4.2

If the floats are slightly contaminated then clean the floats without removing the floats from the pipe.

9.4.2.5

Replace pipe and floats in tank.

9.4.2.6

Connect process connection to tank.

9.4.2.7

Connect Power.

9.4.2.8

The process should be carried out regularly until a consistent pattern has been established as to how long the intervals between cleanings should be.

10. Repair

10.1 RMA policy

Important:

Contact Technical Support or Customer Service for assistance if you suspect that the transmitter is not working correctly. Technical support can assist you with troubleshooting, part replacement, and Returned Material Authorization (RMA) information if required.

All Level Plus® transmitters come with a two year limited warranty from the factory shipment date. A Return Materials Authorization (RMA) number is required and must accompany any transmitter returns. Any unit that was used in a process must be properly cleaned in accordance with OSHA standards, before it is returned to the factory. A Material Safety Data Sheet (MSDS) must also accompany the transmitter that was used in any process.

10.2 Training

Repair should only be conducted by qualified service personnel according to IEC 60079-14 and local regulations or MTS trained service technicians. MTS offers web based and in person training for installation, commissioning, maintenance, and repair. MTS also offers factory direct services for these same functions. Contact MTS to discuss training or factory direct services before starting.

10.3 Tools

- Channel Lock pliers
- Phillips head screwdriver, plus screwdriver
- Common head screwdriver, slotted screwdriver
- RS485 to USB Converter (MTS Part # 380114) [Modbus and DDA]
- Windows Based PC
- Linear Regulated Power Supply
- HART® to USB Converter (MTS Part # 380068)[HART®]

10.4 Troubleshooting

| Symptom | Possible cause | Action |
|-----------------------------------|------------------|--|
| No communication with transmitter | No power | Check voltage at transmitter |
| | Wiring incorrect | Reference installation drawing chapter 13 |
| | Wrong address | DDA factory default is '192 ' Modbus factory default is '247 ' |
| | Wrong software | Confirm correct software |
| | Wrong protocol | Confirm software and transmitter are same protocol |

| Symptom | Possible cause | Action |
|--------------------------------------|------------------------------------|---|
| Missing magnet error or Alarm output | Float not recognized | Confirm that the float is attached |
| | Float is in the dead zone | Raise float to see if the error stops |
| | Wrong number of floats selected | Confirm that the number of floats on the transmitter and the number of floats the transmitter is attempting to verify are the same. |
| Trigger level error | Gain needs to be adjusted | Consult Factory |
| | SE is damaged | Consult Factory |
| | Min. trigger level too high | Consult Factory |
| Volume calculation error | No strap table entered | Enter strap table |
| | Level outside range of strap table | Enter additional points in strap table |
| | Strap table incorrect | Check value entries |
| VCF error | No VCF table entered | Enter VCF table |
| | VCF table incorrect | Check VCF value entries |

Table 5: Troubleshooting reference

10.5 Setup software

MTS offers Setup Software that is shipped with the level transmitter and is also available for download from www.mtssensors.com. The Setup Software is to be used for installation, commissioning, and troubleshooting. For further details on how to use the setup software consult the Modbus Interface Manual (MTS Part# 551700), the DDA Interface Manual (MTS Part# 551701), and HART® Interface Manual (MTS Part# 551702).

11. Spare Parts

Below are the spare parts list for the LP-Series shown as the display, electronic module, sensing element, and flexible hose. Please contact MTS Technical Support with any questions.

| Spare part | Part number | |
|-------------------|---------------|-------------|
| Display | 254732 | |
| Output | Housing | Part number |
| HART® Single Loop | A, B, C, D, E | 254731-1 |
| HART® Dual Loop | A, B, C, D, E | 254731-2 |
| Modbus | A, B, C, D, E | 254731-3 |
| DDA | A, B, C, D, E | 254731-4 |
| HART® Single Loop | L | 254731-5 |
| HART® Dual Loop | L | 254731-6 |

| Output | Housing | Part number |
|-----------------|---------------|-------------|
| Modbus | L | 254731-7 |
| DDA | L | 254731-8 |
| SIL Single Loop | A, B, C, D, E | 254850-1 |
| SIL Dual Loop | A, B, C, D, E | 254850-2 |
| SIL Single Loop | L | 254850-5 |
| SIL Dual Loop | L | 254850-6 |

Sensing Element

Change third digit in Model Number from T to E.
For example, the sensing element for model number LPTME1N11B5FFIAU50000S is LPEME1N11B5FFIAU50000S.

Flexible Hose

Change third digit in Model Number from T to P.
For example, the replacement flexible hose for model number LPTME1N11B5FFIAU50000S is LPPME1N11B5FFIAU50000S.

12. Interface

SoClean® is available with multiple outputs including Modbus, DDA, and HART®. This Operation and Installation Manual includes all of these outputs. Each output has its own specialized Interface Manual that should be consulted for additional information on the specific output. For SIL consult the SIL Safety Manual, MTS Part #551851.

12.1 Modbus

MTS offers Modbus RTU over a RS485 half-duplex network. For additional information consult Modbus Interface Manual (MTS Part #551700).

12.2 DDA

MTS offers DDA (Direct Digital Access) over a RS485 half-duplex network. For additional information consult DDA Interface Manual (MTS Part #551701).

12.3 HART®

MTS offers HART® over a 4 to 20 mA signal. For additional information consult HART® Interface Manual (MTS Part #551702).

13. Agency information

13.1 Approvals overview

The Notified Body is designated in the 13th digit of the model number and the Protection Method is designated in the 14th digit of the model number. These two digits of the model number specify the hazardous area approval that is provided with the selected level transmitter. Shown below are the detailed approval information for the NEC, CEC, IEC, and ATEX approvals. MTS additionally has approvals under INMETRO, NEPSI, KC, CCoE, and CML (Japan). Please contact MTS with any questions about the hazardous approval needed.

| Notified body | Protection method | Classification | Standard |
|---------------|-------------------------------------|--|---|
| C = CEC | I = Intrinsic Safety | Class I, Division 1, Groups ABCD T4 Class I, Zone 0/1, Ex ia IIC T4 Ta = -50°C to 71°C IP65 | CAN C22.2 No. 157-92:2012 CSA C22.2 No. 1010.1:2004 CAN/CSA C22.2 No. 60079-0:2011 CAN/CSA C22.2 No. 60079-11:2014 CAN/CSA C22.2 No. 60529:2005 |
| | F = Explosionproof / Flame proof | Class I, Division 1, Groups BCD T6...T3 Ex db IIB+H2 T6...T3 Ga/Gb Ta = -40°C to 71°C IP65 | CSA C22.2 No. 0.4-04:R2013 CSA C22.2 No. 0.5:R2012 CSA C22.2 No. 0-10:R2015 CSA C22.2 No. 30:R2012 CAN/CSA C22.2 No. 60079-0:2015 CAN/CSA C22.2 No. 60079-1:2016 CAN/CSA C22.2 No. 60079-26:2016 CAN/CSA C22.2 No. 61010.1:2012 CSA C22.2 No. 60529:R2010 |
| E = ATEX | I = Intrinsic Safety | ⊕ II 1/2 G Ex ia IIC T4 Ta = -50°C to 71°C IP65 | EN 60079-0:2012 EN 60079-11:2012 EN 60529:1991 + A1:2000 |
| | F = Flame proof | ⊕ II 1/2 G Ex db IIB+H2 T6...T3 Ga/Gb Ta = -40°C to 71°C IP65 | EN 60079-0:2012+A11:2013 EN 60079-1:2014 EN 60079-26:2015 EN 60529:1991 + A2:2013 |
| F = NEC | I = Intrinsic Safety | Class I, Division 1, Groups ABCD T4 Class I, Zone 0/1, AEx ia IIC T4 Ta = -50°C to 71°C IP65 | FM 3600:2011 FM 3610:2010 FM 3810:2005 ANSI/ISA 60079-0:2013 ANSI/ISA 60079-11:2014 ANSI/IEC 60529:2004 |
| | F = Explosionproof / Flame proof | Class I, Division 1, Groups ABCD T6...T3 Class I, Division 1, Groups BCD T6...T3 Class I, Zone 0/1, AEx db IIB+H2 T6...T3 Ga/Gb Ta = -40°C to 71°C IP65 | FM 3600:2011 FM 3615:2006 FM 3810:2005 ANSI/ISA 60079-0:2013 ANSI/UL 60079-1:2015 ANSI/UL 60079-26:2017 ANSI/IEC 60529:2004 |
| I = IEC | I = Intrinsic Safety | Ex ia IIC T4 Ga/Gb Ta = -50°C to 71°C IP65 | IEC 60079-0:2011 IEC 60079-11:2011 |
| | F = Flame proof | Ex db IIB+H2 T6...T3 Ga/Gb Ta = -40°C to 71°C IP65 | IEC 60079-0:2007-10 IEC 60079-1:2007-04 IEC 60079-26:2014-10 IEC 60529:2013 |
| B = INMETRO | I = Intrinsic Safety | Ex ia IIC T4 Ga/Gb Ta = -50°C to 71°C IP65 | ABNT NBR IEC 60079-0 ABNT NBR IEC 60079-11 ABNT NBR IEC 60529 |
| | F = Flameproof | Ex db IIB+H2 T6...T3 Ga/Gb Ta = -40°C to 71°C IP65 | ABNT NBR IEC 60079-0 ABNT NBR IEC 60079-1 ABNT NBR IEC 60079-26 ABNT NBR IEC 60529 |

Table 6: Agency approvals, part 1

Continued on next page...

| Notified body | Protection method | Classification | Standard |
|-------------------|----------------------|---|--|
| N = NEPSI | I = Intrinsic Safety | Ex ia IIC T4 Ga/Gb Ta = -50°C to 71°C IP65 | GB 3836.1-2010 GB 3836.4-2010 GB 3836.20-2010 |
| | F = Flameproof | Ex db IIB+H2 T6...T3 Ga/Gb Ta = -40°C to 71°C IP65 | GB 3836.1-2010 GB 3836.2-2010 |
| C = CCoE/ PESO | I = Intrinsic Safety | Ex ia IIC T4 Ga/Gb Ta = -50°C to 71°C IP65 | IEC 60079-0:2011 IEC 60079-11:2011 Petroleum Rules 2002 |
| | F = Flameproof | Ex db IIB+H2 T6...T3 Ga/Gb Ta = -40°C to 71°C IP65 | IEC 60079-0:2007-10 IEC 60079-1:2007-04 IEC 60079-26:2014-10 IEC 60529:2013 Petroleum Rules 2002 |
| T = CML/TIIS | I = Intrinsic Safety | Ex ia IIC T4 Ga/Gb Ta = -50°C to 71°C IP65 | IEC 60079-0:2011 IEC 60079-11:2011 |
| | F = Flameproof | Ex db IIB+H2 T6...T3 Ga/Gb Ta = -40°C to 71°C IP65 | IEC 60079-0:2007-10 IEC 60079-1:2007-04 IEC 60079-26:2014-10 IEC 60529:2013 |
| K = KC | I = Intrinsic Safety | Ex ia IIC T4 Ga/Gb Ta = -50°C to 71°C IP65 | IEC 60079-0:2011 IEC 60079-11:2011 |
| | F = Flameproof | Ex db IIB+H2 T6...T3 Ga/Gb Ta = -40°C to 71°C IP65 | IEC 60079-0:2007-10 IEC 60079-1:2007-04 IEC 60079-26:2014-10 IEC 60529:2013 |

Table 7: Agency approvals, part 2

13.2 Certificates

Downloadable copies of all certificates are located at www.mtsensors.com and can be downloaded on the product specific landing page. If there is any difficulty in obtaining the certificates from the web contact MTS Technical Support and they will be sent electronically.

13.3 FM

13.3.1 FM IS

13.3.1.1 Specific Conditions of Safe Use

- When EPL Ga or Da is required, parts of the equipment containing light metals (Aluminum or Titanium) shall be protected from impact so that impact or friction sparks cannot occur, taking into account rare malfunction. Measures to prevent impact or friction sparks when using the equipment containing light metals include but are not limited to
 - Mounting the probe vertically
 - No mechanical agitation shall be used
 - Use of stilling wells to mitigate effect of agitation.
 - Limit rate of change of level to values such that friction sparks cannot occur
- The maximum permitted ambient temperature of the Level Plus

Digital/Analog Level Transmitter is 71 °C. To avoid the effects of process temperature and other thermal effects care shall be taken to ensure the surrounding ambient and the ambient inside the transmitter housing does not exceed 71°C

- Warning: The equipment contains non-metallic enclosure and process parts. To prevent the risk of electrostatic sparking, the non-metallic surface should only be cleaned with a damp cloth. Painted surface of the equipment may store electrostatic charge and become a source of ignition in applications with a low relative humidity <~30% relative humidity where the painted surface is relatively free of surface contamination such as dirt, dust or oil. Cleaning of the painted surface should only be done with a damp cloth.
- The applicable temperature class, process temperature range and ambient temperature range of the equipment is as follows;
 - T3 with Process Temperature Range of -40°C to 150°C
 - T4 with Process Temperature Range of -40°C to 135°C
 - T5 with Process Temperature Range of -40°C to 100°C
 - T6 with Process Temperature Range of -40°C to 85°C
 - Ambient Temperature Range -40°C < Ta < 71°C

13.3.1.2 Labels

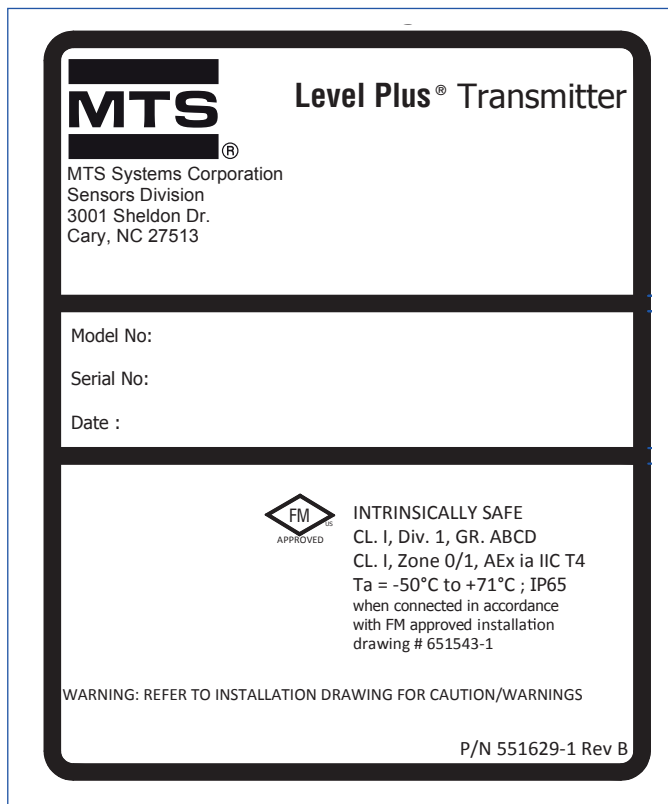


Fig. 15: Intrinsically Safe FM label, Modbus, or DDA, NEMA Housing

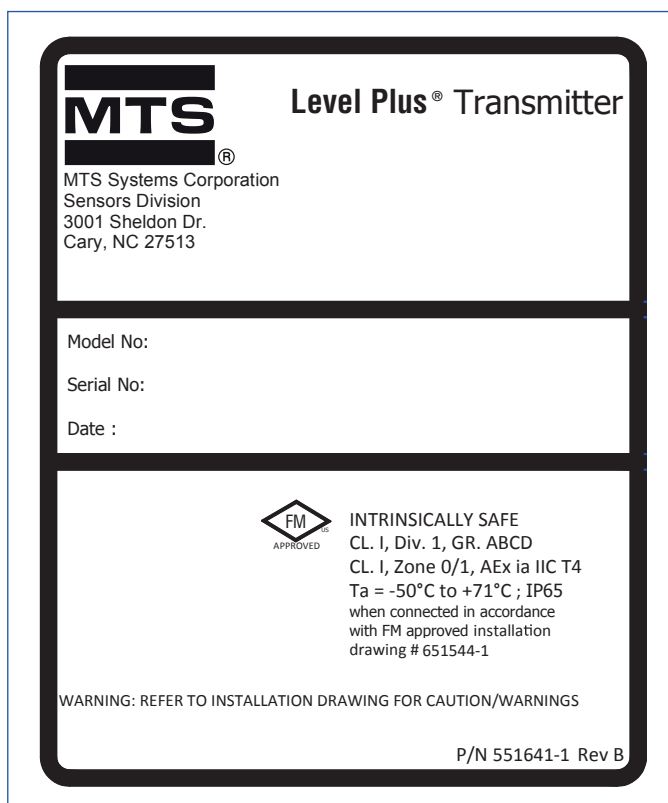


Fig. 16: Intrinsically Safe FM label, HART®, NEMA Housing

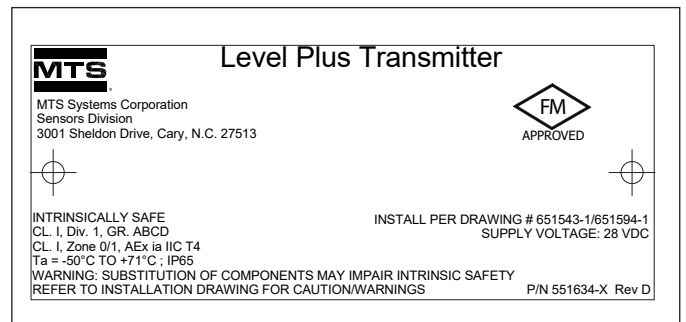


Fig. 17: Intrinsically Safe FM label, Modbus or DDA, Single or Dual Cavity Housing

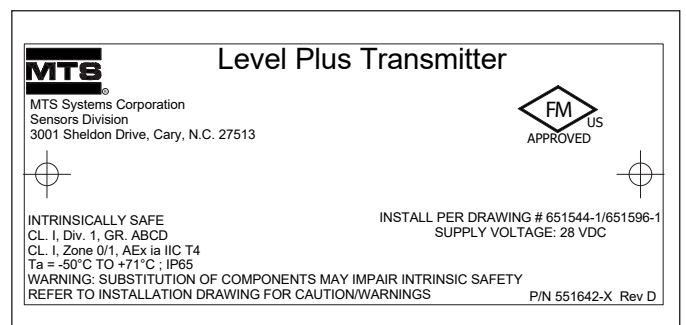


Fig. 18: Intrinsically Safe FM label, HART®, Single or Dual Cavity Housing

13.3.1.3 Installation drawing

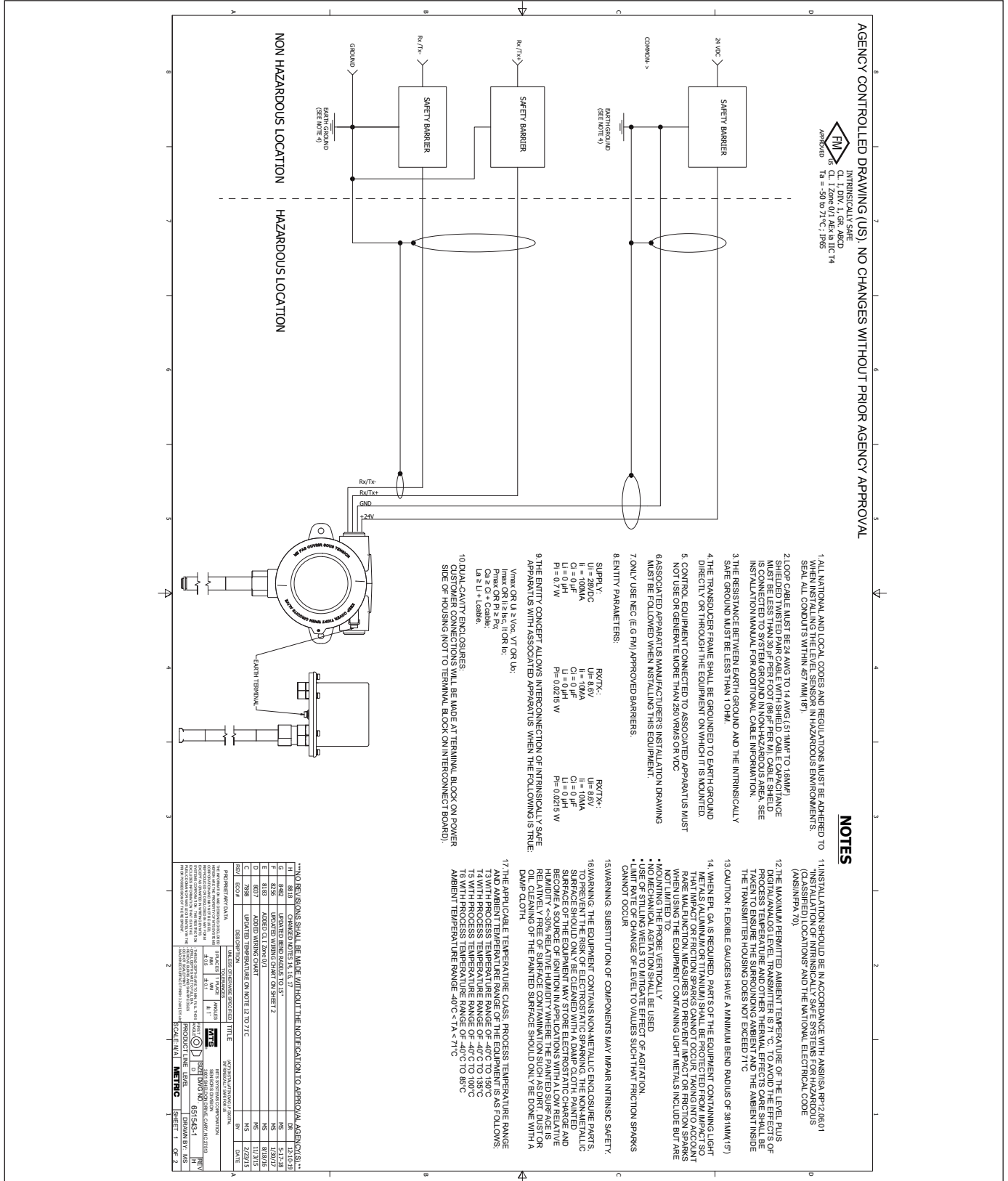


Fig. 19: Intrinsically Safe FM installation drawing, Modbus and DDA, Page 1

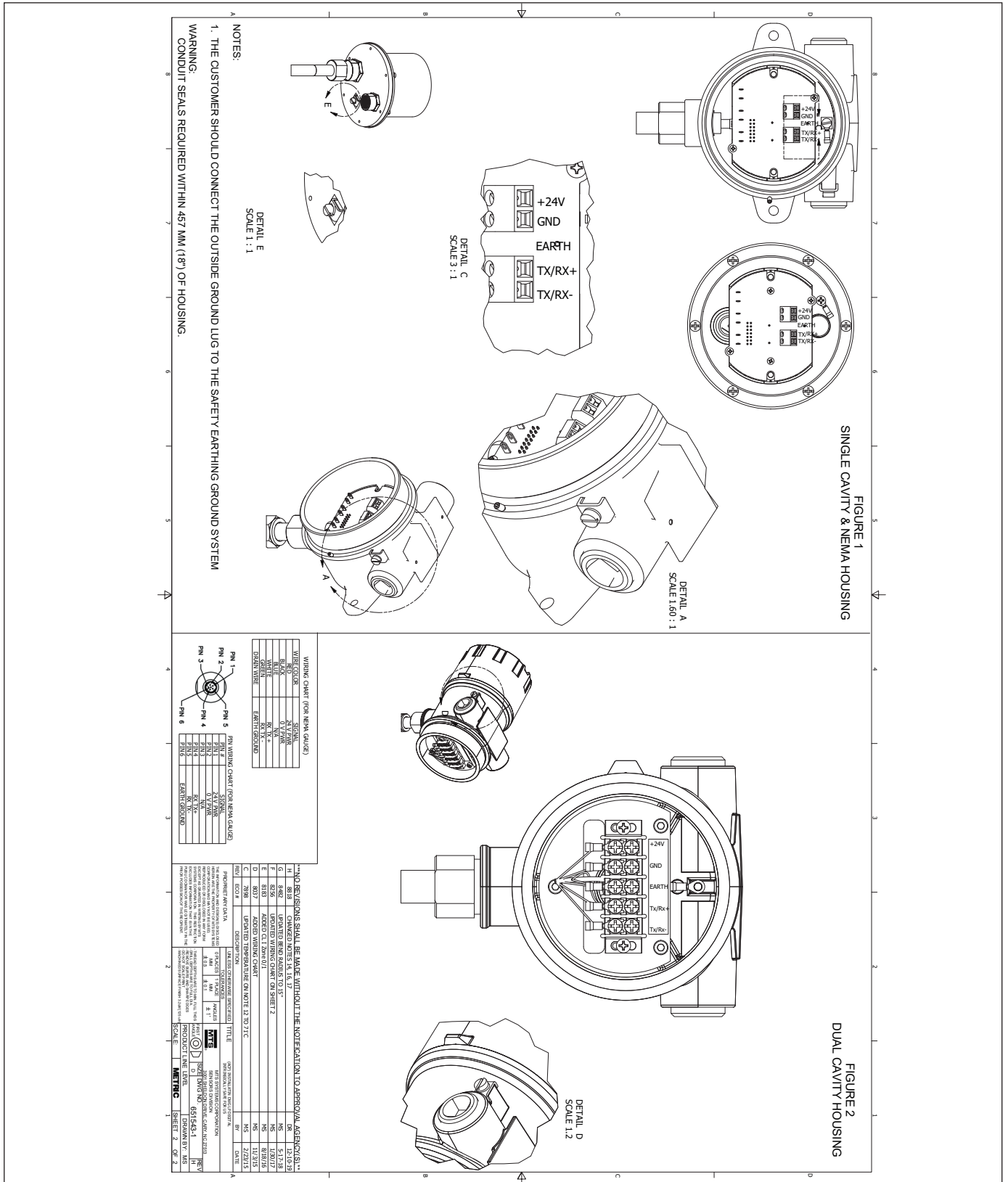


Fig. 20: Intrinsically Safe FM installation drawing, Modbus and DDA, Page 2

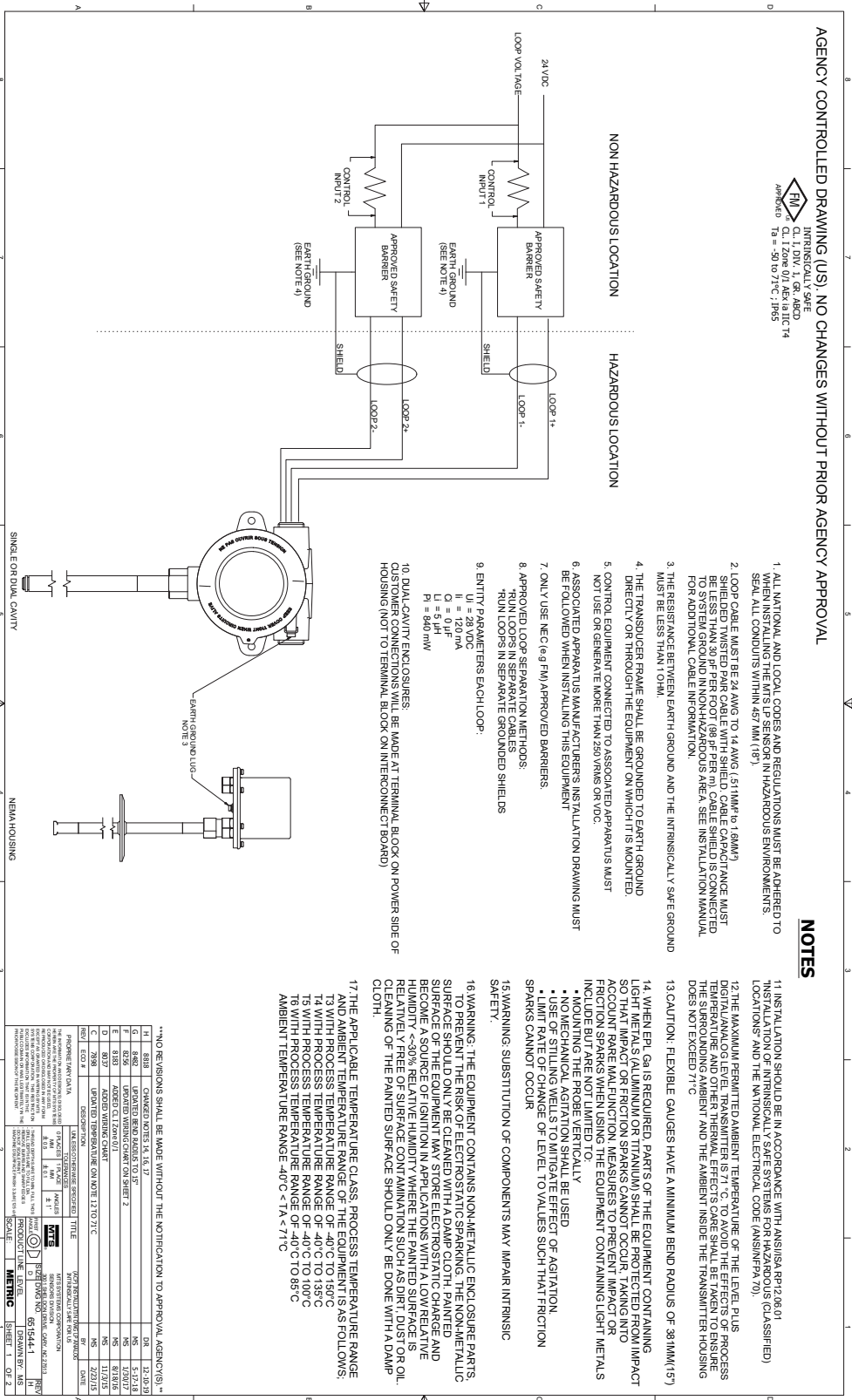


Fig. 21: Intrinsically Safe FM installation drawing, HART[®], Page 1

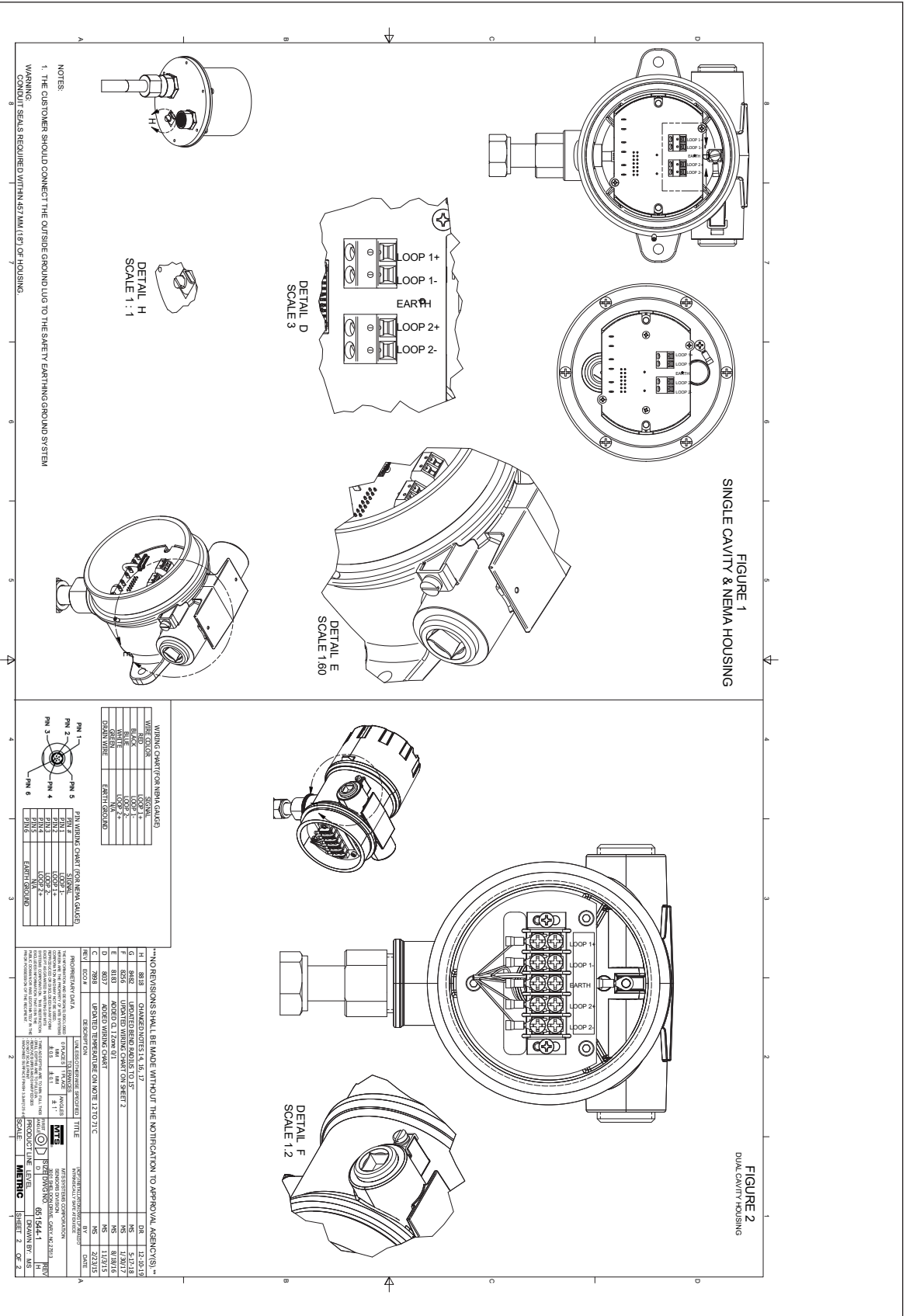


Fig. 22: Intrinsically Safe FM installation drawing, HART®, Page 2

13.3.2 FM XP

13.3.2.1 Specific Conditions of Safe Use

- Warning: The equipment contains non-metallic enclosure and process parts. To prevent the risk of electrostatic sparking, the non-metallic surface should only be cleaned with a damp cloth. Painted surface of the equipment may store electrostatic charge and become a source of ignition in applications with a low relative humidity <~30% relative humidity where the painted surface is relatively free of surface contamination such as dirt, dust or oil. Cleaning of the painted surface should only be done with a damp cloth.
- Cables shall be rated > 5°C above maximum ambient temperature.
- To maintain the ingress protection rating of IP65, Teflon tape (3 wraps) or pipe dope shall be used. Refer to Installation Instructions.
- The equipment can be installed in the boundary wall between a Zone 0 area and the less hazardous area, Zone 1. In this configuration, the process connection is installed in a Zone 0 area, while the transmitter housing is installed in a Zone 1 area. Refer to installation instructions.
- Flexible gauges have a minimum bend diameter of 381mm (15 inches).
- Flamepaths not for repair.
- The applicable temperature class, process temperature range and ambient temperature range of the equipment is as follows;
 - T3 with Process Temperature Range of -40°C to 150°C
 - T4 with Process Temperature Range of -40°C to 135°C
 - T5 with Process Temperature Range of -40°C to 100°C
 - T6 with Process Temperature Range of -40°C to 85°C
 - Ambient Temperature Range -40°C < Ta < 71°C
- When mounting on a MLG (magnetic level gauge) make sure the electronic head and pressure barrier have a minimum spacing of 5 inches. See Installation Manual for detail.
- When EPL Ga or Da is required, parts of the equipment containing light metals (Aluminum or Titanium) shall be protected from impact so that impact or friction sparks cannot occur, taking into account rare malfunction. Measures to prevent impact or friction sparks when using the equipment containing light metals include but are not limited to:
 - Mounting the probe vertically
 - No mechanical agitation shall be used
 - Use of stilling wells to mitigate effect of agitation.
 - Limit rate of change of level to values such that friction sparks cannot occur

13.3.2.2 Labels

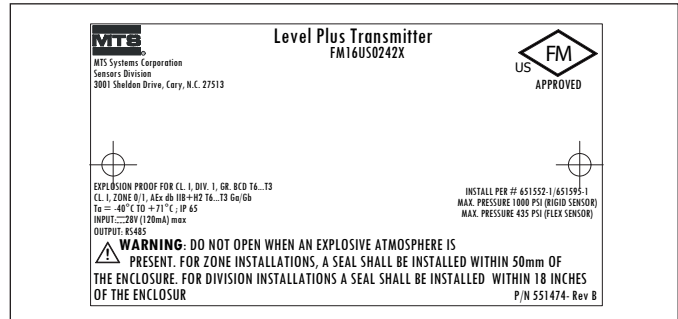


Fig. 23: Explosion proof, FM label, Modbus or DDA Housing Option G, H, or L

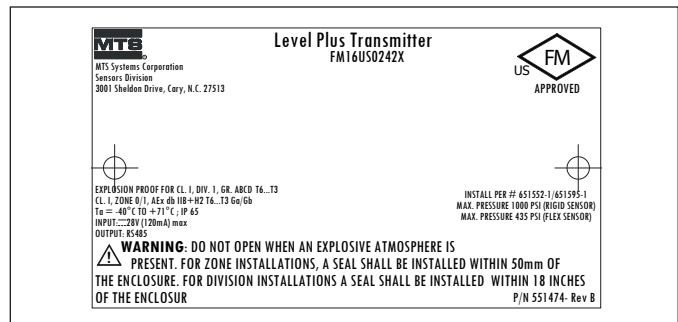


Fig. 24: Explosion proof, FM label, Modbus or DDA, Housing Option D, E

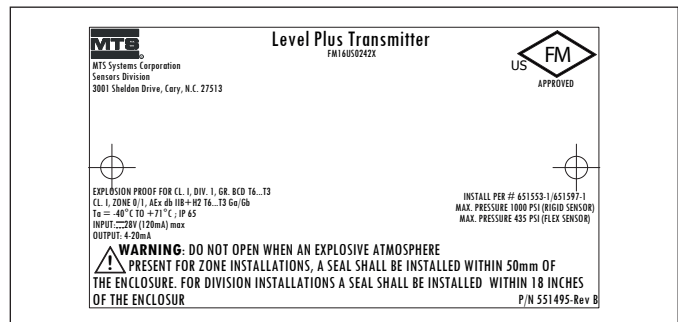


Fig. 25: Explosion proof, FM label, HART®, Housing Option G, H, or L

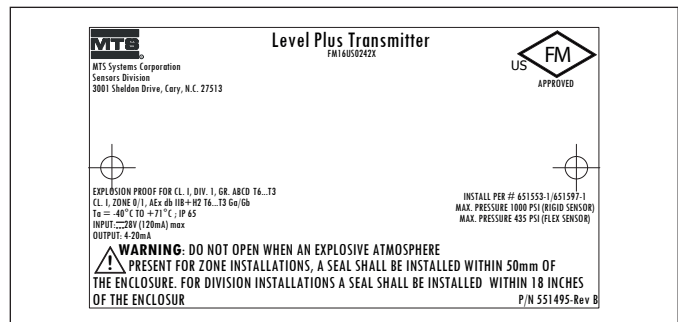


Fig. 26: Explosion proof, FM label, HART®, Housing Option D, E

13.3.2.3 Installation Drawing

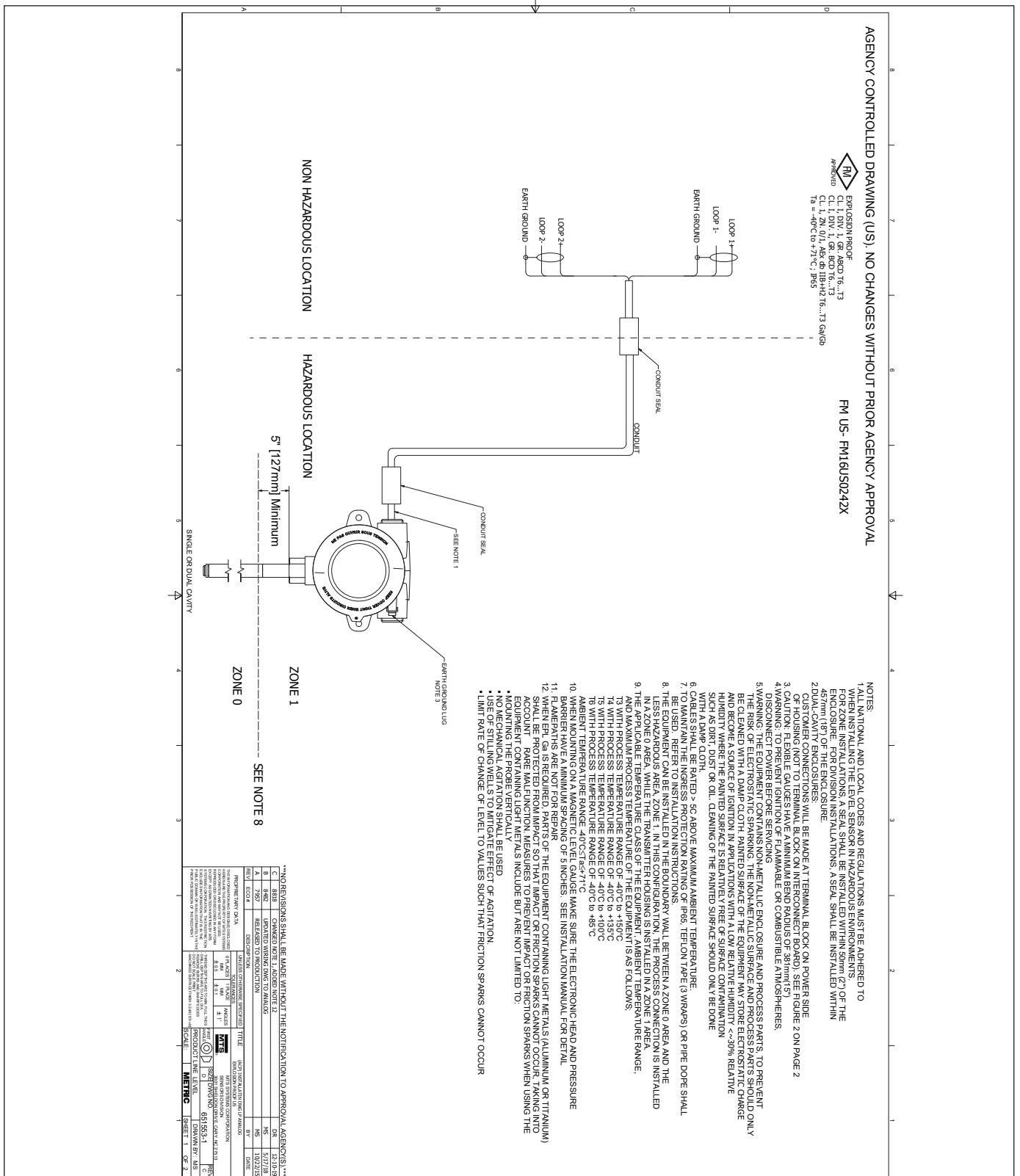


Fig. 27: Explosionproof, FM Installation Drawing, Modbus and DDA, Page 1

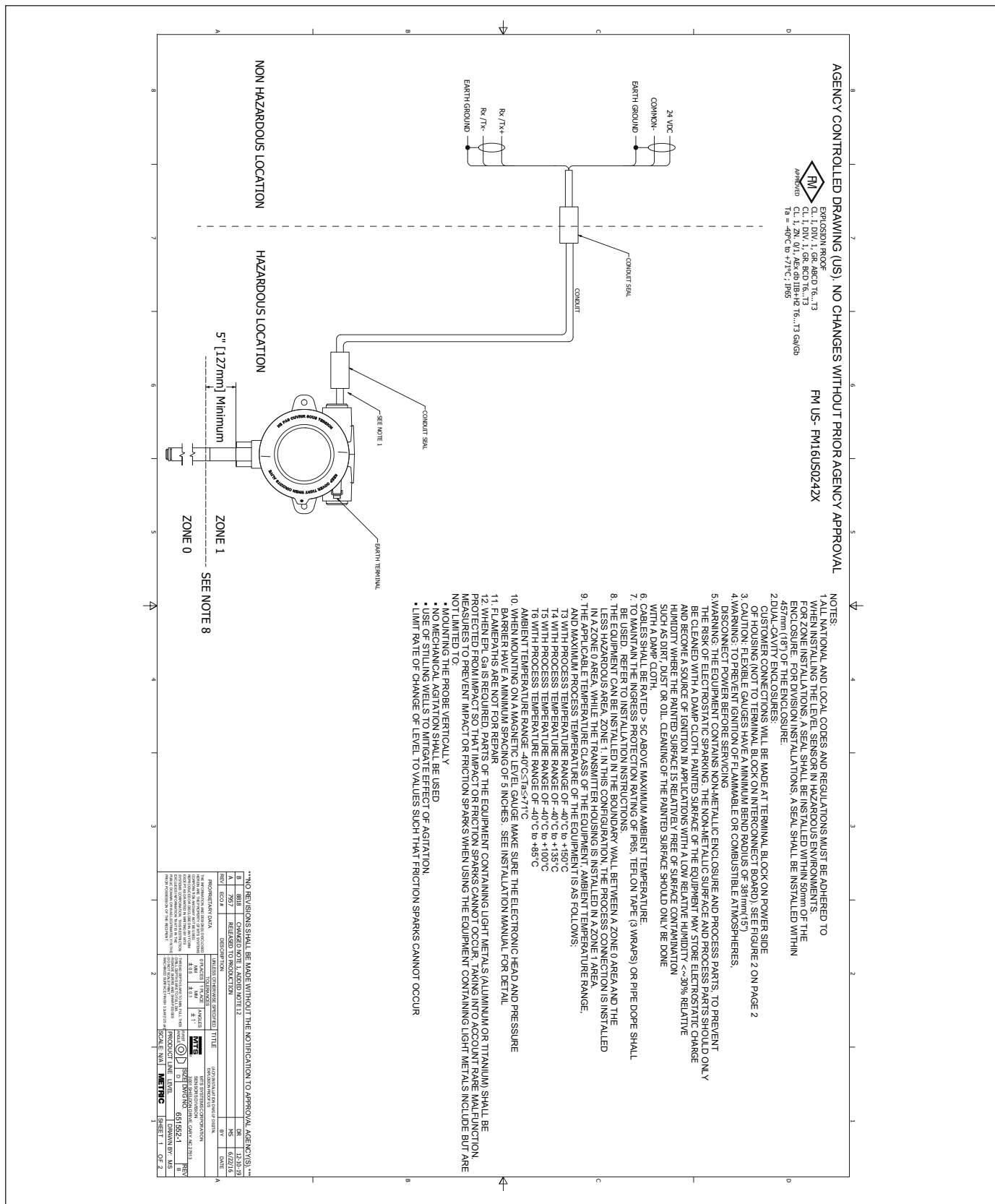


Fig. 29: Explosionproof, FM Installation Drawing, HART®, Page 1

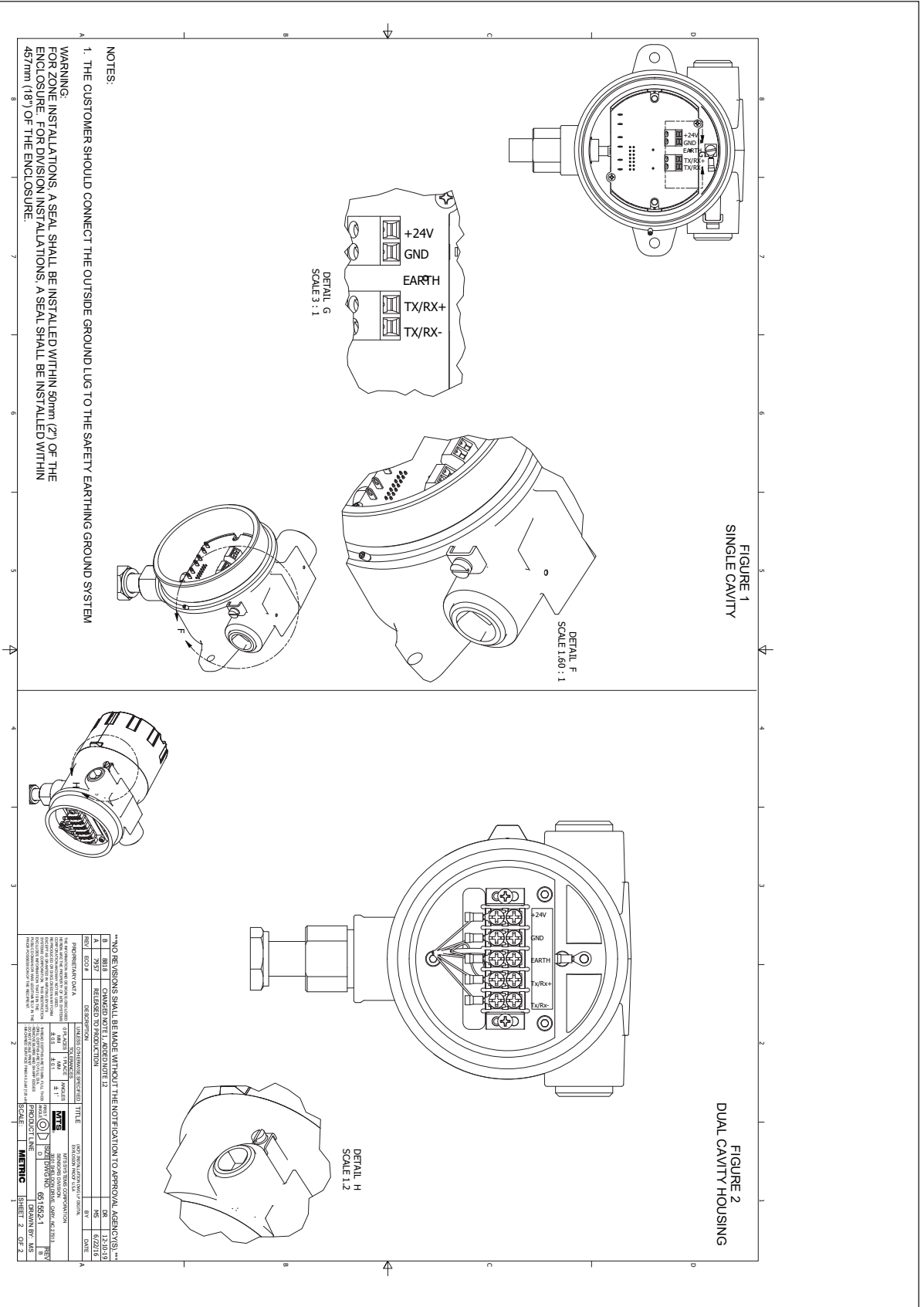


Fig. 30: Explosionproof, FM Installation Drawing, HART®, Page 2

13.4 FMC

13.4.1 FMC IS

13.4.1.1 Specific conditions of safe use

1. When EPL Ga or Da is required, parts of the equipment containing light metals (Aluminum or Titanium) shall be protected from impact so that impact or friction sparks cannot occur, taking into account rare malfunction. Measures to prevent impact or friction sparks when using the equipment containing light metals include but are not limited to:
 - Mounting the probe vertically
 - No mechanical agitation shall be used
 - Use of stilling wells to mitigate effect of agitation.
 - Limit rate of change of level to values such that friction sparks cannot occur
2. The maximum permitted ambient temperature of the Level Plus Digital/Analog Level Transmitter is 71 °C. To avoid the effects of process temperature and other thermal effects care shall be taken to ensure the surrounding ambient and the ambient inside the transmitter housing does not exceed 71°C
3. Warning: The equipment contains non-metallic enclosure and process parts. To prevent the risk of electrostatic sparking, the non-metallic surface should only be cleaned with a damp cloth. Painted surface of the equipment may store electrostatic charge and become a source of ignition in applications with a low relative humidity <~30% relative humidity where the painted surface is relatively free of surface contamination such as dirt, dust or oil. Cleaning of the painted surface should only be done with a damp cloth.
4. The applicable temperature class, process temperature range and ambient temperature range of the equipment is as follows;
 - T3 with Process Temperature Range of -40°C to 150°C
 - T4 with Process Temperature Range of -40°C to 135°C
 - T5 with Process Temperature Range of -40°C to 100°C
 - T6 with Process Temperature Range of -40°C to 85°C
 - Ambient Temperature Range -40°C < Ta < 71°C

13.4.1.2 Labels

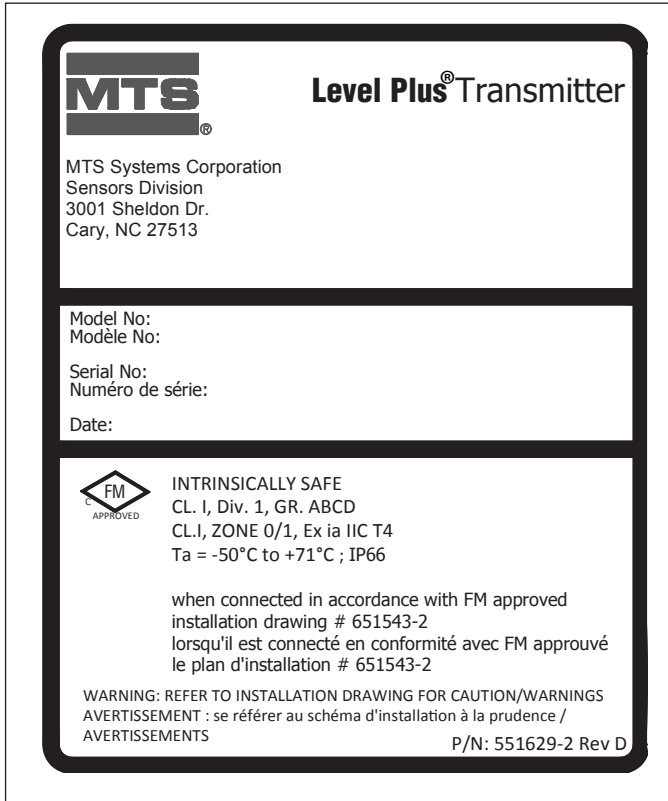


Fig. 31: Intrinsically Safe FMC label, Modbus and DDA, NEMA Housing

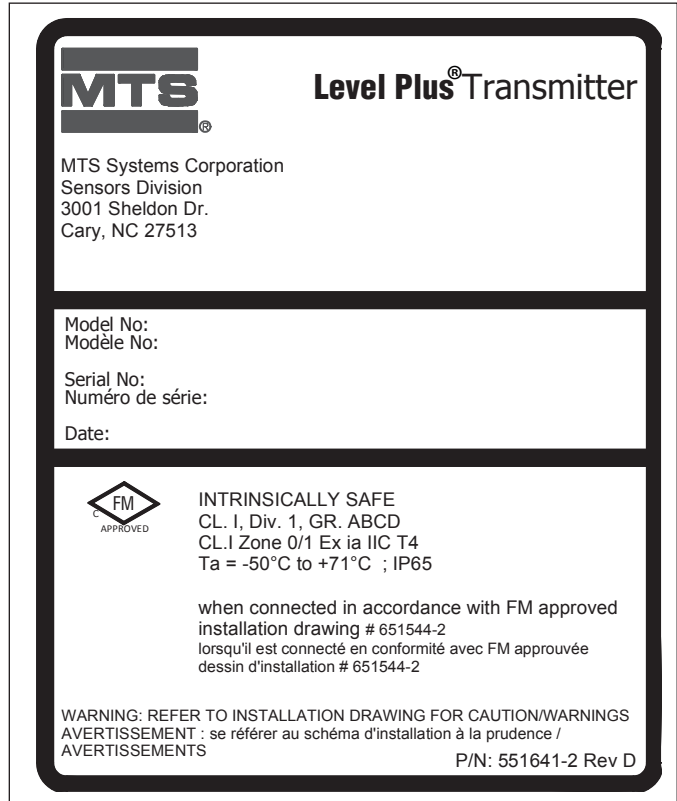


Fig. 32: Intrinsically Safe FMC label, HART®, NEMA Housing

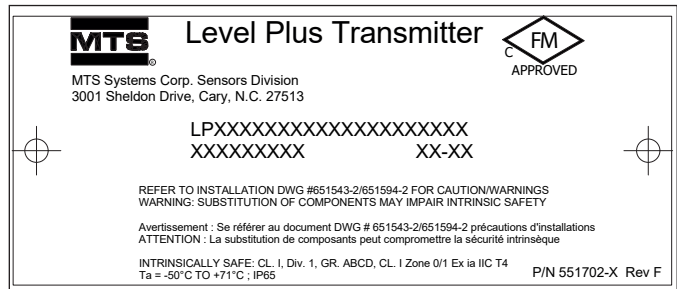


Fig. 33: Intrinsically Safe FMC label, Modbus and DDA, Single and Dual Cavity Housing

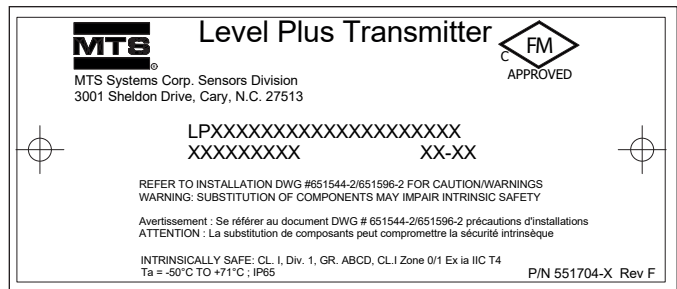


Fig. 34: Intrinsically Safe FMC label, HART®, Single and Dual Cavity Housing

13.4.1.3 Installation Drawing

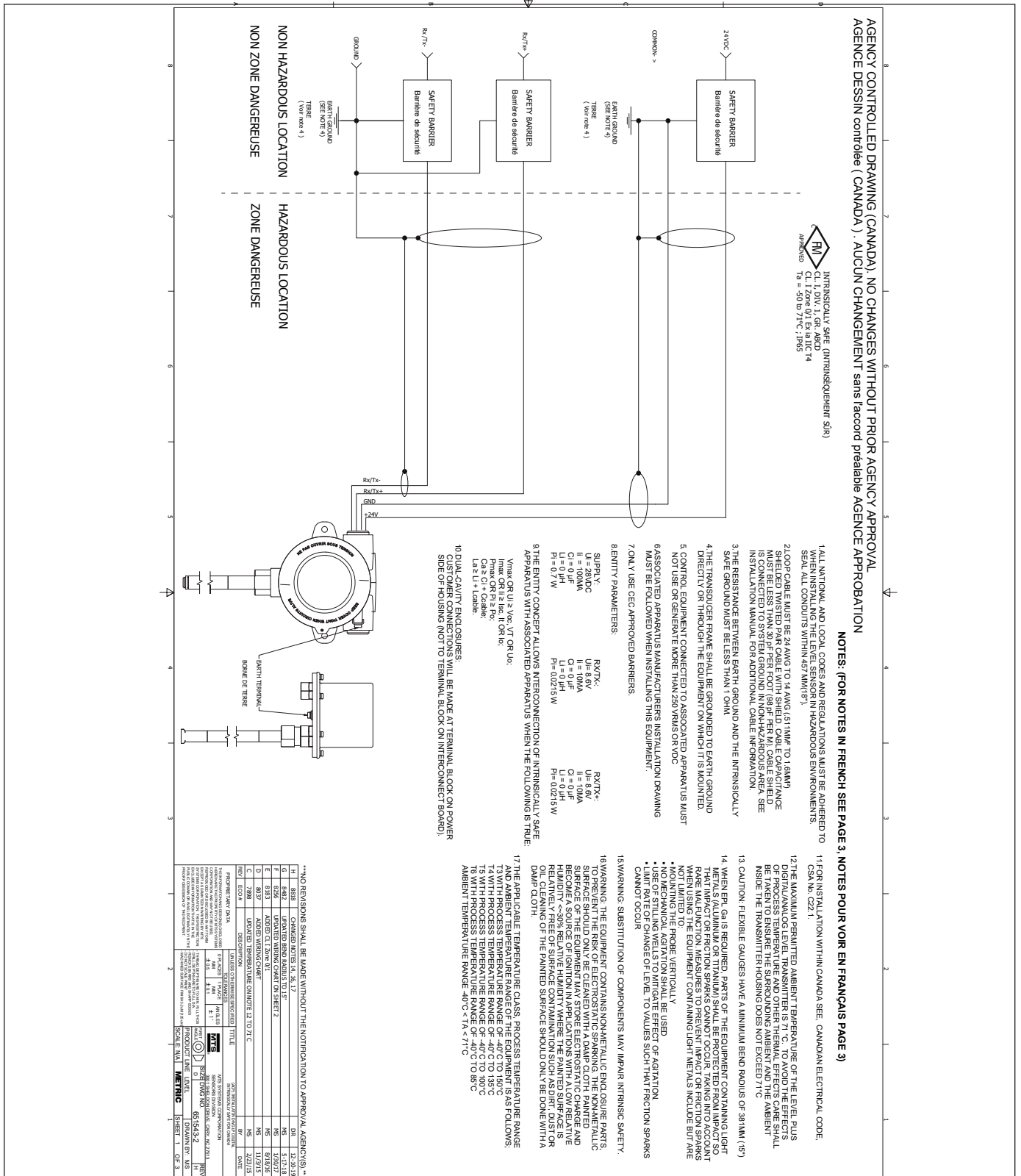


Fig. 35: Intrinsically Safe FMC installation drawing, Modbus and DDA, Page 1

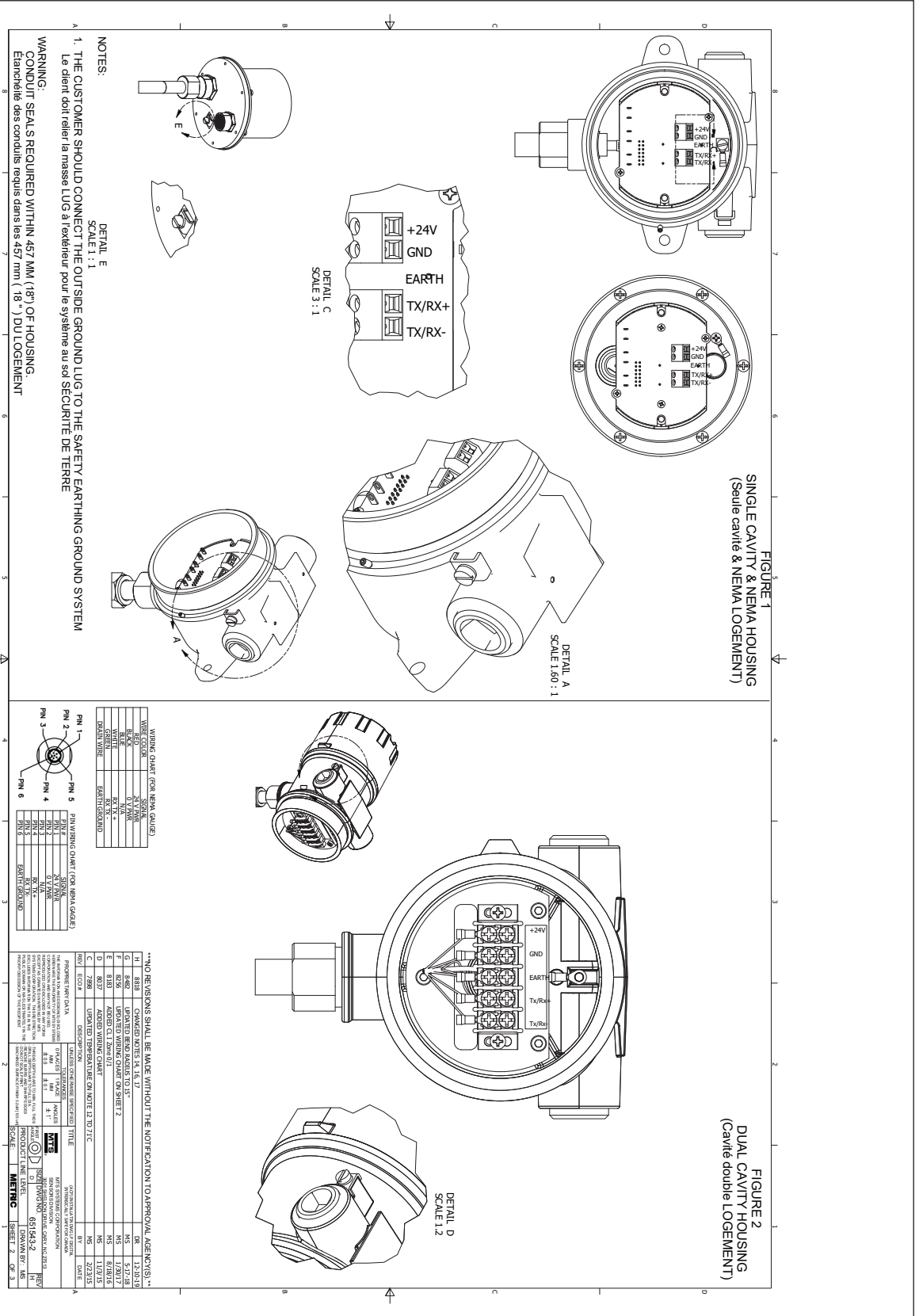


Fig. 36: Intrinsically Safe FMC installation drawing, Modbus and DDA, Page 2

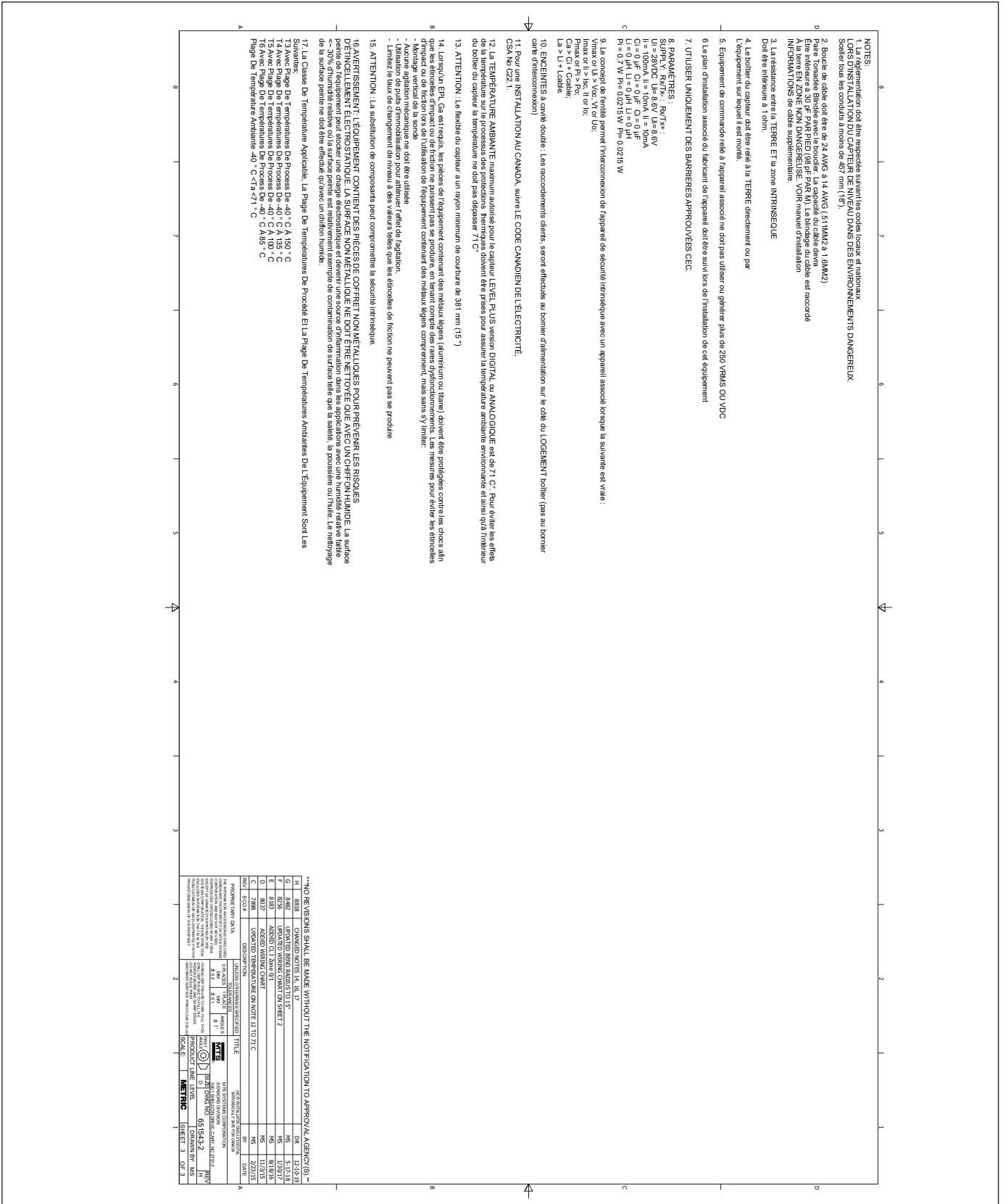


Fig. 37: Intrinsically Safe FMC installation drawing, Modbus and DDA, Page 3

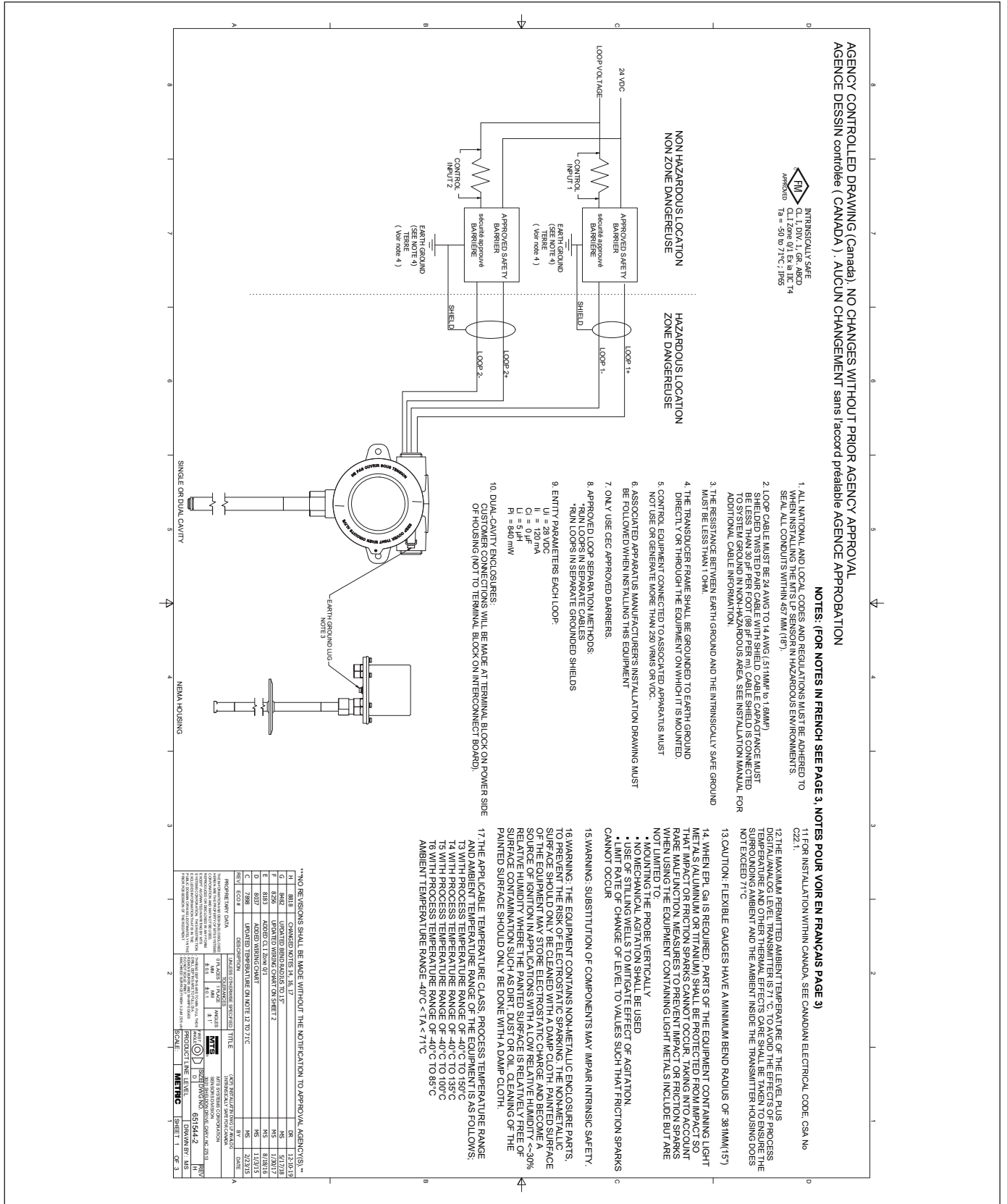


Fig. 38: Intrinsically Safe FMC installation drawing, HART®, Page 1

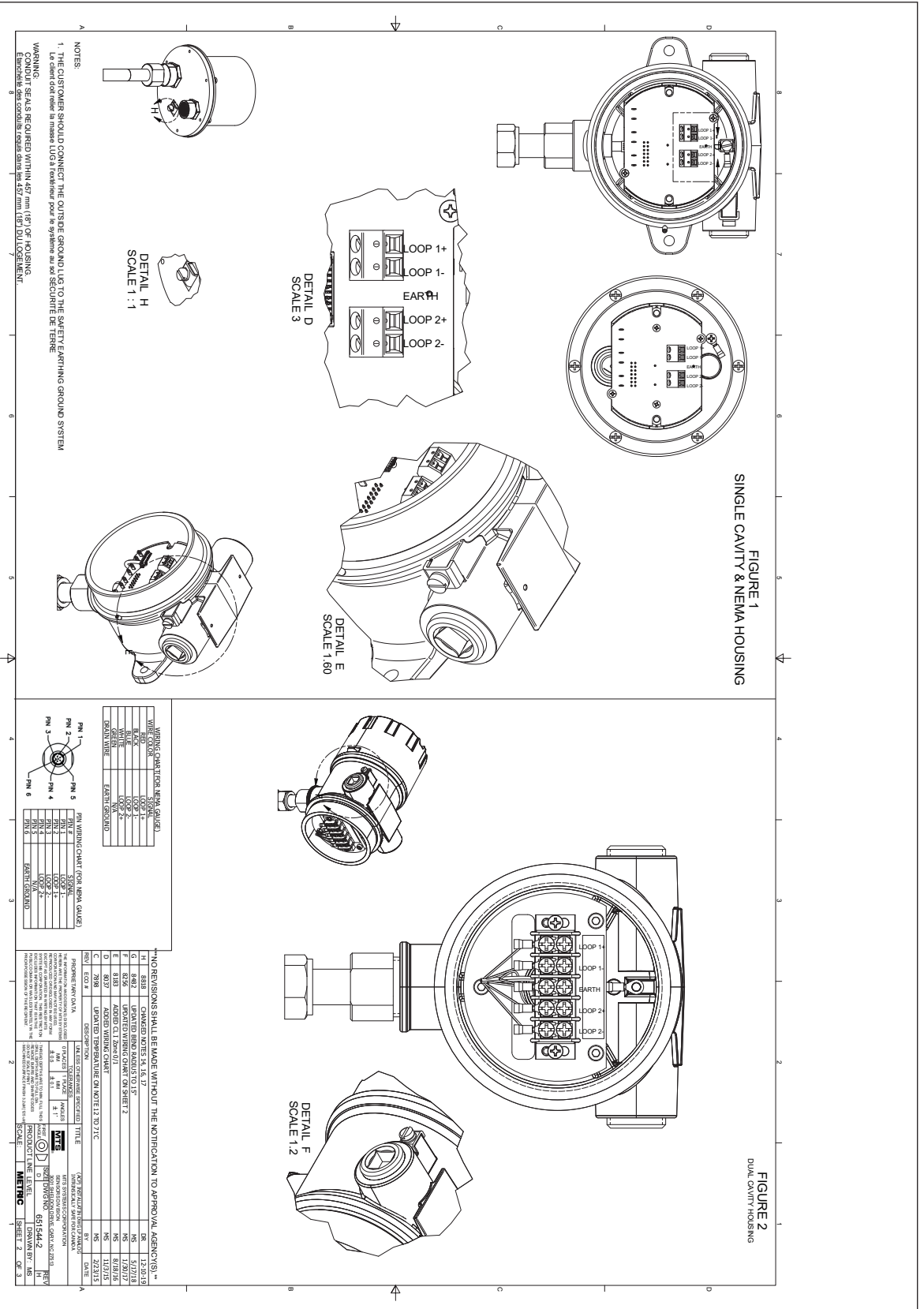


Fig. 39: Intrinsically Safe FMC installation drawing, HART®, Page 2

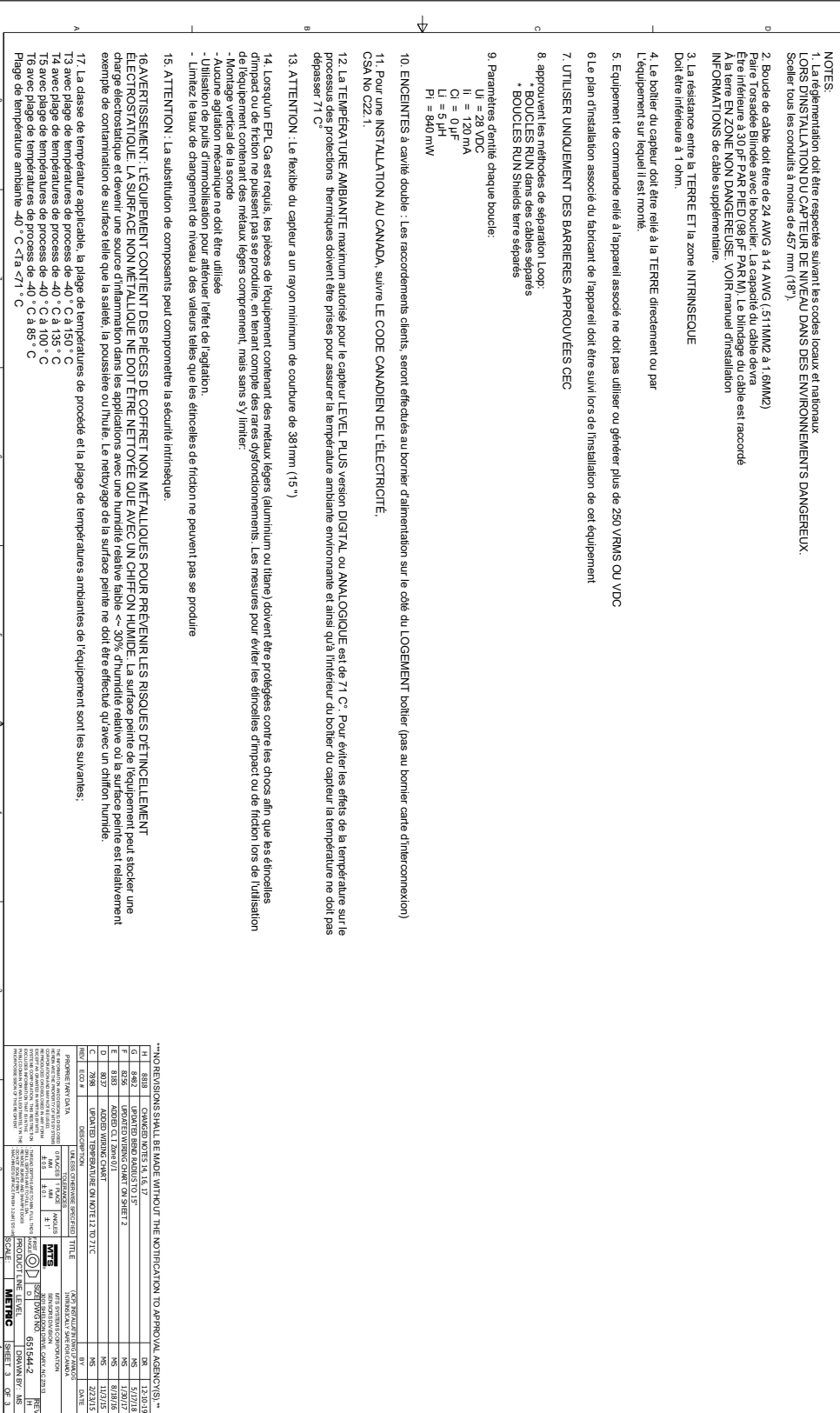


Fig. 40: Intrinsically Safe FMC installation drawing, HART®, Page 3

13.4.2 FMC XP

13.4.2.1 Specific Conditions of Safe Use

- Warning: The equipment contains non-metallic enclosure and process parts. To prevent the risk of electrostatic sparking, the non-metallic surface should only be cleaned with a damp cloth. Painted surface of the equipment may store electrostatic charge and become a source of ignition in applications with a low relative humidity <~30% relative humidity where the painted surface is relatively free of surface contamination such as dirt, dust or oil. Cleaning of the painted surface should only be done with a damp cloth.
- Cables shall be rated > 5°C above maximum ambient temperature.
- To maintain the ingress protection rating of IP65, Teflon tape (3 wraps) or pipe dope shall be used. Refer to Installation Instructions.
- The equipment can be installed in the boundary wall between an EPL Ga area and the less hazardous area, EPL Gb. In this configuration, the process connection is installed in EPL Ga, while the transmitter housing is installed in EPL Gb. Refer to installation instructions.
- Flexible gauges have a minimum bend diameter of 381mm (15 inches).
- Flamepaths not for repair.
- The applicable temperature class, process temperature range and ambient temperature range of the equipment is as follows;
 - T3 with Process Temperature Range of -40°C to 150°C
 - T4 with Process Temperature Range of -40°C to 135°C
 - T5 with Process Temperature Range of -40°C to 100°C
 - T6 with Process Temperature Range of -40°C to 85°C
 - Ambient Temperature Range -40°C < Ta < 71°C
- When mounting on a MLG (magnetic level gauge) make sure the electronic head and pressure barrier have a minimum spacing of 5 inches. See Installation Manual for detail.
- When EPL Ga or Da is required, parts of the equipment containing light metals (Aluminum or Titanium) shall be protected from impact so that impact or friction sparks cannot occur, taking into account rare malfunction. Measures to prevent impact or friction sparks when using the equipment containing light metals include but are not limited to:
 - Mounting the probe vertically
 - No mechanical agitation shall be used
 - Use of stilling wells to mitigate effect of agitation.
 - Limit rate of change of level to values such that friction sparks cannot occur

13.4.2.2 Labels

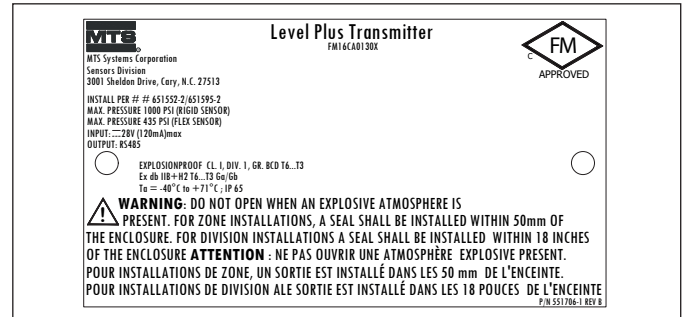


Fig. 41: Explosion proof, FMC label, Modbus or DDA Housing Option G, H, or L

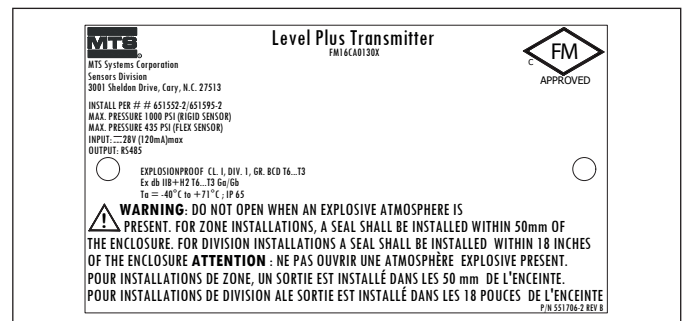


Fig. 42: Explosion proof, FMC label, Modbus or DDA, Housing Option D, E

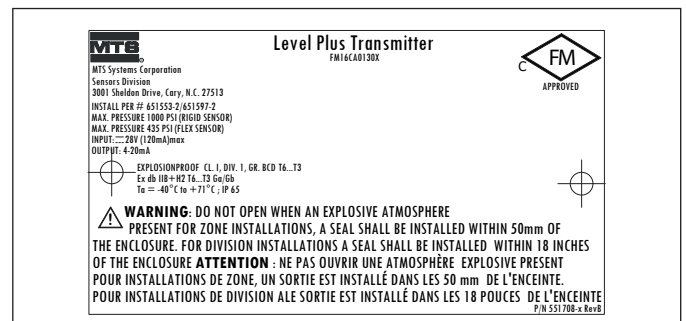


Fig. 43: Explosion proof, FMC label, HART®, Housing Option G, H, or L

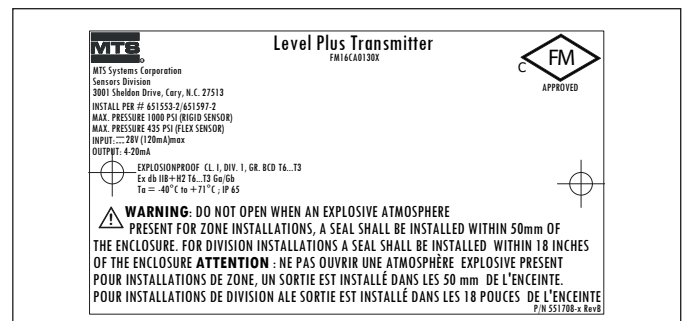


Fig. 44: Explosion proof, FMC label, HART®, Housing Option D, E

13.4.2.3 Installation drawing

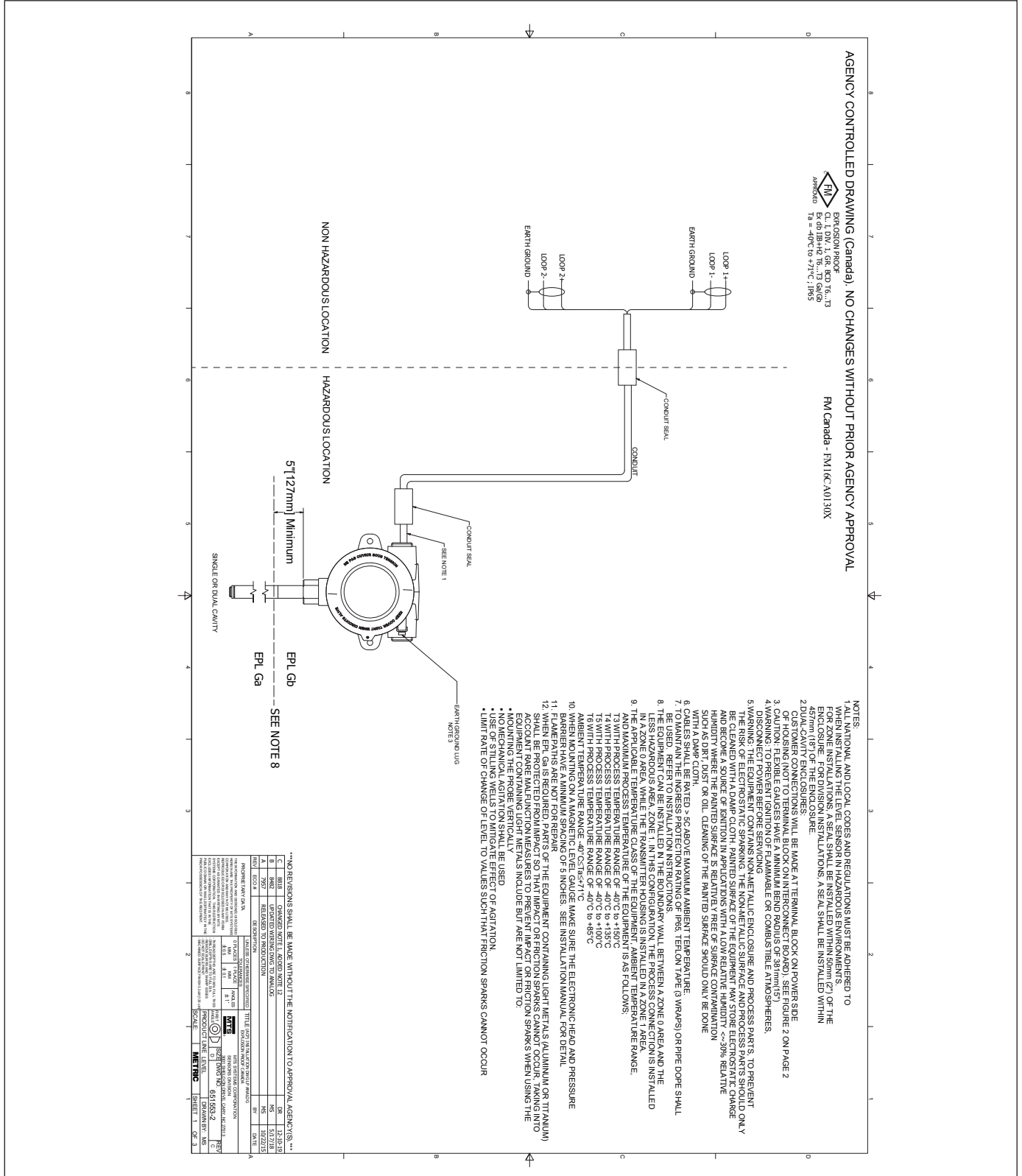


Fig. 45: Explosionproof, FMC Installation Drawing, Modbus and DDA, Page 1

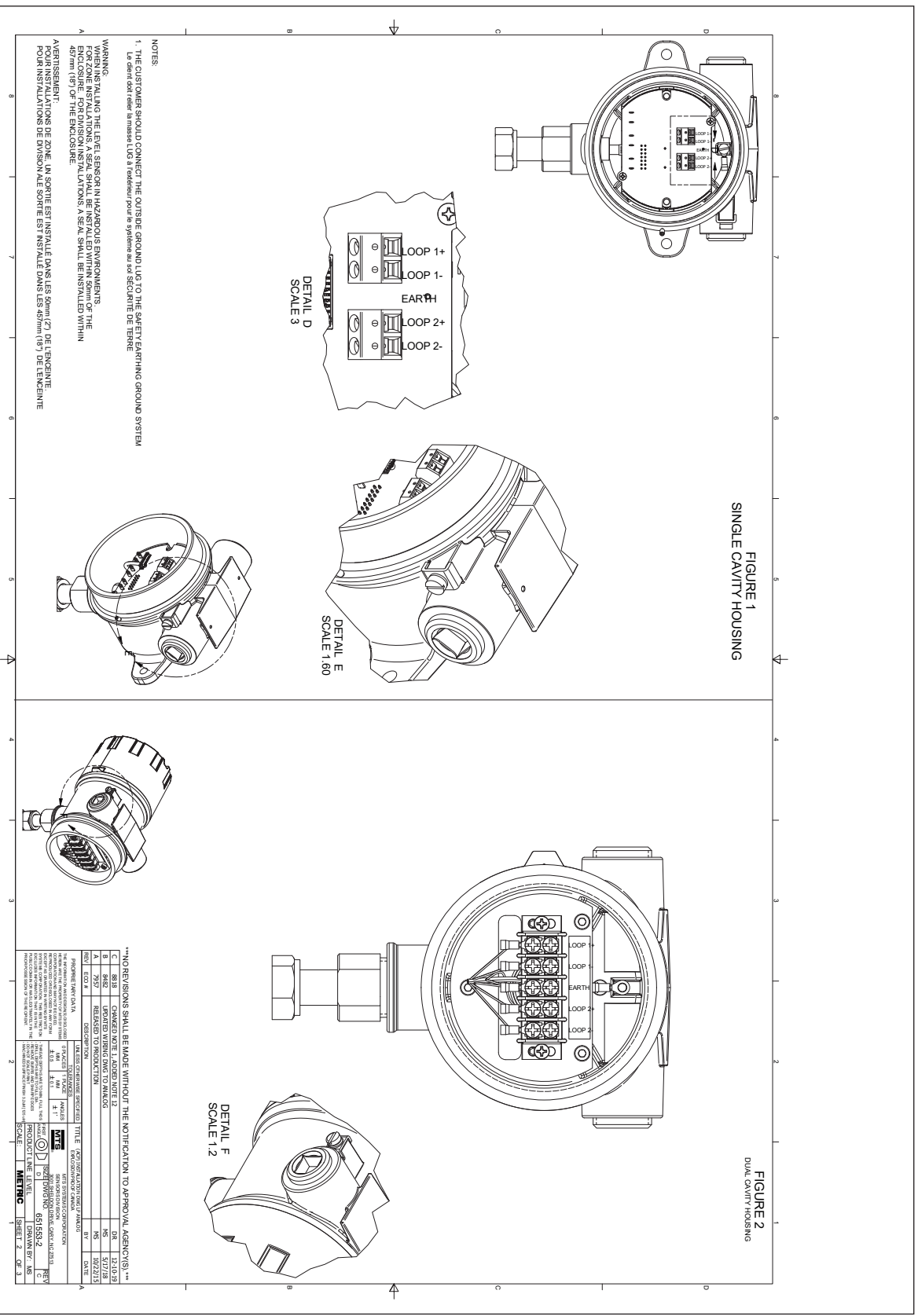


Fig. 46: Explosionproof, FMC Installation Drawing, Modbus and DDA, Page 2

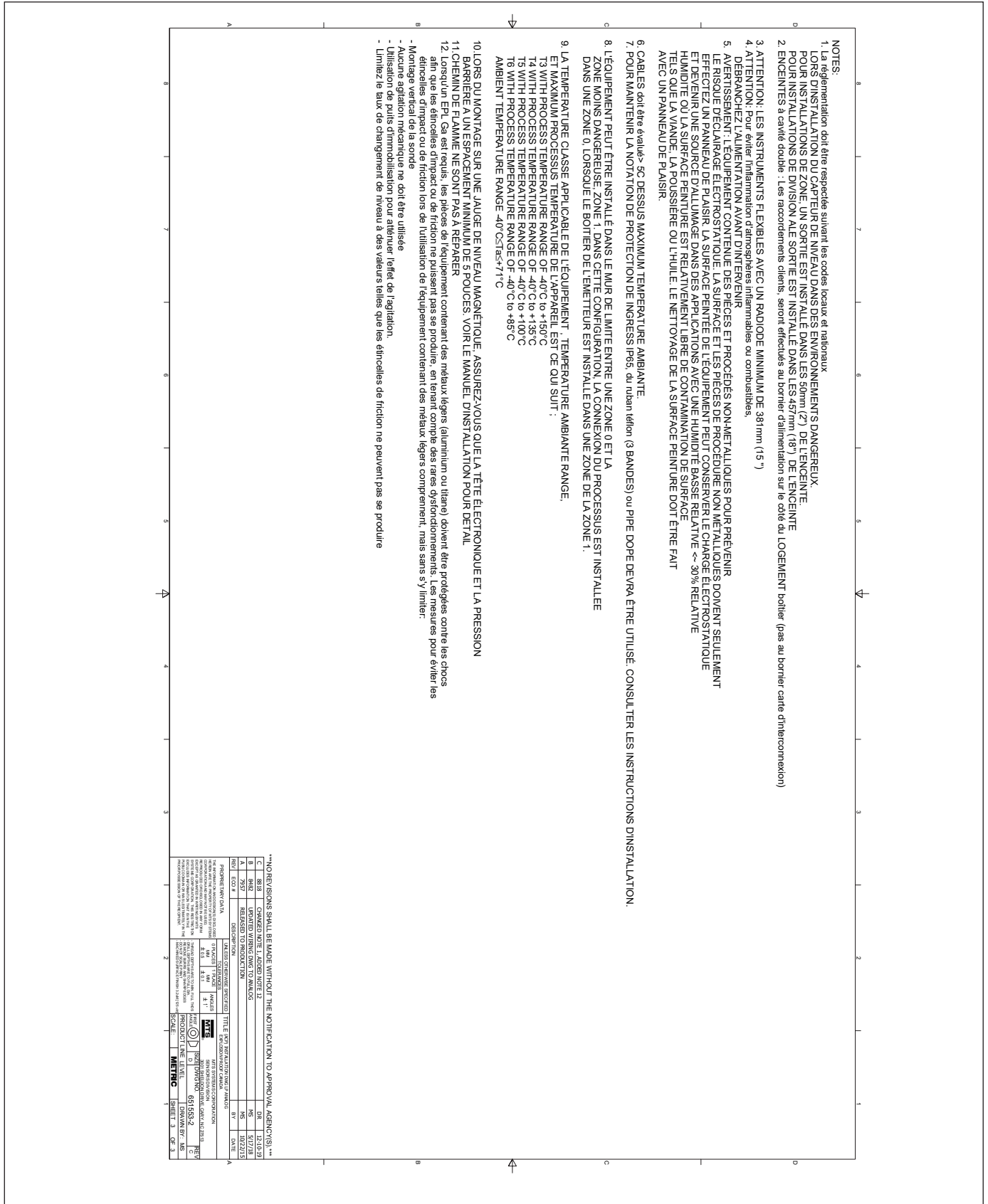


Fig. 47: Explosionproof, FMC Installation Drawing, Modbus and DDA, Page 3

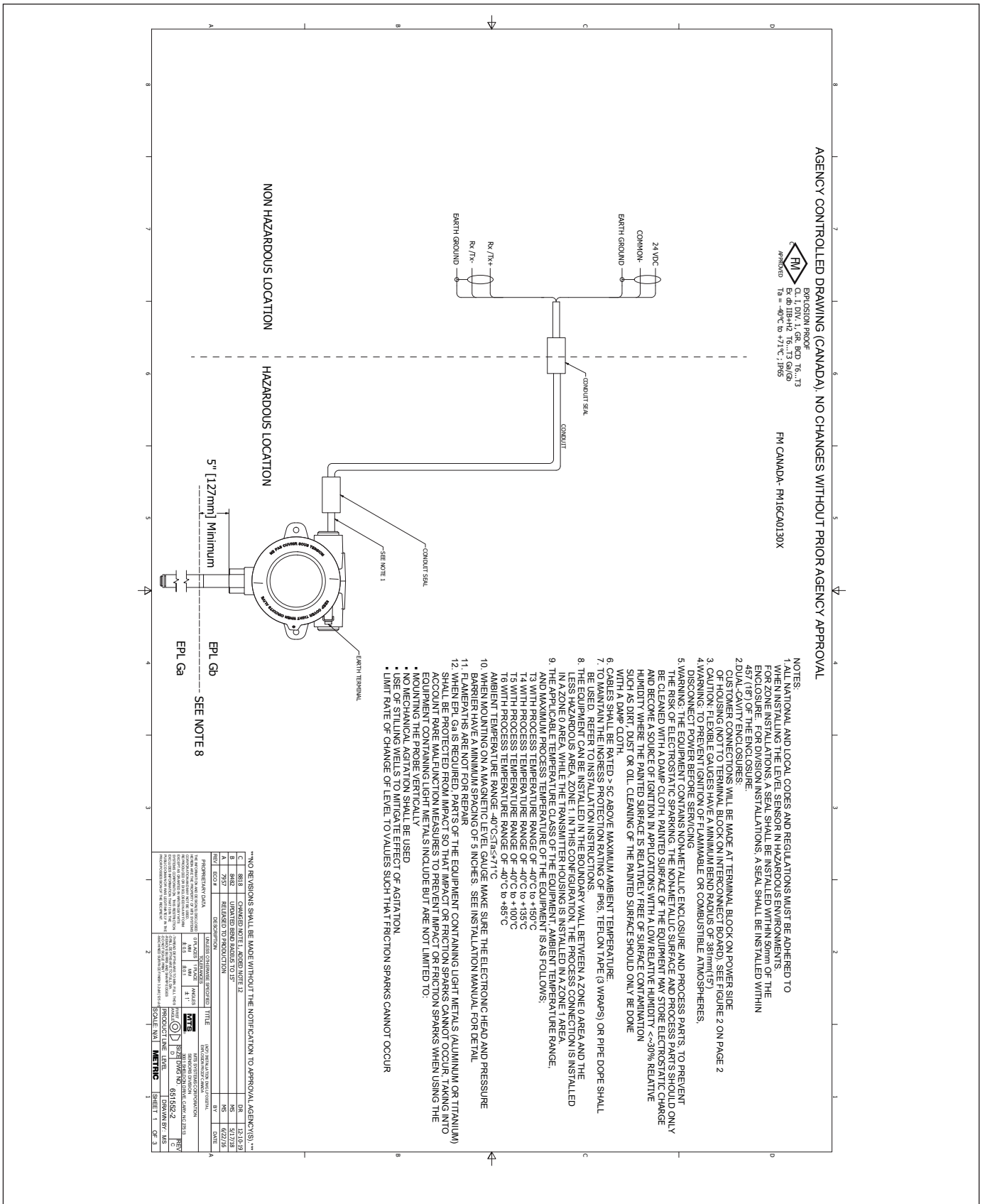


Fig. 48: Explosionproof, FMC Installation Drawing, HART®, Page 1

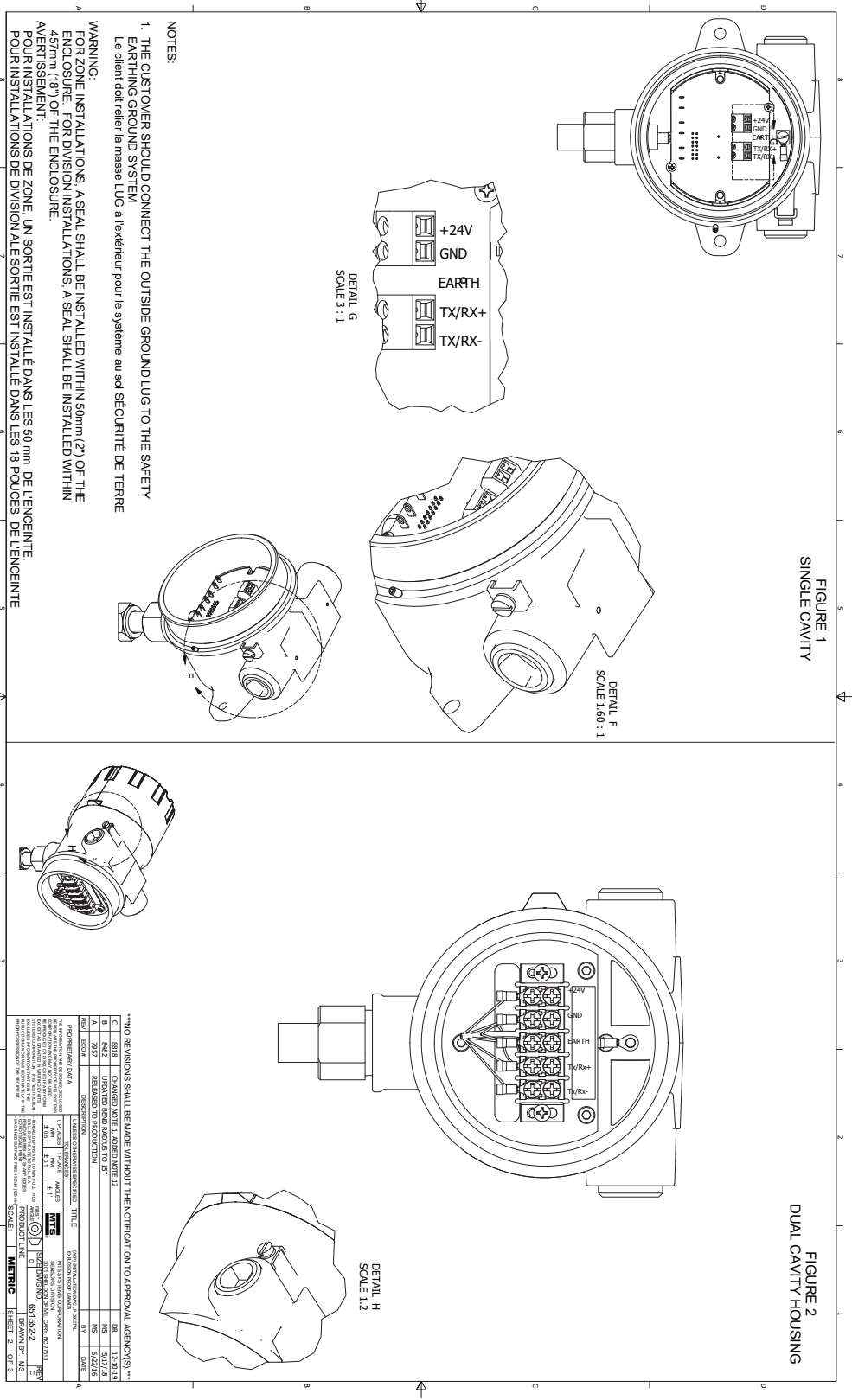
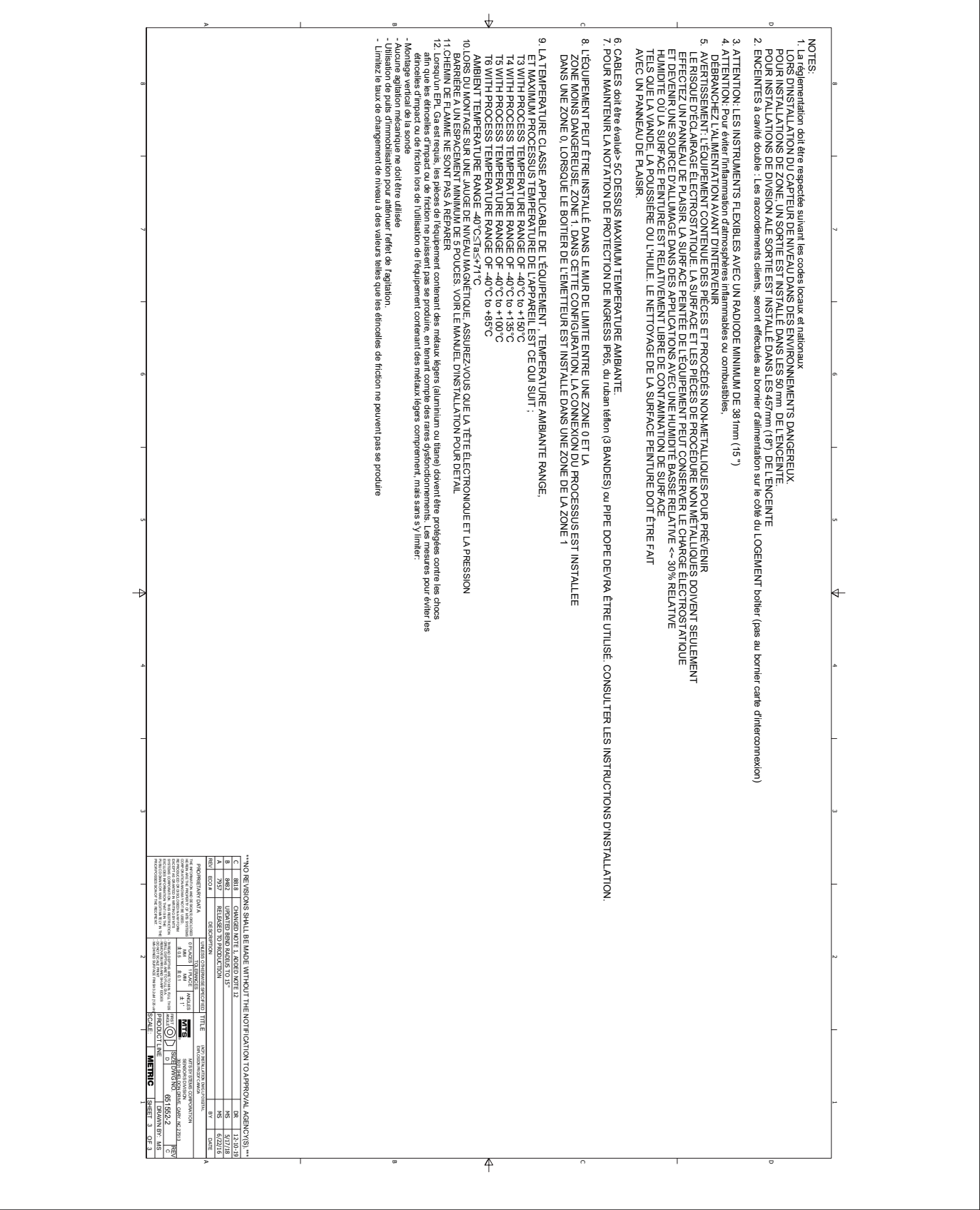


Fig. 49: Explosionproof, FMC Installation Drawing, HART®, Page 2



****NO REVISIONS SHALL BE MADE WITHOUT THE NOTIFICATION TO APPROVAL AGENCIES.****

| REV. | DESCRIPTION | DATE | |
|------|-------------|-------------------------------|------------|
| C | 8818 | CHANGED NOTE 1, ADDED NOTE 12 | 08-12-2018 |
| B | 9082 | UPDATED BREV. DRAFTS TO "E" | 08-12-18 |
| A | 9082 | REVISED DRAWING | 07/18 |

| PROPERTY | UNIT | VALUE |
|----------|------|-----------|
| DESIGN | TYPE | IMMERSION |
| DESIGN | TYPE | IMMERSION |
| DESIGN | TYPE | IMMERSION |
| DESIGN | TYPE | IMMERSION |
| DESIGN | TYPE | IMMERSION |

| PROPERTY | UNIT | VALUE |
|----------|------|-----------|
| DESIGN | TYPE | IMMERSION |
| DESIGN | TYPE | IMMERSION |
| DESIGN | TYPE | IMMERSION |
| DESIGN | TYPE | IMMERSION |
| DESIGN | TYPE | IMMERSION |

Fig. 50: Explosionproof, FMC Installation Drawing, HART®, Page 3

13.5 ATEX/IECEX

13.5.1 ATEX/IECEX IS

13.5.1.1 Specific conditions of safe use

1. When EPL Ga or Da is required, parts of the equipment containing light metals (Aluminum or Titanium) shall be protected from impact so that impact or friction sparks cannot occur, taking into account rare malfunction. Measures to prevent impact or friction sparks when using the equipment containing light metals include but are not limited to:
 - Mounting the probe vertically
 - No mechanical agitation shall be used
 - Use of stilling wells to mitigate effect of agitation.
 - Limit rate of change of level to values such that friction sparks cannot occur
2. The maximum permitted ambient temperature of the Level Plus Digital/Analog Level Transmitter is 71 °C. To avoid the effects of process temperature and other thermal effects care shall be taken to ensure the surrounding ambient and the ambient inside the transmitter housing does not exceed 71°C
3. Warning: The equipment contains non-metallic enclosure and process parts. To prevent the risk of electrostatic sparking, the non-metallic surface should only be cleaned with a damp cloth. Painted surface of the equipment may store electrostatic charge and become a source of ignition in applications with a low relative humidity <~30% relative humidity where the painted surface is relatively free of surface contamination such as dirt, dust or oil. Cleaning of the painted surface should only be done with a damp cloth.
4. The applicable temperature class, process temperature range and ambient temperature range of the equipment is as follows;
 - T3 with Process Temperature Range of -40°C to 150°C
 - T4 with Process Temperature Range of -40°C to 135°C
 - T5 with Process Temperature Range of -40°C to 100°C
 - T6 with Process Temperature Range of -40°C to 85°C
 - Ambient Temperature Range -40°C < Ta < 71°C

13.5.1.2 Labels

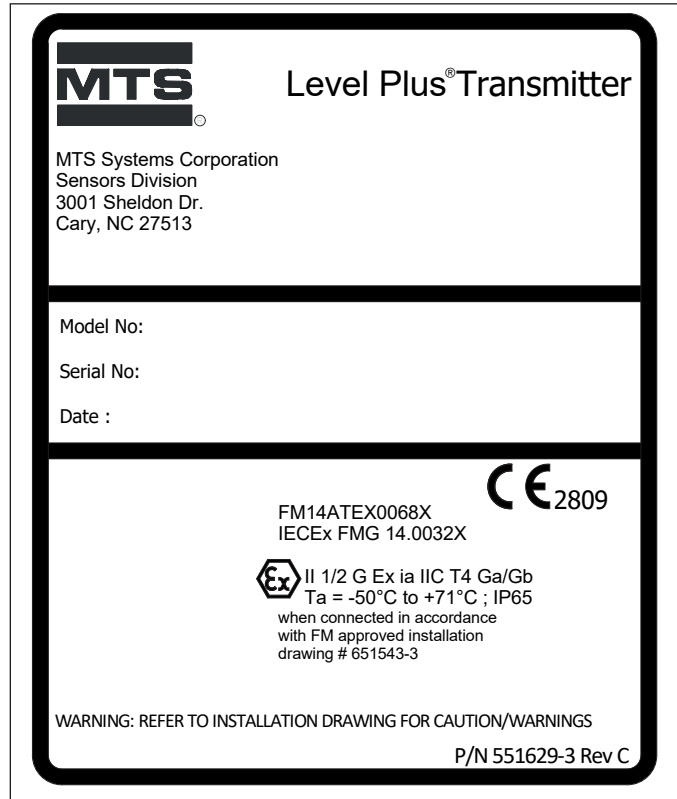


Fig. 51: Intrinsically Safe FMC label, Modbus and DDA, NEMA Housing

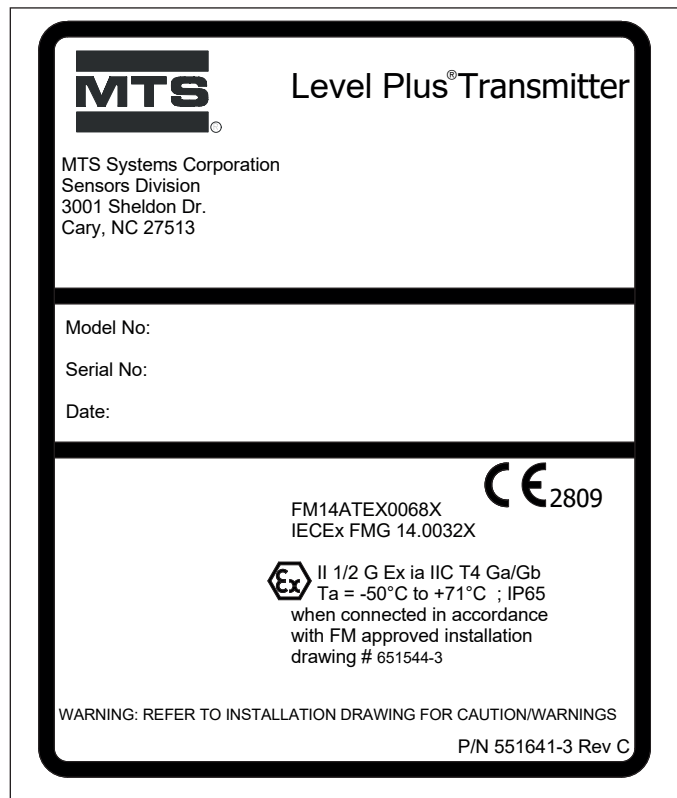


Fig. 52: Intrinsically Safe ATEX/IECEX label, Modbus and DDA, NEMA Housing

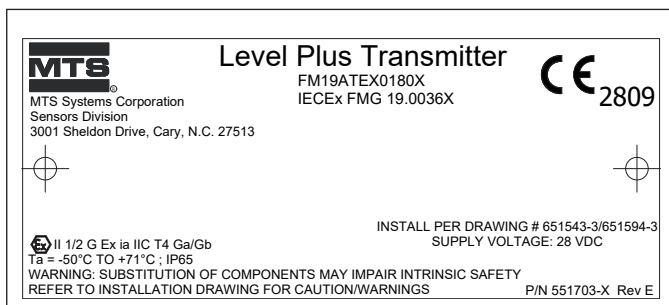


Fig. 53: Intrinsically Safe ATEX/IECEx label, Modbus and DDA, Single and Dual Cavity Housing

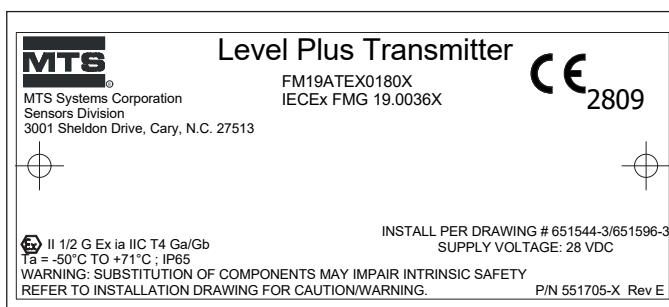


Fig. 54: Intrinsically Safe ATEX/IECEx label, Modbus and DDA, Single and Dual Cavity Housing

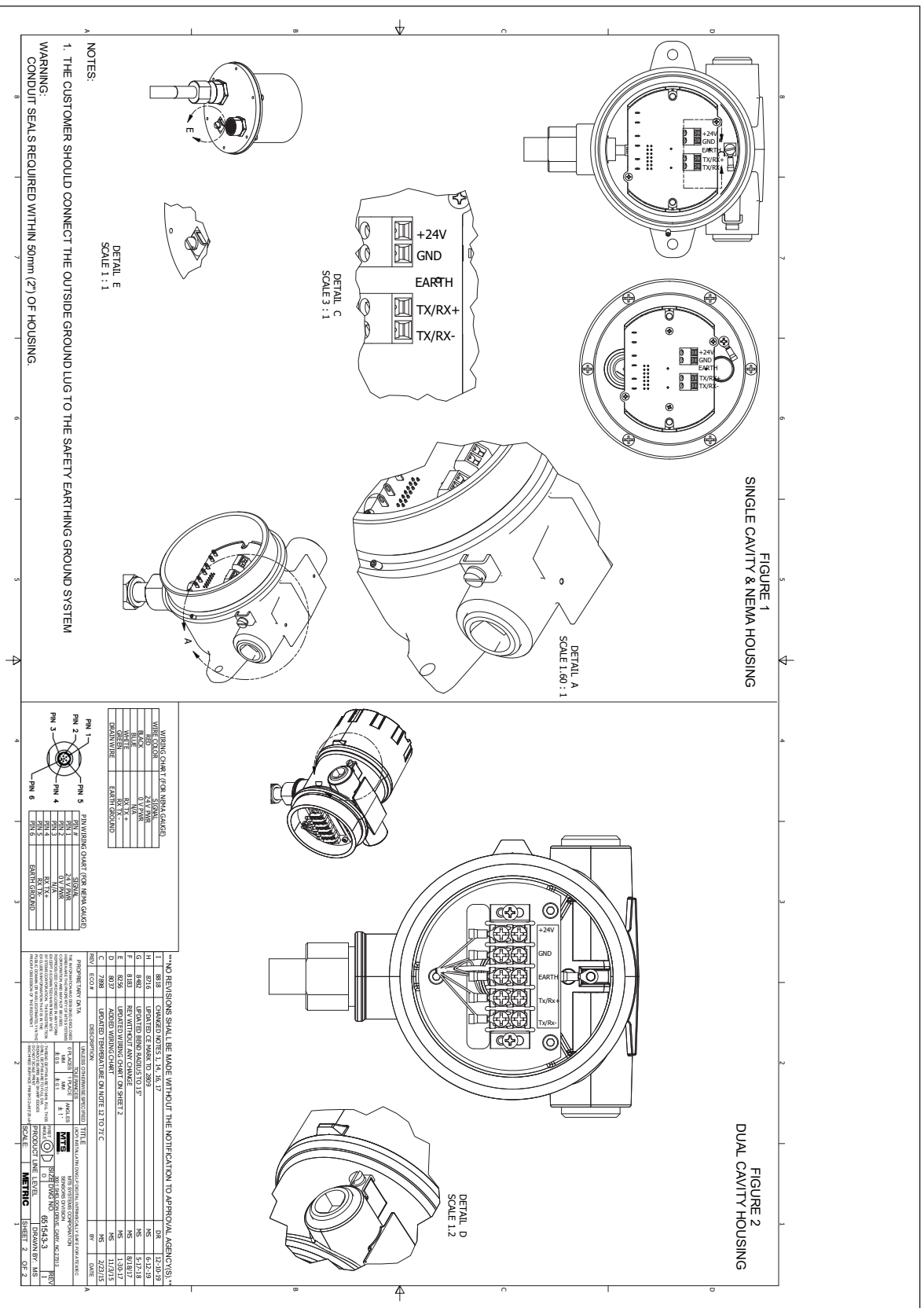


Fig. 56: Intrinsically Safe ATEX / IECEx installation drawing, Modbus and DDA, Page 2

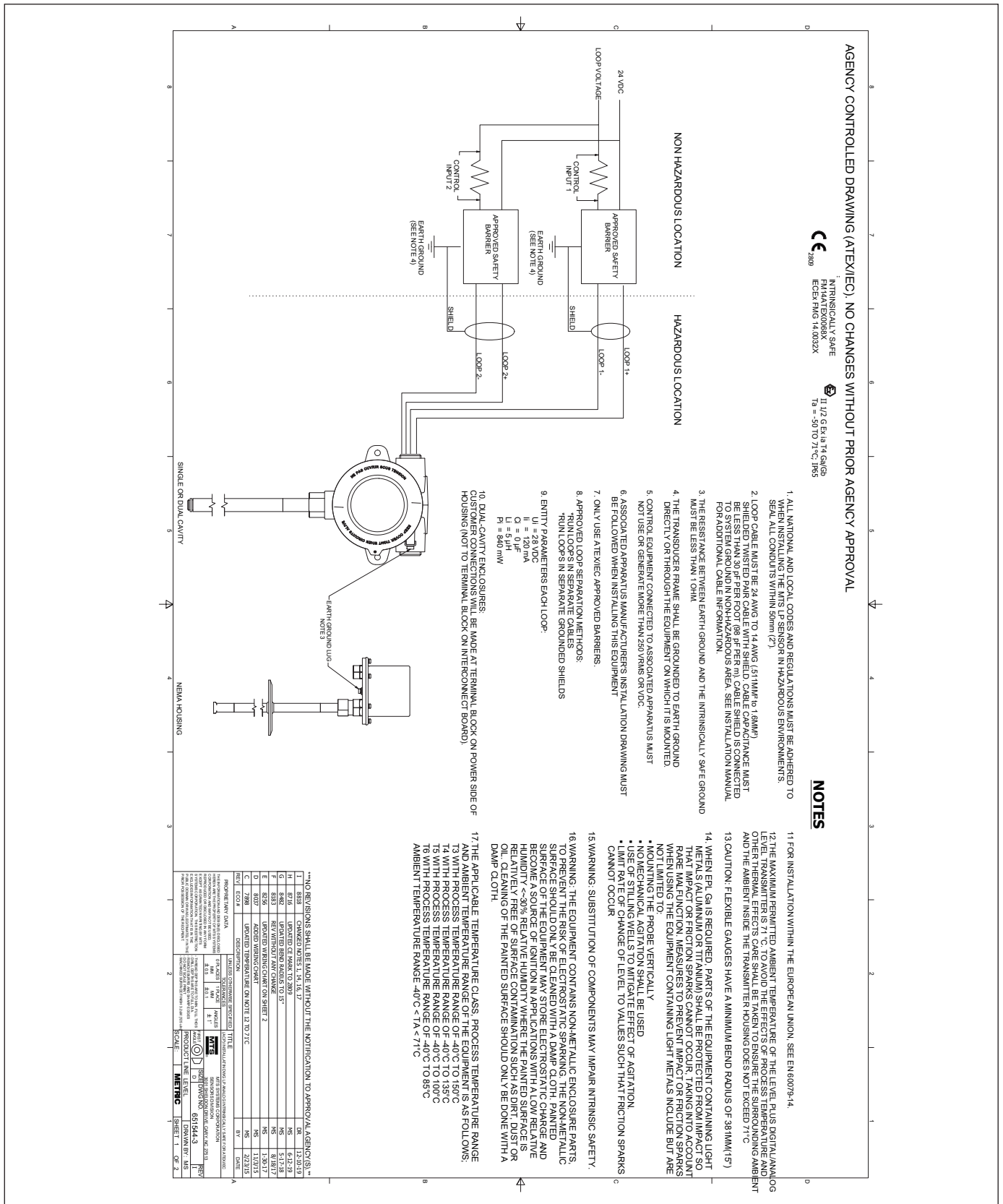


Fig. 57: Intrinsically Safe ATEX / IECEx installation drawing, HART®, Page 1

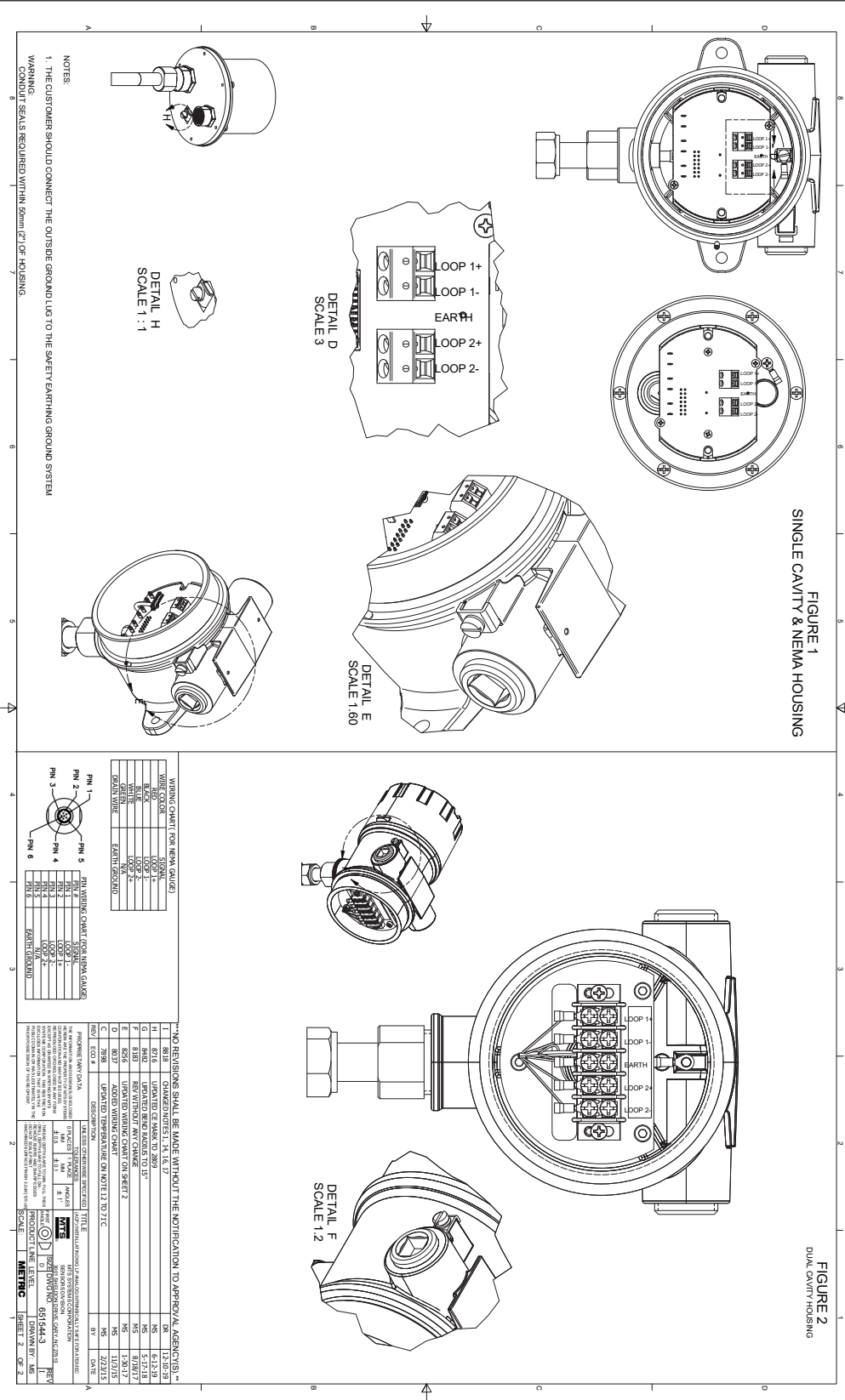


Fig. 58: Intrinsically Safe ATEX / IECEx installation drawing, HART®, Page 2

13.5.2 ATEX/IECEx XP

13.5.2.1 Specific Conditions of Safe Use

1. Warning: The equipment contains non-metallic enclosure and process parts. To prevent the risk of electrostatic sparking, the non-metallic surface should only be cleaned with a damp cloth. Painted surface of the equipment may store electrostatic charge and become a source of ignition in applications with a low relative humidity <~30% relative humidity where the painted surface is relatively free of surface contamination such as dirt, dust or oil. Cleaning of the painted surface should only be done with a damp cloth.
2. Cables shall be rated > 5 °C above maximum ambient temperature.
3. To maintain the ingress protection rating of IP65, Teflon tape (3 wraps) or pipe dope shall be used. Refer to Installation Instructions.
4. Equipment can be installed in a boundary wall configuration where the process connection is installed as Category 1G equipment while the transmitter housing is installed as Category 2G equipment. Refer to installation instructions.
5. Flexible gauges have a minimum bend diameter of 381mm (15 inches).
6. Flamepaths not for repair.
7. The applicable temperature class, process temperature range and ambient temperature range of the equipment is as follows;
 - T3 with Process Temperature Range of -40 °C to 150 °C
 - T4 with Process Temperature Range of -40 °C to 135 °C
 - T5 with Process Temperature Range of -40 °C to 100 °C
 - T6 with Process Temperature Range of -40 °C to 85 °C
 - Ambient Temperature Range -40 °C < Ta < 71 °C
8. When mounting on a MLG (magnetic level gauge) make sure the electronic head and pressure barrier have a minimum spacing of 5 inches. See Installation Manual for detail.
9. When EPL Ga or Da is required, parts of the equipment containing light metals (Aluminum or Titanium) shall be protected from impact so that impact or friction sparks cannot occur, taking into account rare malfunction. Measures to prevent impact or friction sparks when using the equipment containing light metals include but are not limited to:
 - Mounting the probe vertically
 - No mechanical agitation shall be used
 - Use of stilling wells to mitigate effect of agitation.
 - Limit rate of change of level to values such that friction sparks cannot occur

13.5.2.2 Labels

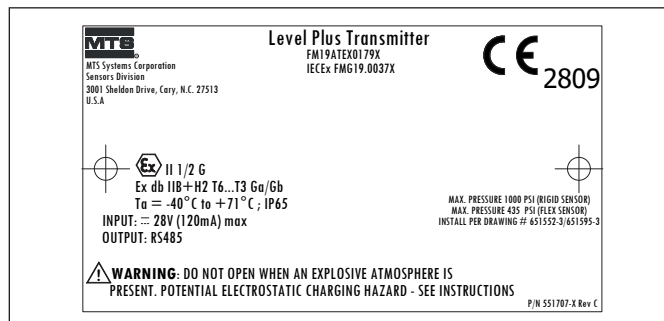


Fig. 59: Flameproof, ATEX and IECEx label, Modbus or DDA Housing Option D, E, G, H, or L

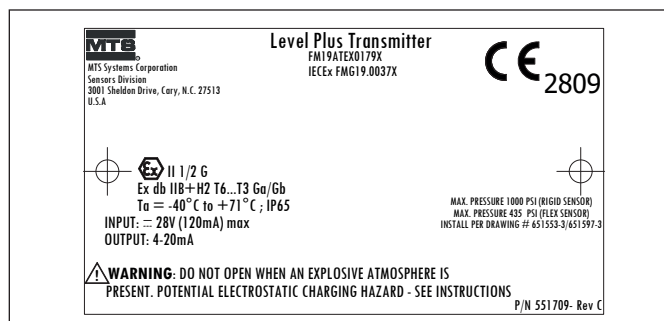


Fig. 60: Flameproof, ATEX and IECEx label, HART®, Housing Option D, E, G, H, or L

13.5.2.3 Installation drawing

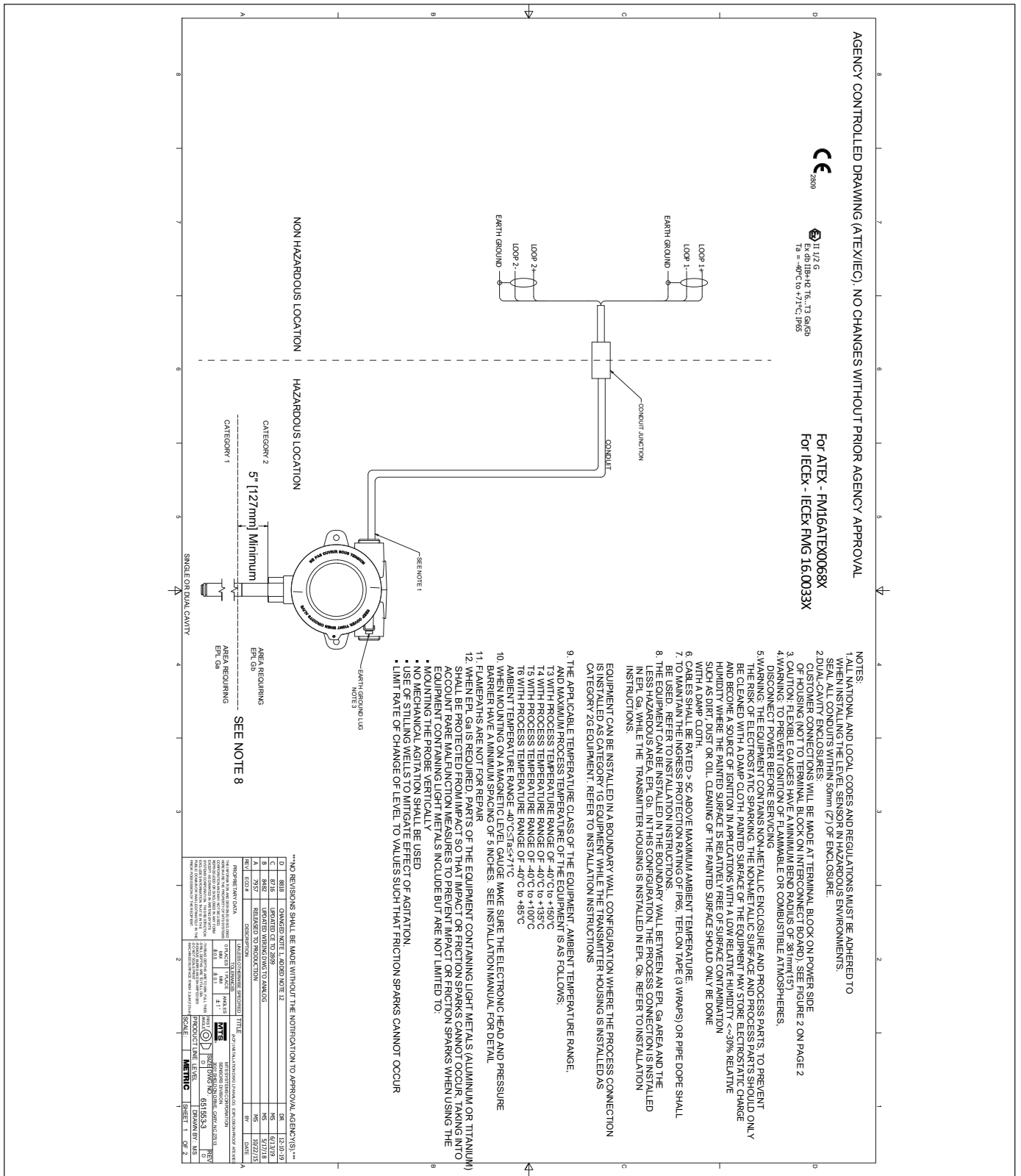


Fig. 61: Flame Proof, ATEX and IECEx Installation Drawing, Modbus and DDA, Page 1

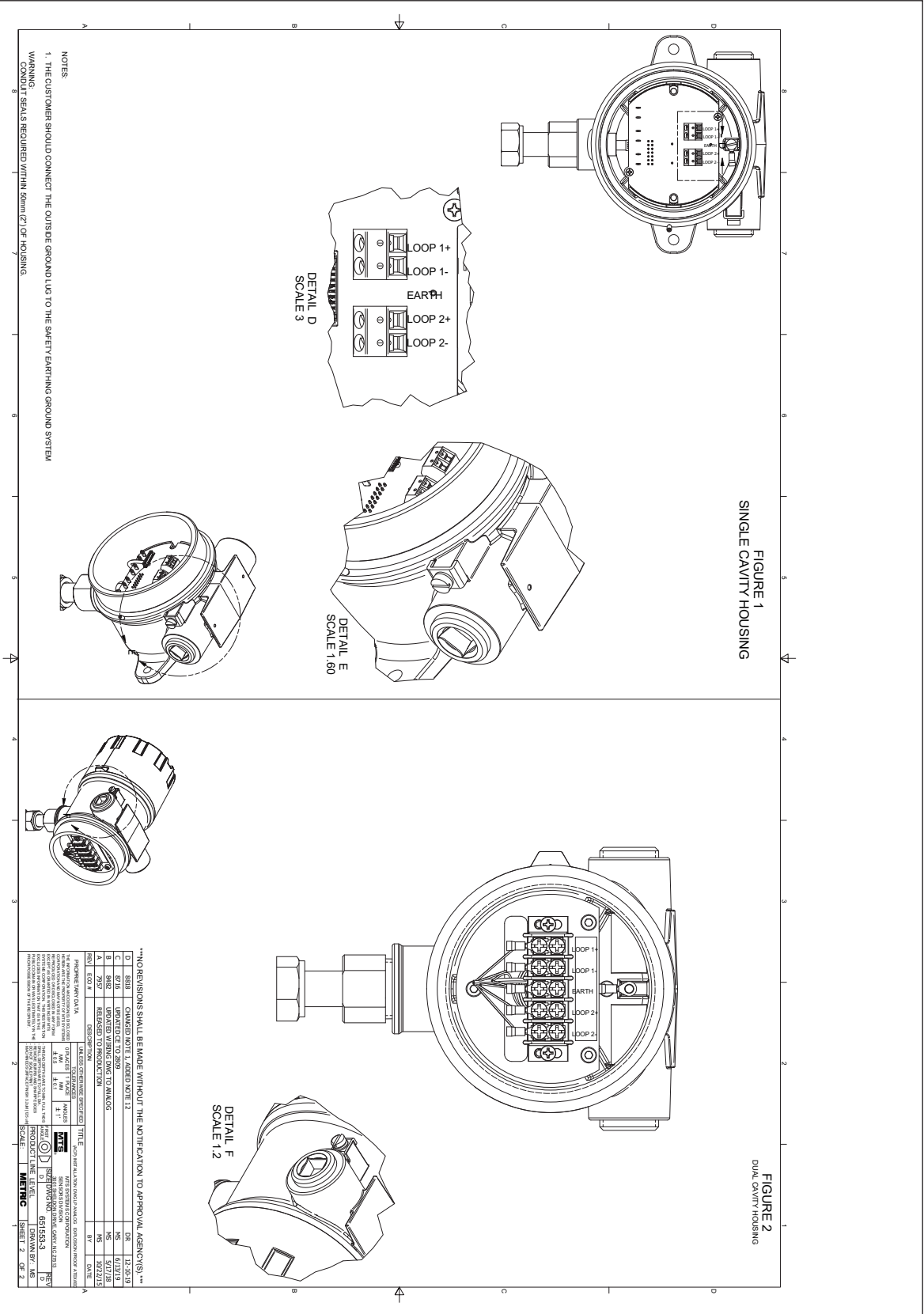


Fig. 62: Flame Proof, FM Installation Drawing, Modbus and DDA

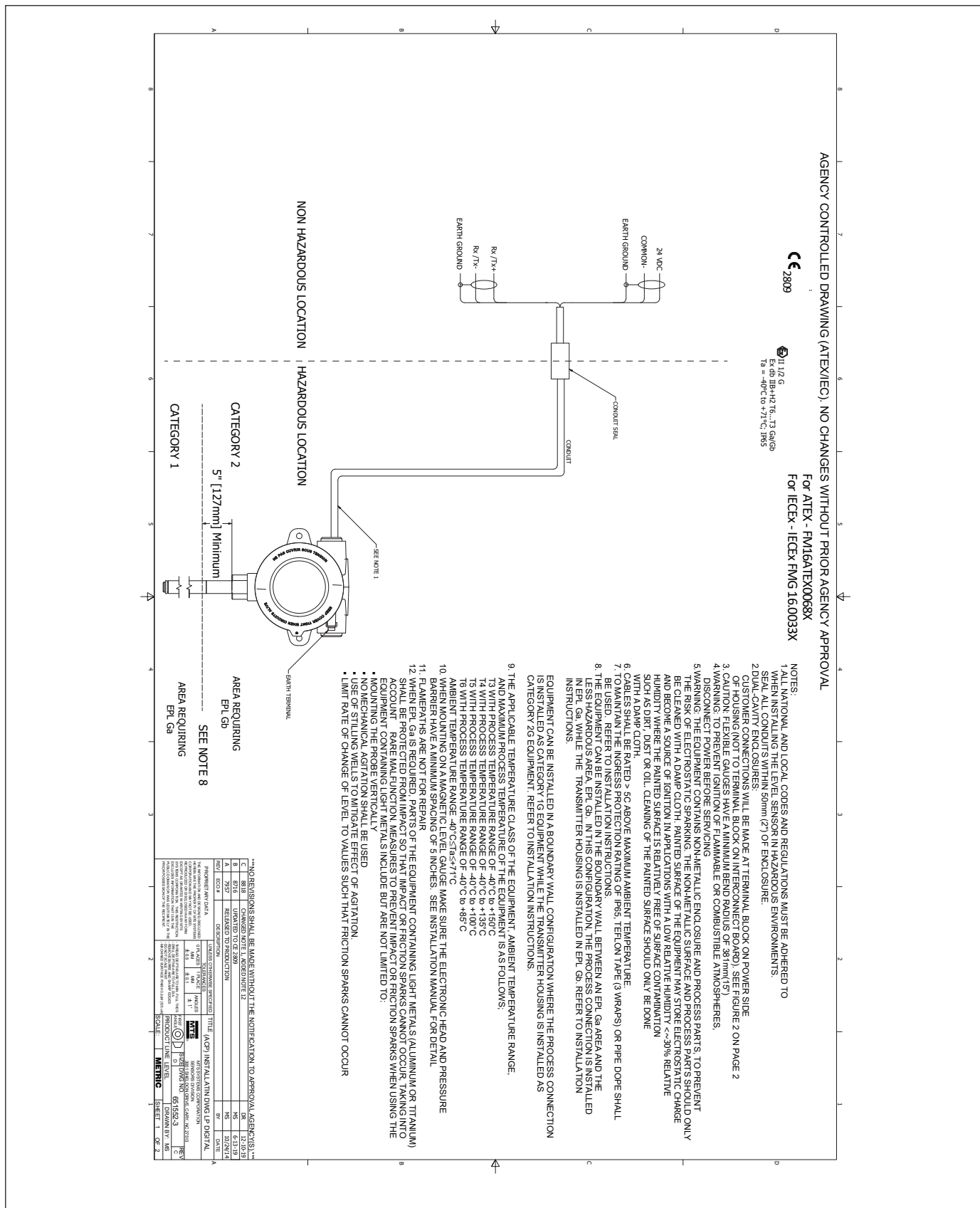


Fig. 63: Flame Proof, ATEX and IECEx Installation Drawing, HART®, Page 1

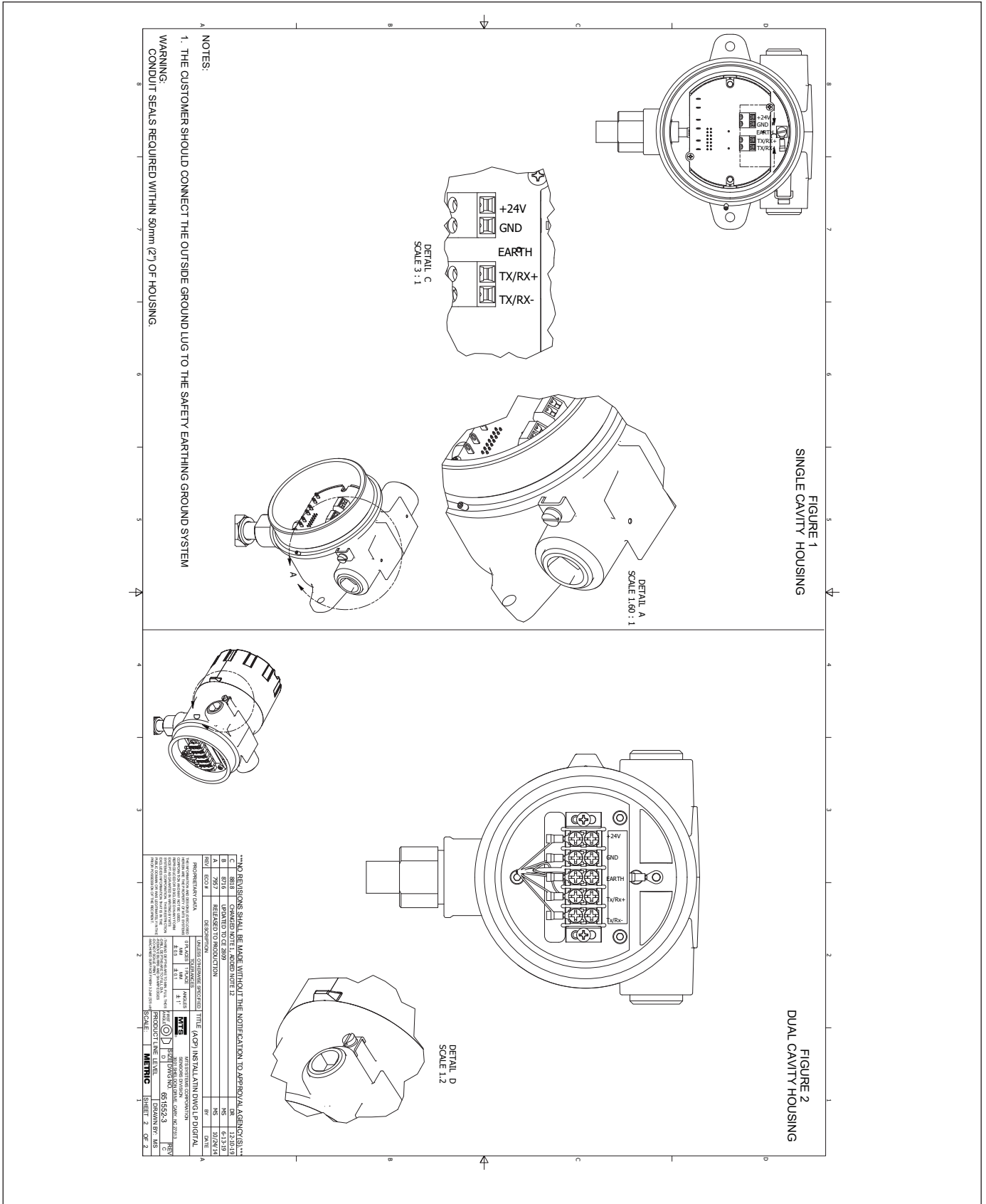


Fig. 64: Flame Proof, ATEX and IECEx Installation Drawing, HART®, Page 2

13.5.3 EC Declaration of conformity



EU Declaration of Conformity EU-Konformitätserklärung Déclaration UE de Conformité

MTS Systems Corporation, Sensors Division, 3001 Sheldon Drive, Cary NC 27513, USA

declares as manufacturer in sole responsibility that the products
erklärt als Hersteller in alleiniger Verantwortung, dass die Produkte
déclare en qualité de fabricant sous sa seule responsabilité que les produits

Level Plus LPT x_x_x_x_x_x_x_x_x_x_E_l_x_x_x_x_x_x_x_x_x_x (Tank Slayer)

Level Plus LPR x_x_x_x_x_x_x_x_x_x_E_l_x_x_x_x_x_x_x_x_x_x (RefineME)

Level Plus LPS x_x_x_x_x_x_x_x_x_x_E_l_x_x_x_x_x_x_x_x_x_x (SoClean)

Level Plus LPC x_x_x_x_x_x_x_x_x_x_E_l_x_x_x_x_x_x_x_x_x_x (Chambered)

comply with the regulations of the following European Directives:
den Vorschriften folgender europäischer Richtlinien entsprechen:
sont conformes aux prescriptions des directives européennes suivantes :

- 2014/34/EU** Equipment and protective systems for use in potentially explosive atmospheres
Geräte und Schutzsysteme zur Verwendung in explosionsgefährdeten Bereichen
Appareils et systèmes de protection à être utilisés en atmosphères explosibles
- 2014/30/EU** Electromagnetic Compatibility
Elektromagnetische Verträglichkeit
Compatibilité électromagnétique
- 2011/65/EU** Restriction of the use of hazardous substances in electrical and electronic equipment
Beschränkung der Verwendung gefährlicher Stoffe in Elektro- und Elektronikgeräten
Limitation de l'utilisation de substances dangereuses dans les équipements électriques et électroniques

Applied harmonized standards:
Angewandte harmonisierte Normen:
Normes harmonisées appliquées :

**EN 60079-0:2012+A11:2013, EN 60079-11:2012, EN 60529:1991+A1:2000+A2:2013, EN 61326-1:2013,
EN 61326-2-3:2013, EN 50581:2012**

EU type examination certificate:
EU-Baumusterprüfbescheinigung:
Certificat de l'examen CE :
issued by / ausgestellt durch / exposé par:

FM14ATEX0068X Supplement 5

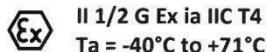
**FM Approvals Europe Ltd.
Dublin, Ireland, One Georges Quay Plaza, D02 E440**

Notified body for quality assurance control:
Benannte Stelle für Qualitätsüberwachung:
Organisme notifié pour l'assurance qualité :
Ident number / Kennnummer / Numéro d'identification :

**FM Approvals Europe Ltd.
Dublin, Ireland, One Georges Quay Plaza, D02 E440**

2809

Marking/Kennzeichnung / Marquage :
Cary, 2019-07-08



MTS Systems Corporation, Sensors Division, 3001 Sheldon Drive, Cary NC 27513, USA

Uwe Viola
Industrial Engineering Manager
EX Authorized Representative



EU Declaration of Conformity
EU-Konformitätserklärung
Déclaration UE de Conformité

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declares as manufacturer in sole responsibility that the products
erklärt als Hersteller in alleiniger Verantwortung, dass die Produkte
déclare en qualité de fabricant sous sa seule responsabilité que les produits

- Level Plus LPT** x_x_x_x_x_x_x_x_x_x_E_F_x_x_x_x_x_x_x_x (Tank Slayer)
- Level Plus LPR** x_x_x_x_x_x_x_x_x_x_E_F_x_x_x_x_x_x_x_x (RefineME)
- Level Plus LPS** x_x_x_x_x_x_x_x_x_x_E_F_x_x_x_x_x_x_x_x (SoClean)
- Level Plus LPC** x_x_x_x_x_x_x_x_x_x_E_F_x_x_x_x_x_x_x_x (Chambered)

comply with the regulations of the following European Directives:
den Vorschriften folgender europäischer Richtlinien entsprechen:
sont conformes aux prescriptions des directives européennes suivantes :

- 2014/34/EU** Equipment and protective systems for use in potentially explosive atmospheres
Geräte und Schutzsysteme zur Verwendung in explosionsgefährdeten Bereichen
Appareils et systèmes de protection à être utilisés en atmosphères explosibles
- 2014/30/EU** Electromagnetic Compatibility
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Applied harmonized standards:

Angewandte harmonisierte Normen:

Normes harmonisées appliquées :

- EN 60079-0:2012+A11:2013, EN 60079-1:2014, EN 60079-26:2015, EN 60529:1991+A1:2000+A2:2013**
- EN 61326-1:2013, EN 61326-2-3:2013, EN 50581:2012**

EU type examination certificate:

EU-Baumusterprüfbescheinigung:

Certificat de l'examen CE :

issued by / ausgestellt durch / exposé par:

FM16ATEX0068X Supplement 1

FM Approvals Europe Ltd.

Dublin, Ireland, One Georges Quay Plaza, D02 E440

Notified body for quality assurance control:

Benannte Stelle für Qualitätsüberwachung:

Organisme notifié pour l'assurance qualité :

Ident number / Kennnummer / Numéro d'identification :

FM Approvals Europe Ltd.

Dublin, Ireland, One Georges Quay Plaza, D02 E440

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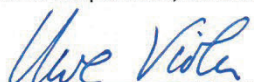
Marking/Kennzeichnung / Marquage :

II 1/2 G Ex db IIB+H2 T6...T3 Ga/Gb

Ta = -40°C to +71°C; IP65

Cary, 2019-07-08

MTS Systems Corporation, Sensors Division, 3001 Sheldon Drive, Cary NC 27513, USA



Uwe Viola

Industrial Engineering Manager

EX Authorized Representative

UNITED STATES 3001 Sheldon Drive
MTS Systems Corporation Cary, N.C. 27513
Sensors Division Phone: +1 919 677-0100
Americas & APAC Region E-mail: info.us@mtssensors.com

GERMANY Auf dem Schüffel 9
MTS Sensor Technologie 58513 Lüdenscheid
GmbH & Co. KG Phone: +49 2351 9587-0
EMEA Region & India E-mail: info.de@mtssensors.com

ITALY Phone: +39 030 988 3819
Branch Office E-mail: info.it@mtssensors.com

FRANCE Phone: +33 1 58 4390-28
Branch Office E-mail: info.fr@mtssensors.com

UK Phone: +44 79 44 15 03 00
Branch Office E-mail: info.uk@mtssensors.com

SCANDINAVIA Phone: + 46 70 29 91 281
Branch Office E-mail: info.sca@mtssensors.com

CHINA Phone: +86 21 2415 1000 / 2415 1001
Branch Office E-mail: info.cn@mtssensors.com

JAPAN Phone: +81 3 6416 1063
Branch Office E-mail: info.jp@mtssensors.com

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